

GENERAL NOTES:

1. NAUTILUS ROLLING SHUTTER SYSTEM SHOWN ON THIS PRODUCT EVALUATION DOCUMENT (P.E.D.) HAS BEEN VERIFIED FOR COMPLIANCE IN ACCORDANCE WITH THE 2017 (6th EDITION) OF THE FLORIDA BUILDING CODE. NAUTILUS ROLLING SHUTTER SYSTEM SHALL NOT BE INSTALLED AT HIGH VELOCITY HURRICANE ZONES (MIAMI-DADE /BROWARD COUNTIES).
- DESIGN WIND LOADS SHALL BE DETERMINED AS PER SECTION 1609 OF THE ABOVE MENTIONED CODE, FOR A BASIC WIND SPEED AS REQUIRED BY THE JURISDICTION WHERE THESE SHUTTERS WILL BE INSTALLED AND A DIRECTIONALITY FACTOR $K_d=0.85$ USING ASCE 7-10 FOR INSTALLATIONS UNDER 2017 FBC AND SHALL NOT EXCEED THE MAXIMUM (A.S.D.) DESIGN PRESSURE RATINGS INDICATED ON SHEETS 15 THRU 18 & 20 THRU 26. IN ORDER TO VERIFY THE ABOVE CONDITION, ULTIMATE DESIGN WIND LOADS DETERMINED PER ASCE 7-10 SHALL BE FIRST REDUCED TO A.S.D. DESIGN WIND LOADS BY MULTIPLYING THEM BY 0.6 IN ORDER TO TO COMPARE THESE W/ MAX. (A.S.D) DESIGN PRESSURE RATINGS INDICATED ON SHEETS 15 THRU 18 & 20 THRU 26.
2. IN ORDER TO VERIFY THAT COMPONENTS AND ANCHORS ON THIS P.E.D. AS TESTED WERE NOT OVER STRESSED, A 33% INCREASE IN ALLOWABLE STRESS FOR WIND LOADS WAS NOT USED IN THEIR ANALYSIS. FASTENERS SPACINGS TO WOOD HAVE BEEN DETERMINED IN ACCORDANCE WITH N.D.S. 2013.
- NAUTILUS ROLLING SHUTTER SYSTEM'S ADEQUACY FOR IMPACT AND CYCLIC RESISTANCE HAS BEEN VERIFIED IN ACCORDANCE WITH SECTION 1609.1.2 OF THE ABOVE MENTIONED CODE AS AMERICAN TEST LAB OF SOUTH FLORIDA, REPORT # 1030.01-08 AS PER ASTM E 1996-05, E 1886-05 AND E 330 STANDARDS, QUALIFYING INSTALLATIONS FOR WIND ZONES 1, 2, 3 & 4, MISSILE TYPE D AND ONLY APPLICABLE TO BASIC PROTECTION INSTALLATIONS, AS DEFINED BY SECTIONS 6.2.1.1, 6.2.1.2 AND 8.3 OF ASTM E 1996 SEE SHEETS 19 & 20 FOR ADDITIONAL LIMITATIONS.

3. ALL ALUMINUM EXTRUSIONS SHALL BE 6063-T6 ALLOY (UNLESS OTHERWISE NOTED), SEE SHEET 2.
4. ALL SCREWS (EXCEPT END RETENTION SCREW ) TO BE STAINLESS STEEL 304 OR 316 SERIES WITH 50 ksi YIELD STRENGTH AND 90 ksi TENSILE STRENGTH OR CORROSION RESISTANT COATED CARBON STEEL AS PER DIN 50018. ALL S.D.S. ARE TEK SCREWS MANUFACTURED BY ITW BUILDEX & SHALL COMPLY W/ FLORIDA BUILDING CODE SECTION 2411.3.3.4.
5. BOLTS TO BE ASTM A-307, GALVANIZED OR AISI 304 OR 316 SERIES STAINLESS STEEL WITH 36 ksi MINIMUM YIELD STRENGTH.
6. NAUTILUS ROLLING SHUTTER SYSTEM BEARS U.S. PATENTS #6,095,225 AND #7,409,980.
7. ANCHORS TO WALL FOR  SIDE RAIL SHALL BE AS FOLLOWS:
- (A) TO EXISTING POURED CONCRETE: MIN. 3000 p.s.i. COMPRESSIVE STRENGTH.

-5/16" ϕ TAPCON XL ANCHORS AS MANUFACTURED BY ITW BUILDEX, INC.
-3/8" ϕ KWIK BOLT 3 ANCHORS AS MANUFACTURED BY HILTI, INC.

- A.1) MINIMUM EMBEDMENT INTO POURED CONCRETE SHALL BE:
2 1/4" FOR 5/16" ϕ TAPCON XL ANCHORS & 2 1/2" FOR 3/8" ϕ KWIK BOLT 3 ANCHORS.
NO EMBEDMENT INTO STUCCO SHALL BE CONSIDERED AS PART OF THE REQUIRED EMBEDMENT.

- A.2) MINIMUM EDGE DISTANCE (E.D.) INTO POURED CONCRETE SHALL BE:
4" FOR 5/16" ϕ TAPCON XL ANCHORS & 5" FOR 3/8" ϕ KWIK BOLT 3 ANCHORS. EDGE DISTANCE IS BEYOND ANY FINISH MATERIAL.

- A.3) IN CASE THAT PRECAST STONE, PRECAST CONCRETE OR BRICK PANELS, VENEER OR PAVERS BE FOUND ON THE EXISTING WALL OR FLOOR, ANCHORS SHALL BE LONG ENOUGH TO REACH THE MAIN STRUCTURE BEHIND SUCH PANELS.

- (B) TO EXISTING GROUT FILLED CELL CONCRETE BLOCK WALL: ASTM C-90

-5/16" ϕ TAPCON XL ANCHORS, AS MANUFACTURED BY ITW BUILDEX, INC.

- B.1) MINIMUM EMBEDMENT OF 5/16" ϕ TAPCON XL ANCHORS INTO THE GROUT FILLED CELL CONCRETE BLOCK UNIT SHALL BE 2 1/4".
NO EMBEDMENT INTO STUCCO SHALL BE CONSIDERED AS PART OF THE REQUIRED EMBEDMENT.

- B.2) MINIMUM EDGE DISTANCE (E.D.) OF 5/16" ϕ TAPCON XL ANCHORS INTO GROUT FILLED CELL CONCRETE BLOCK SHALL BE 4". EDGE DISTANCE IS BEYOND ANY FINISH MATERIAL.

- B.3) IN CASE THAT PRECAST STONE, PRECAST CONCRETE OR BRICK PANELS, VENEER OR PAVERS BE FOUND ON THE EXISTING WALL OR FLOOR, ANCHORS SHALL BE LONG ENOUGH TO REACH THE MAIN STRUCTURE BEHIND SUCH PANELS.

- (C) TO EXISTING WOOD FRAME BUILDING: SPRUCE PINE-FIR-SOUTH (G=0.36), DOUGLAS-FIR-SOUTH (G=0.46) OR SOUTHERN PINE #2 W/ G = 0.55 MIN.

-5/16" ϕ TAPCON XL ANCHORS, AS MANUFACTURED BY ITW BUILDEX, INC.

- C.1) MINIMUM EMBEDMENT OF TAPCON XL ANCHORS, INTO THE WOOD FRAME UNIT SHALL BE 2 1/4" PHYSICAL THREADED PENETRATION.
NO EMBEDMENT INTO FINISH MATERIAL SHALL BE CONSIDERED AS PART OF THE REQUIRED EMBEDMENT.

- C.2) MINIMUM EDGE DISTANCE (E.D.) OF TAPCON ANCHORS, INTO WOOD SHALL BE 2 1/4". EDGE DISTANCE IS BEYOND ANY FINISH MATERIAL.

- C.3) IN CASE THAT PRECAST STONE, PRECAST CONCRETE OR BRICK PANELS, VENEER OR PAVERS BE FOUND ON THE EXISTING WALL OR FLOOR, ANCHORS SHALL BE LONG ENOUGH TO REACH THE MAIN STRUCTURE BEHIND SUCH PANELS.

8. ANCHORS SHALL BE INSTALLED FOLLOWING ALL OF THE RECOMMENDATIONS AND SPECIFICATIONS OF THE ANCHOR'S MANUFACTURER.

9. ANCHORS REQUIRED FOR STORM BARS CONNECTIONS SHALL BE AS SPECIFIED ON APPLICABLE SECTIONS SHOWN ON SHEET 9.

-3/8"x1 1/4" CALK-INS MANUFACTURED BY POWER FASTENERS, INC.
-1/4"x3/4" SOLID-SET MANUFACTURED BY ALL POINT, INC.
-3/8" ϕ KWIK BOLT TZ MANUFACTURED BY HILTI, INC.
-5/16" ϕ TAPCON MANUFACTURED BY ITW BUILDEX, INC

MINIMUM EDGE DISTANCE AND SPACING FOR ABOVE MENTIONED ANCHORS SHALL BE AS INDICATED BELOW OR AT ABOVE MENTIONED SHEET. EDGE DISTANCE AND EMBEDMENTS ARE BEYOND ANY FINISH MATERIAL.

ANCHOR		SPACING @ 100%		EDGE DISTANCE @ 100%		CONCRETE		EMBEDMENT		GROUT FILLED OR CONCRETE BLOCK	
3/8"x1 1/4" CALK-IN	3 3/4"	3"	4 1/2"	1 1/4"	(3000 psi)	7/8"	(3000 psi)	NOT ALLOWED	NOT ALLOWED	NOT ALLOWED	NOT ALLOWED
1/4"x3/4" SOLID-SET	3"	9"	4"	2 1/2"	(3000 psi)	2 1/2"	(3000 psi)	NOT ALLOWED	NOT ALLOWED	NOT ALLOWED	NOT ALLOWED
3/8" ϕ KWIK BOLT TZ	9"	3 3/4"	4"	2 1/4"	(2899 psi)	2 1/4"	(2899 psi)	NOT ALLOWED	NOT ALLOWED	NOT ALLOWED	NOT ALLOWED
5/16" ϕ TAPCON XL	3 3/4"										

10. ANCHORS REQUIRED FOR MULLION CONNECTIONS SHALL BE AS SPECIFIED ON APPLICABLE SECTIONS SHOWN ON SHEETS 10, 10A, 11, 11A, 12, 12A, 13 & 13A.

-KWIK BOLT TZ EXPANSION ANCHOR MANUFACTURED BY HILTI, INC.
-HUS-H SCREW ANCHOR MANUFACTURED BY HILTI, INC.
-WEDGE-BOLT ANCHOR MANUFACTURED BY POWER FASTENERS, INC.

MINIMUM EDGE DISTANCE AND SPACING FOR ABOVE MENTIONED ANCHORS SHALL BE AS INDICATED BELOW OR AT ABOVE MENTIONED SHEET. EDGE DISTANCE AND EMBEDMENTS ARE BEYOND ANY FINISH MATERIAL.

ANCHOR		SPACING @ 100%		EDGE DISTANCE @ 100%		CONCRETE		EMBEDMENT @ 100%		GROUT FILLED OR CONCRETE BLOCK	
3/4" ϕ KWIK BOLT TZ	22"	27"	7 1/2"	9"	4 3/4"	(3000 psi)	3 1/4"	(3000 psi)	NOT ALLOWED	NOT ALLOWED	NOT ALLOWED
1/2" ϕ KWIK BOLT TZ	22 1/2"	6"	4 3/8"	5"	2"	(3000 psi)	2"	(3000 psi)	NOT ALLOWED	NOT ALLOWED	NOT ALLOWED
3/8" ϕ KWIK BOLT TZ	6"	4"	5"	4 1/2"	2 1/2"	(3000 psi)	2 1/2"	(3000 psi)	NOT ALLOWED	NOT ALLOWED	NOT ALLOWED
3/8" ϕ HUS-H SCREW	4"	4 1/2"	6"	7 1/2"	2 1/2"	(3000 psi)	3"	(3000 psi)	NOT ALLOWED	NOT ALLOWED	NOT ALLOWED
3/8" ϕ WEDGE-BOLT	4 1/2"	6"	7 1/2"								
1/2" ϕ HUS-H SCREW OR WEDGE BOLT	6"	7 1/2"									
5/8" ϕ HUS-H SCREW OR WEDGE BOLT	7 1/2"										

11. THE INSTALLATION CONTRACTOR IS TO SEAL/CAULK ALL PRODUCT COMPONENT EDGES WHICH REMAIN IN CONTINUOUS CONTACT WITH THE BUILDING TO PREVENT WIND/RAIN INTRUSION. CAULK AND SEAL PRODUCT TRACKS ALL AROUND FULL LENGTH.

12. IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO VERIFY THE SOUNDNESS OF THE STRUCTURE WHERE PRODUCT IS TO BE ATTACHED TO INSURE PROPER ANCHORAGE. THIS PRODUCT SHALL ONLY BE ATTACHED TO CONCRETE, CONCRETE BLOCK OR WOOD FRAME BUILDINGS.

13. THIS PRODUCT'S INSTALLATION SHALL COMPLY WITH ALL SPECS INDICATED IN THIS DRAWING PLUS ANY BUILDING AND ZONING REGULATIONS PROVIDED BY THE JURISDICTION WHERE PERMIT IS APPLIED TO.

14. LIFTING MECHANISM NOT PART OF THIS APPROVAL.

15. (a) THIS P.E.D. PREPARED BY THIS ENGINEER IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT; i.e. WHERE THE SITE CONDITIONS DEVIATE FROM THE P.E.D.

- (b) CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION INCLUDING LIFE SAFETY OF THIS PRODUCT, BASED ON THIS P.E.D. PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT. CONSTRUCTION SAFETY AT SITE IS THE CONTRACTOR'S RESPONSIBILITY.

- (c) THIS P.E.D. WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.

- (d) SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER, SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.

- (e) THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.

16. PRODUCT MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION AT PRODUCT IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE. ONE LABEL SHALL BE PLACED FOR EVERY OPENING. LABELING TO COMPLY WITH SECTION 1709.9.2 OF THE FLORIDA BUILDING CODE.

THIS DRAWING SHALL ONLY BE USED TO
OBTAIN PERMITS IN THE STATE OF FLORIDA

WALTER A. TILLIT JR., P.E.
REGISTERED ENGINEER IN THE STATE OF FLORIDA



© 2017 TILTECO INC.

TILTECO inc.

TILLIT TESTING & ENGINEERING COMPANY
6335 N.W. 36th, St., Ste. 305, VIRGINIA GARDENS, FL 33166
Phone : (305)971-1530, Fax : (305)971-1531
e-mail: tilteco@aol.com
EB-0006719

WALTER A. TILLIT JR., P.E.
FLORIDA Lic. # 44167



EXPERT SHUTTER SERVICES INC.

1626 S.W. BALMORE STREET
PORT ST. LUCIE, FL 34984
PHONE: (800) 749-8056 , FAX: (772) 871-0990

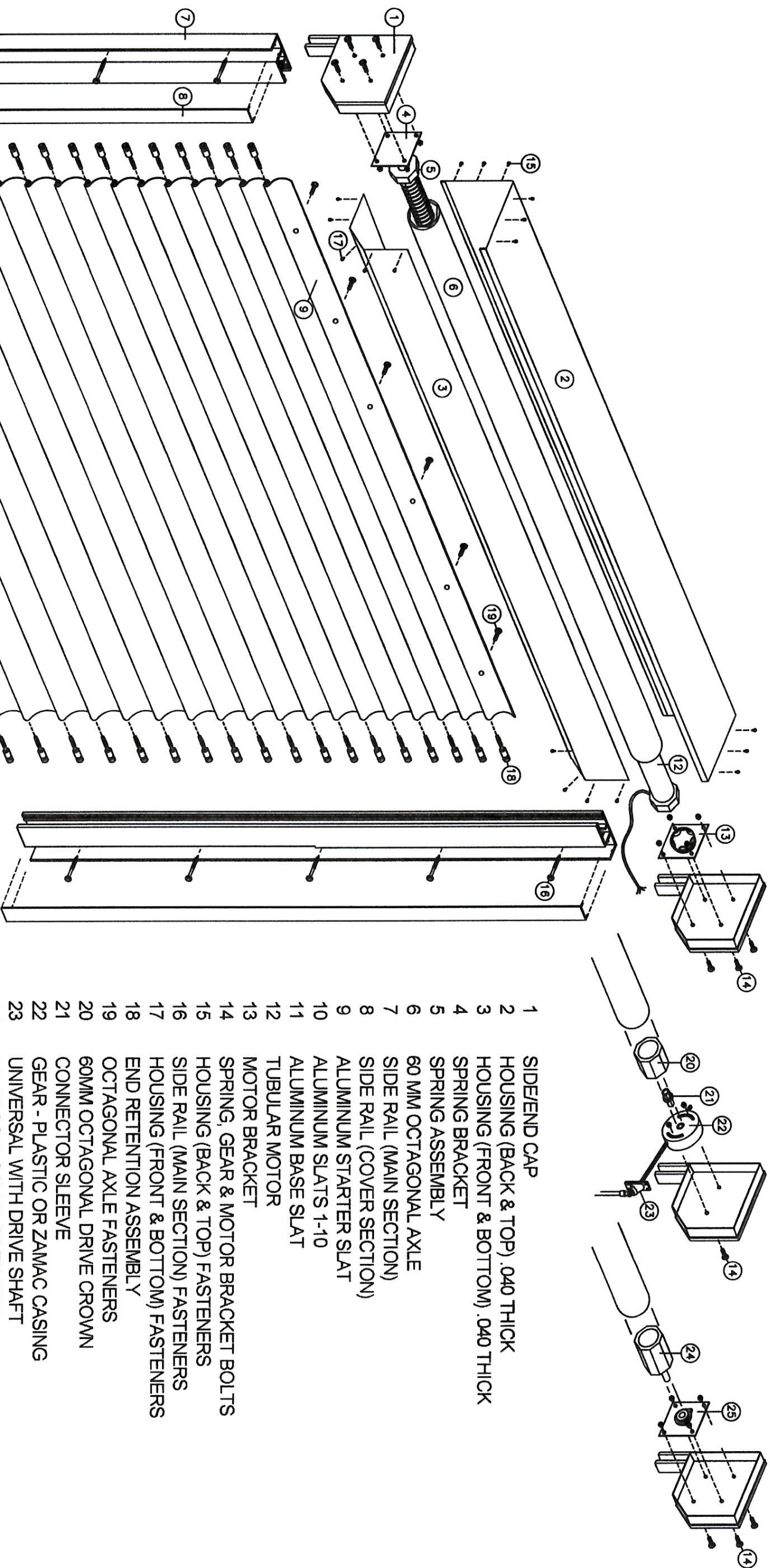
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1		08/24/17	4		
2			5		

DRAWN BY:
L.C.

08/24/17
DATE

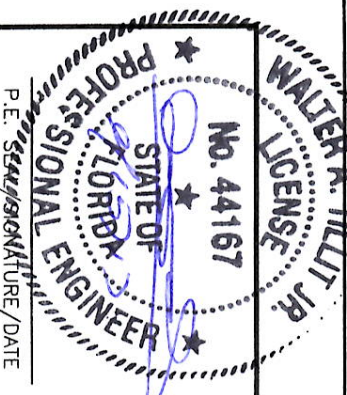
17-244
DRAWING No

SHEET 1 OF 26



- 1 SIDE/END CAP
- 2 HOUSING (BACK & TOP) .040 THICK
- 3 HOUSING (FRONT & BOTTOM) .040 THICK
- 4 SPRING BRACKET
- 5 SPRING ASSEMBLY
- 6 60 MM OCTAGONAL AXLE
- 7 SIDE RAIL (MAIN SECTION)
- 8 SIDE RAIL (COVER SECTION)
- 9 ALUMINUM STARTER SLAT
- 10 ALUMINUM SLATS 1-10
- 11 ALUMINUM BASE SLAT
- 12 TUBULAR MOTOR
- 13 MOTOR BRACKET
- 14 SPRING, GEAR & MOTOR BRACKET BOLTS
- 15 HOUSING (BACK & TOP) FASTENERS
- 16 SIDE RAIL (MAIN SECTION) FASTENERS
- 17 HOUSING (FRONT & BOTTOM) FASTENERS
- 18 END RETENTION ASSEMBLY
- 19 OCTAGONAL AXLE FASTENERS
- 20 60MM OCTAGONAL DRIVE CROWN
- 21 CONNECTOR SLEEVE
- 22 GEAR - PLASTIC OR ZAMAC CASING
- 23 UNIVERSAL WITH DRIVE SHAFT
- 24 60MM OCTAGONAL IDLER END
- 25 IDLER BRACKET WITH BEARING

BOX & END CAP ASSEMBLY COMPONENTS



P.E. Signature/DATE

© 2017 TILTECO INC.

TILTECO inc.

TILTIT TESTING & ENGINEERING COMPANY
6335 N.W. 36th St., Ste. 205, VIRGINIA GARDENS, FL 33166
Phone : (305)971-1530 , Fax : (305)971-1531
e-mail: tiltiteco@aol.com

FB-0006719
WALTER A. TILIT Jr., P.E.
FLORIDA Lic. # 44167



Nautilus
Rolling Shutter System

EXPERT SHUTTER SERVICES INC.

1626 S.W. BILTMORE STREET
PORT ST. LUCIE, FL 34984
PHONE: (800) 748-9056 , FAX: (772) 871-0990

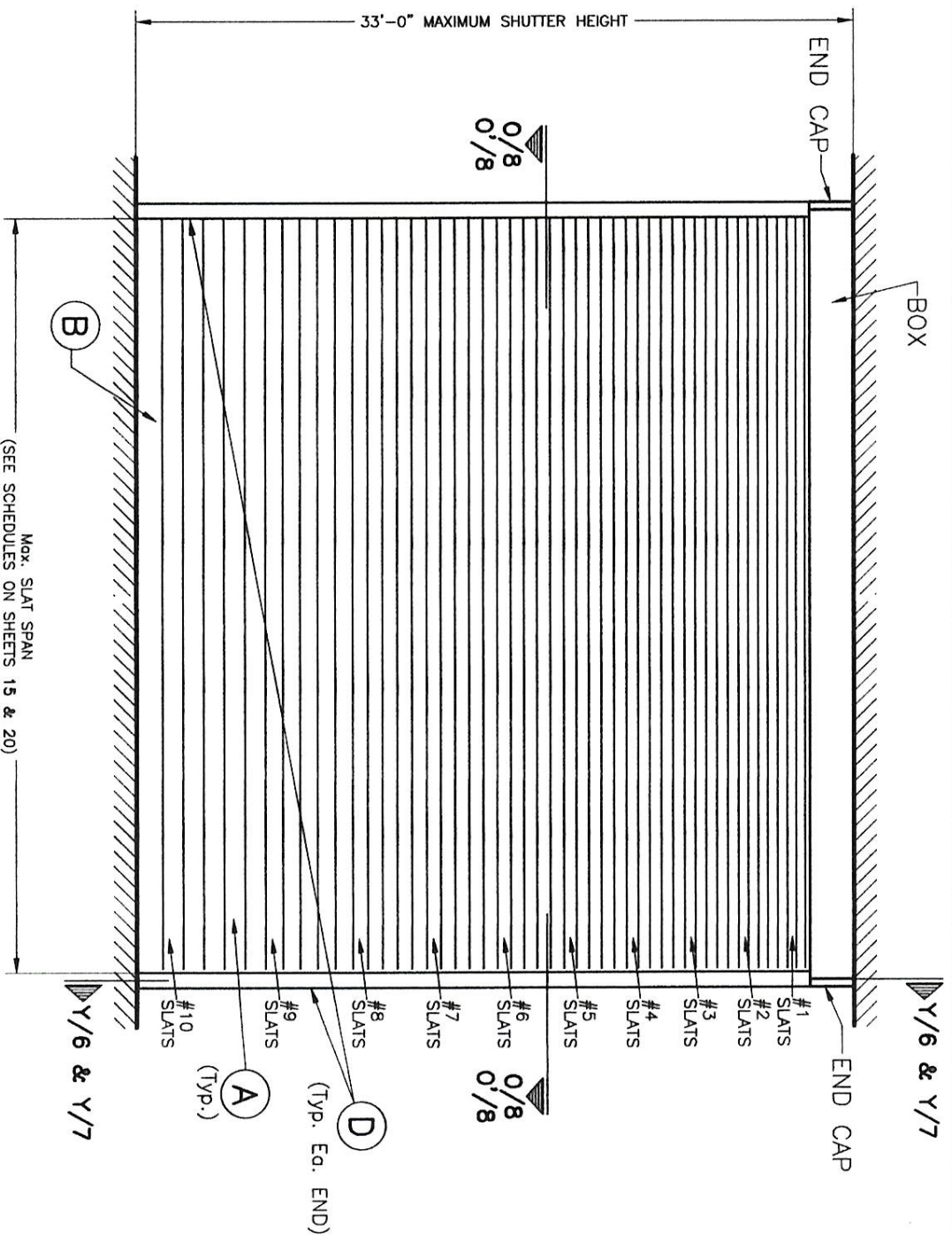
DRAWN BY:
L.C.

08/24/17
DATE

17-244
DRAWING No

SHEET 3 OF 26

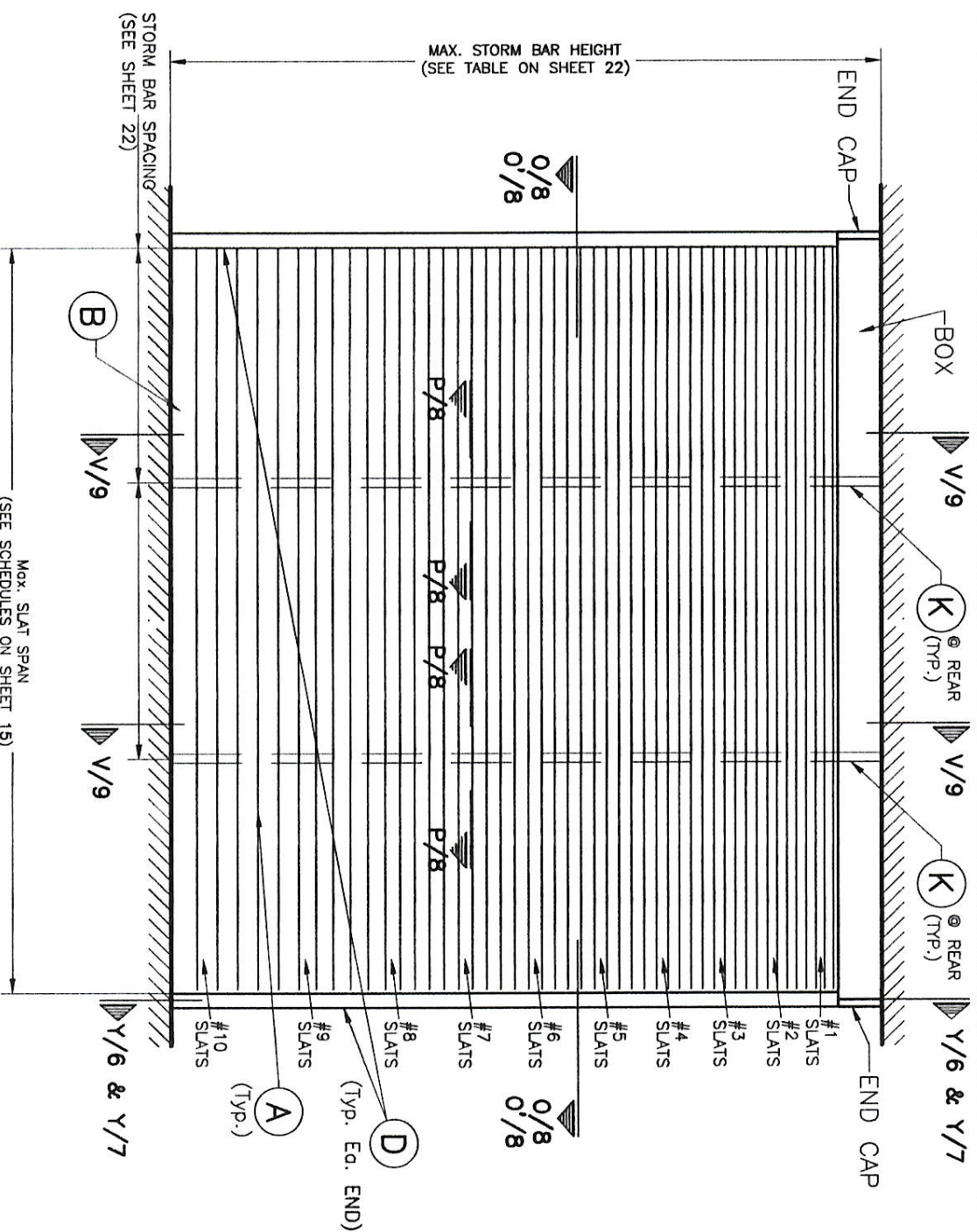
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1		08/24/17	4		
2		08/24/17	5		



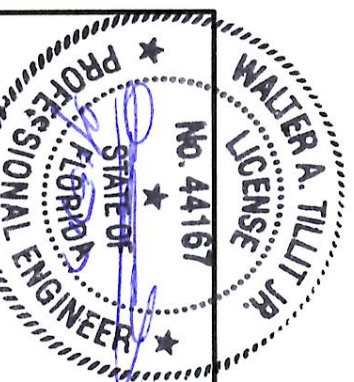
TYPICAL SINGLE UNIT ELEVATION W/O STORM BARS **, **
NOTE: SEE SHEETS 2 & 3 FOR COMPONENTS NOMENCLATURE.
N.T.S.

PROCEDURE FOR SLAT INSTALLATION GIVEN A SHUTTER HEIGHT:

- * **CASE 1:** SHUTTER HEIGHT EQUAL OR LESS THAN 11'-0" APPLICABLE TO INSTALLATIONS W/O STORM BARS, W/ STORM BARS OR W/ STORM BARS & MULLIONS W/ HEIGHTS UP TO 11'-0".
- (a) CURTAIN SHALL START W/ #1 SLATS AT TOP, FOLLOWED BY #2, #3, THEREAFTER, ALL THE WAY DOWN. EACH SLAT # SHALL CONSIST OF MIN. FIVE (5) SLATS OF THAT SLAT NUMBER. PROCEDURE FOR ADDING SLATS DOWNWARD BELOW #1 SLAT SHALL BE CONTINUED UNTIL TOTAL SHUTTER HEIGHT IS COMPLETED. QUANTITY OF FINAL SLAT NUMBER INSTALLED BEFORE BOTTOM SLAT ⑩ MAY VARY WITH SHUTTER'S HEIGHT.
- (b) BOTTOM SLAT ⑩ MUST BE ALWAYS INSTALLED.
- ** **CASE 2:** SHUTTER HEIGHT LARGER THAN 11'-0" APPLICABLE TO INSTALLATIONS W/O STORM BARS AND W/ OR W/O MULLIONS W/ HEIGHTS LARGER THAN 11'-0".
- (a) CURTAIN SHALL START W/ #1 SLATS AT TOP, FOLLOWED BY #2, #3, THEREAFTER, ALL THE WAY DOWN. EACH SLAT # SHALL CONSIST OF MIN. FIVE (5) SLATS OF THAT SLAT NUMBER. PROCEDURE FOR ADDING SLATS DOWNWARD BELOW #1 SLAT SHALL BE CONTINUED UNTIL #10 SLAT IS INSTALLED. AFTER #10 SLAT IS INSTALLED, ADDITIONAL #10 SLATS MUST BE USED TO COMPLETE THE TOTAL SHUTTER HEIGHT.
- (b) BOTTOM SLAT ⑩ MUST BE ALWAYS INSTALLED.



TYPICAL SINGLE UNIT ELEVATION W/ STORM BARS *
NOTE: SEE SHEETS 2 & 3 FOR COMPONENTS NOMENCLATURE.
N.T.S.

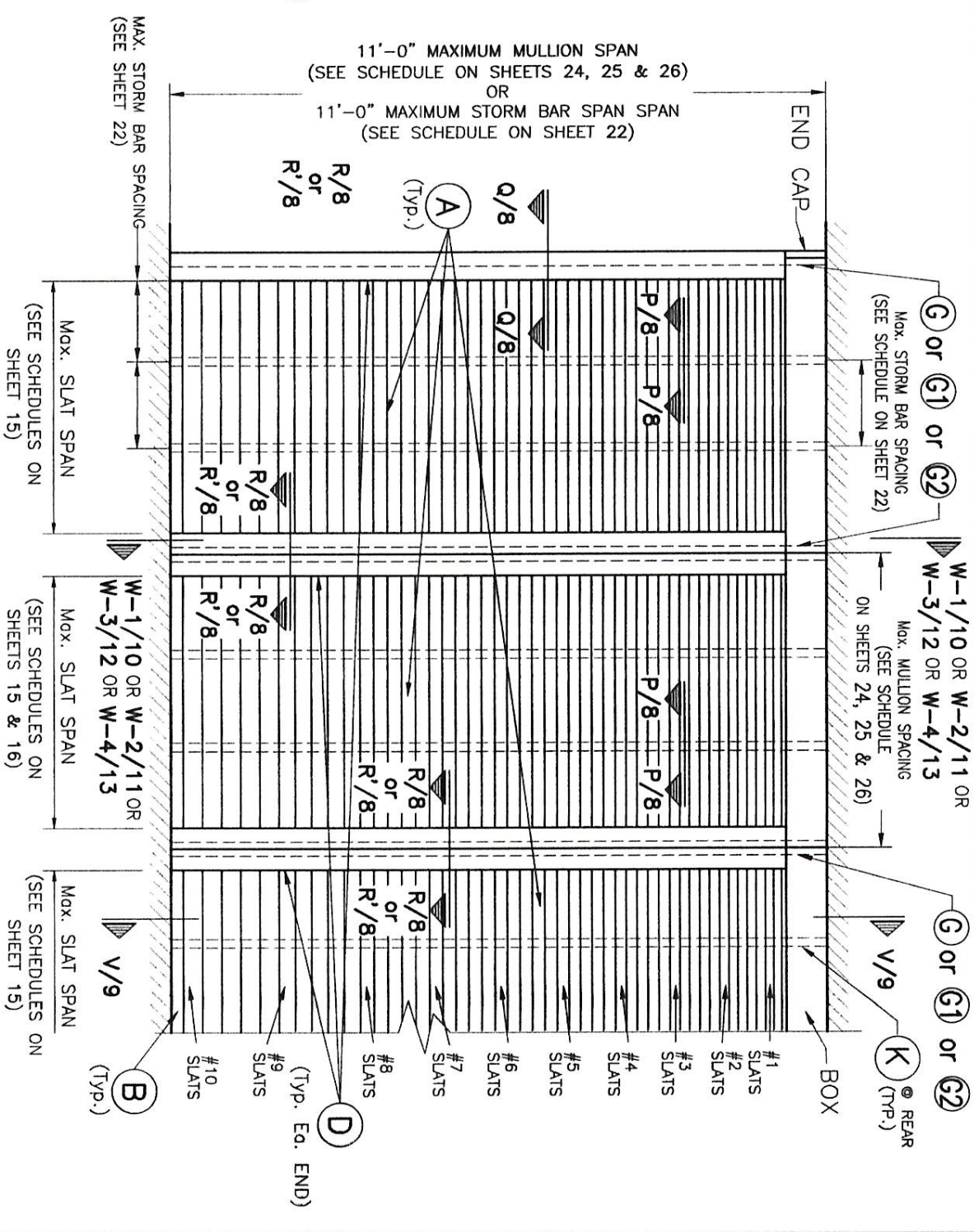
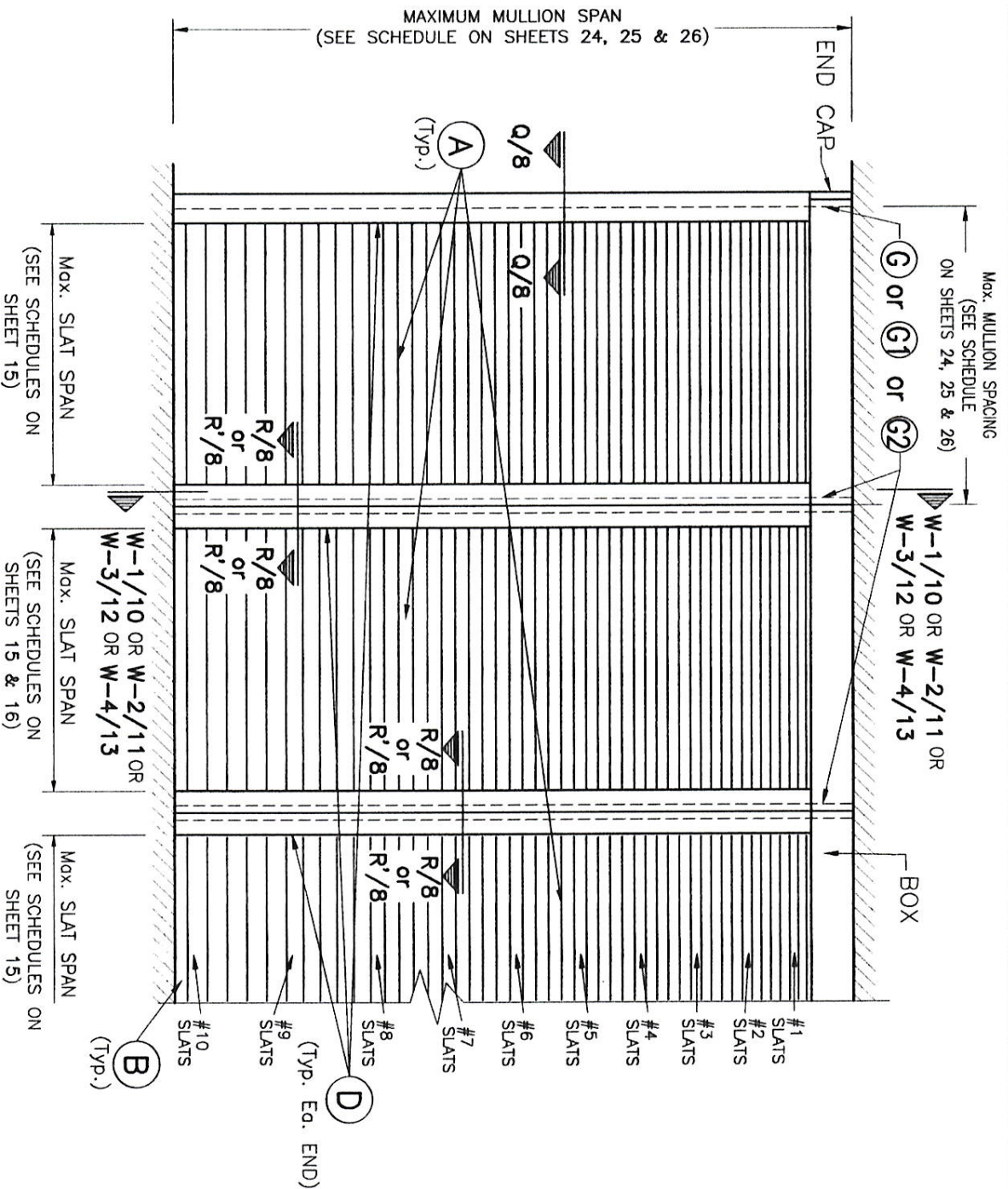


P.E. SEAL/SIGNATURE/DATE

TILECO inc.
© 2017 TILECO INC.
TILLIT TESTING & ENGINEERING COMPANY
6355 N.W. 36th St., Ste. 205, Virginia Gardens, FL 33166
Phone : (305)971-1530 , Fax : (305)971-1531
e-mail: tilliteco@aol.com
EB-0006719
WALTER A. TILLIT JR., P.E.
FLORIDA Lic. # 44167

Nautilus
Rolling Shutter System
EXPERT SHUTTER SERVICES INC.
1626 S.W. BILTMORE STREET
PORT ST. LUCIE, FL. 34984
PHONE: (800) 748-9055 , FAX: (772) 871-0990
DRAWN BY: L.C.
DATE: 08/24/17
17-244
DRAWING No
REV. No DESCRIPTION DATE
1 QAD 15-071 08/24/17 4
2
SHEET 4 OF 26

FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)



PROCEDURE FOR SLAT INSTALLATION GIVEN A SHUTTER HEIGHT:

NOTE: SEE SHEETS 2 & 3 FOR COMPONENTS NOMENCLATURE.

TYPICAL CONSECUTIVE SINGLE UNIT ELEVATION * W/ MULLION & W/O STORM BARS

N.T.S.

* **CASE 1:** SHUTTER HEIGHT EQUAL OR LESS THAN 11'-0". APPLICABLE TO INSTALLATIONS W/O STORM BARS, W/ STORM BARS OR W/ STORM BARS & MULLIONS W/ HEIGHTS UP TO 11'-0".

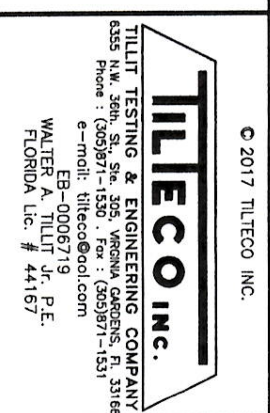
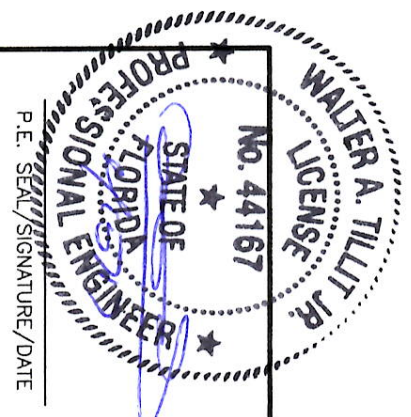
(c) CURTAIN SHALL START W/ #1 SLATS AT TOP, FOLLOWED BY #2, #3, THEREAFTER ALL THE WAY DOWN. EACH SLAT # SHALL CONSIST OF FIVE (5) SLATS OF THAT SLAT NUMBER. PROCEDURE FOR ADDING SLATS DOWNWARD BELOW #1 SLAT SHALL BE CONTINUE UNTIL TOTAL SHUTTER HEIGHT IS COMPLETED. QUANTITY OF FINAL SLAT NUMBER INSTALLED BEFORE BOTTOM SLAT (B) MAY VARY WITH SHUTTER'S HEIGHT.

(b) BOTTOM SLAT (B) MUST BE ALWAYS INSTALLED.

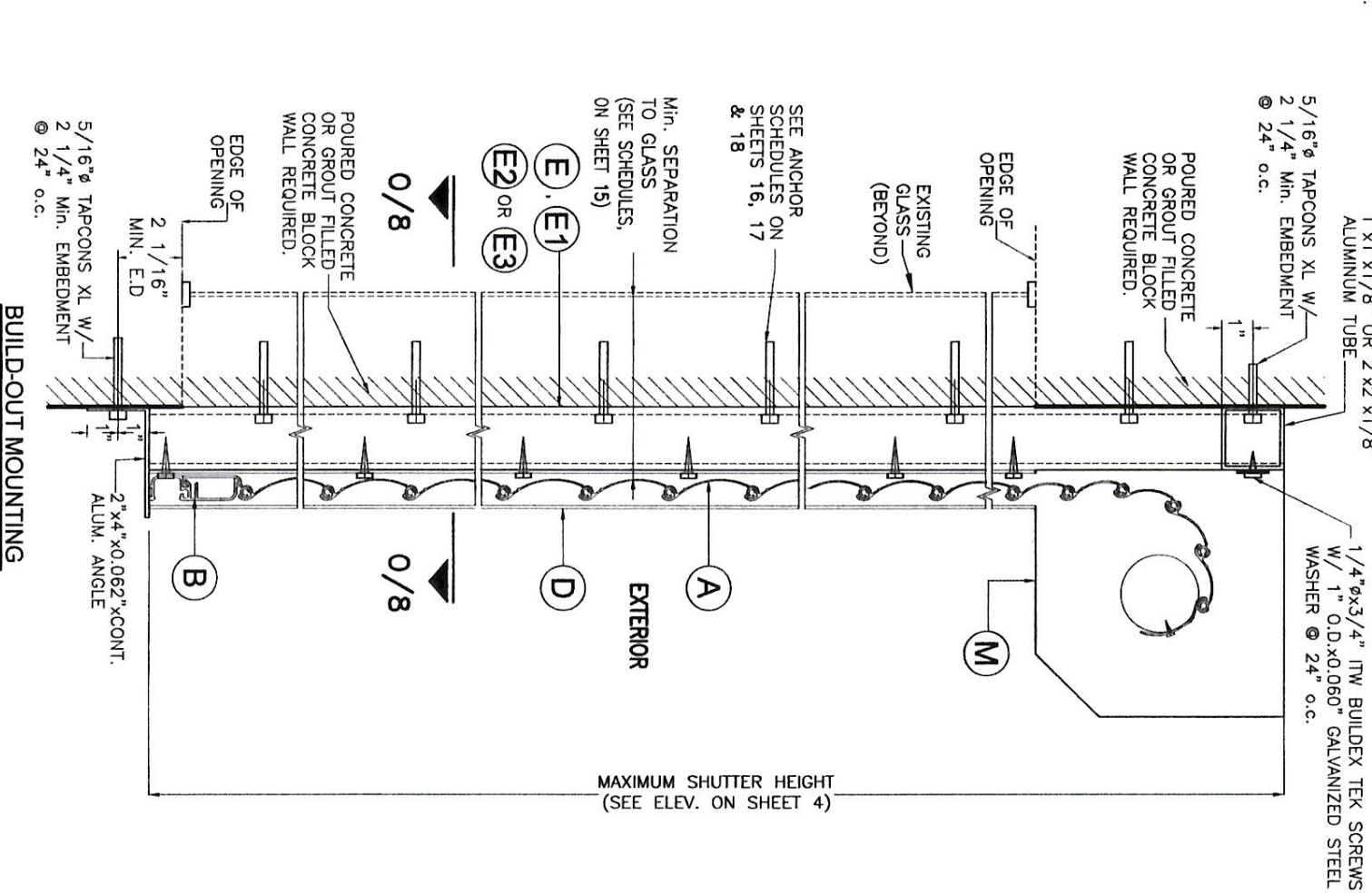
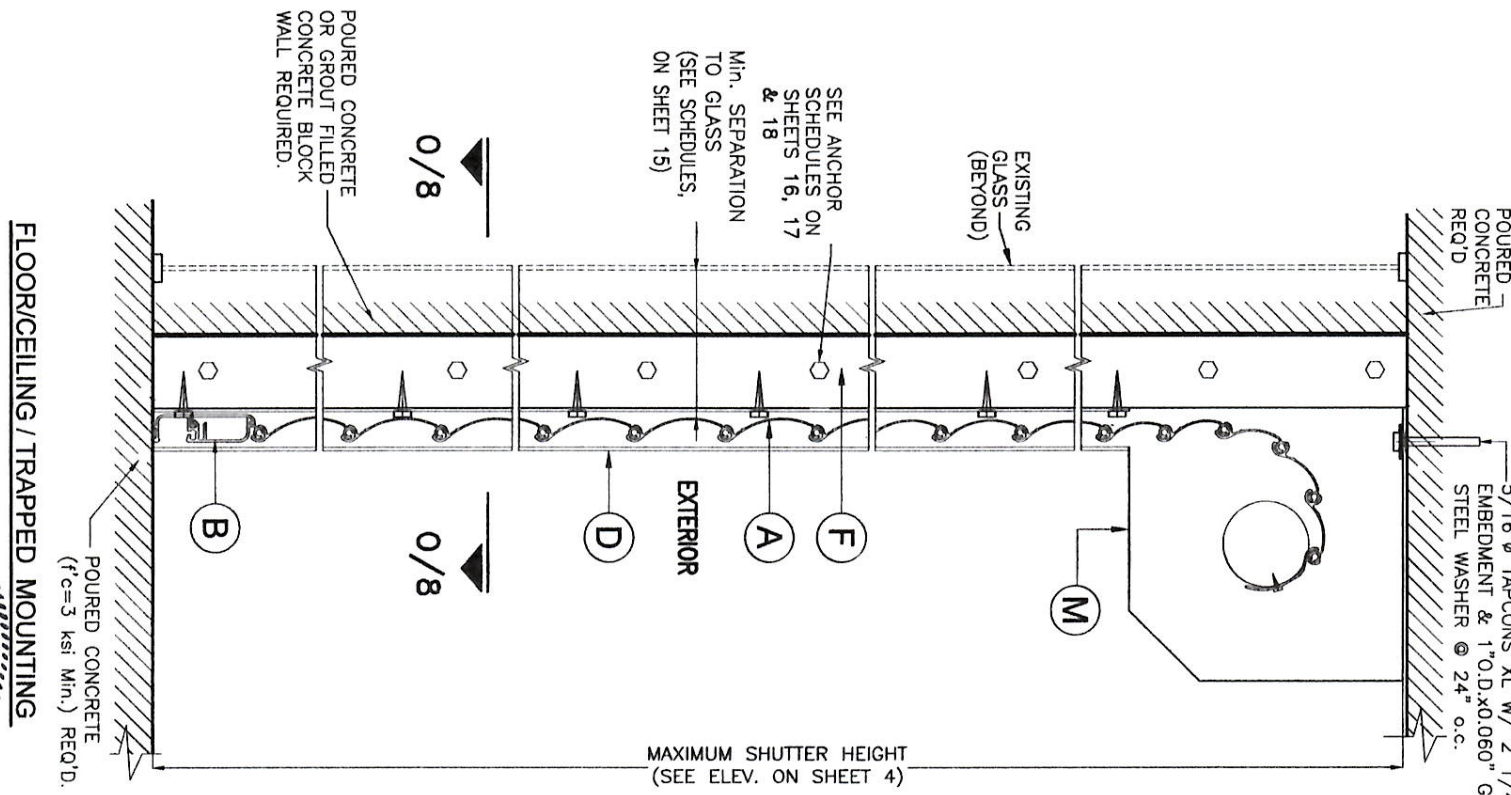
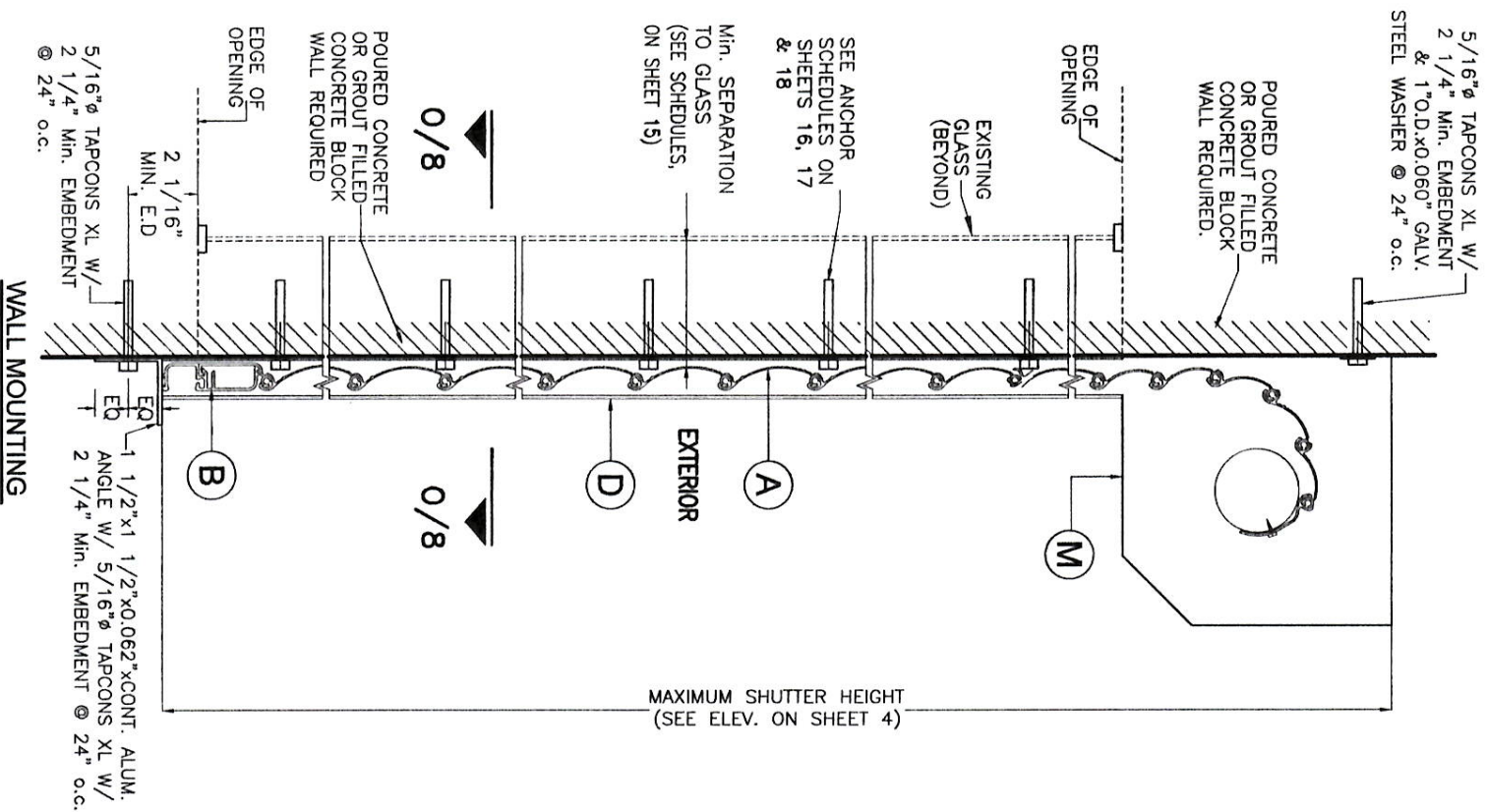
** **CASE 2:** SHUTTER HEIGHT LARGER THAN 11'-0" APPLICABLE TO INSTALLATION W/O STORM BAR AND W/ MULLIONS W/ HEIGHTS LARGER THAN 11'-0".

(c) CURTAIN SHALL START W/ #1 SLATS AT TOP, FOLLOWED BY #2, #3, THEREAFTER ALL THE WAY DOWN. EACH SLAT # SHALL CONSIST OF FIVE (5) SLATS OF THAT SLAT NUMBER. PROCEDURE FOR ADDING SLATS DOWNWARD BELOW #1 SLAT SHALL BE CONTINUE UNTIL #10 SLAT IS INSTALLED. AFTER #10 SLAT IS INSTALLED, ADDITIONAL #10 SLATS MUST BE USED TO COMPLETE THE TOTAL SHUTTER HEIGHT.

(b) BOTTOM SLAT (B) MUST BE ALWAYS INSTALLED.



				DRAWN BY: L.C.			
Nautilus <i>Rolling Shutter System</i>				08/24/17 DATE			
EXPERT SHUTTER SERVICES INC. 1626 S.W. BILTMORE STREET PORT ST. LUCIE, FL. 34984 PHONE: (800) 749-9056 , FAX: (772) 871-0990							
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE		
1	OLD 15-071	08/24/17	4				
2			5				
						SHEET	5 OF 26



INSTALLATION DETAILS ON EXISTING POURED CONCRETE OR GROUT FILLED CELL CONCRETE BLOCK BUILDINGS

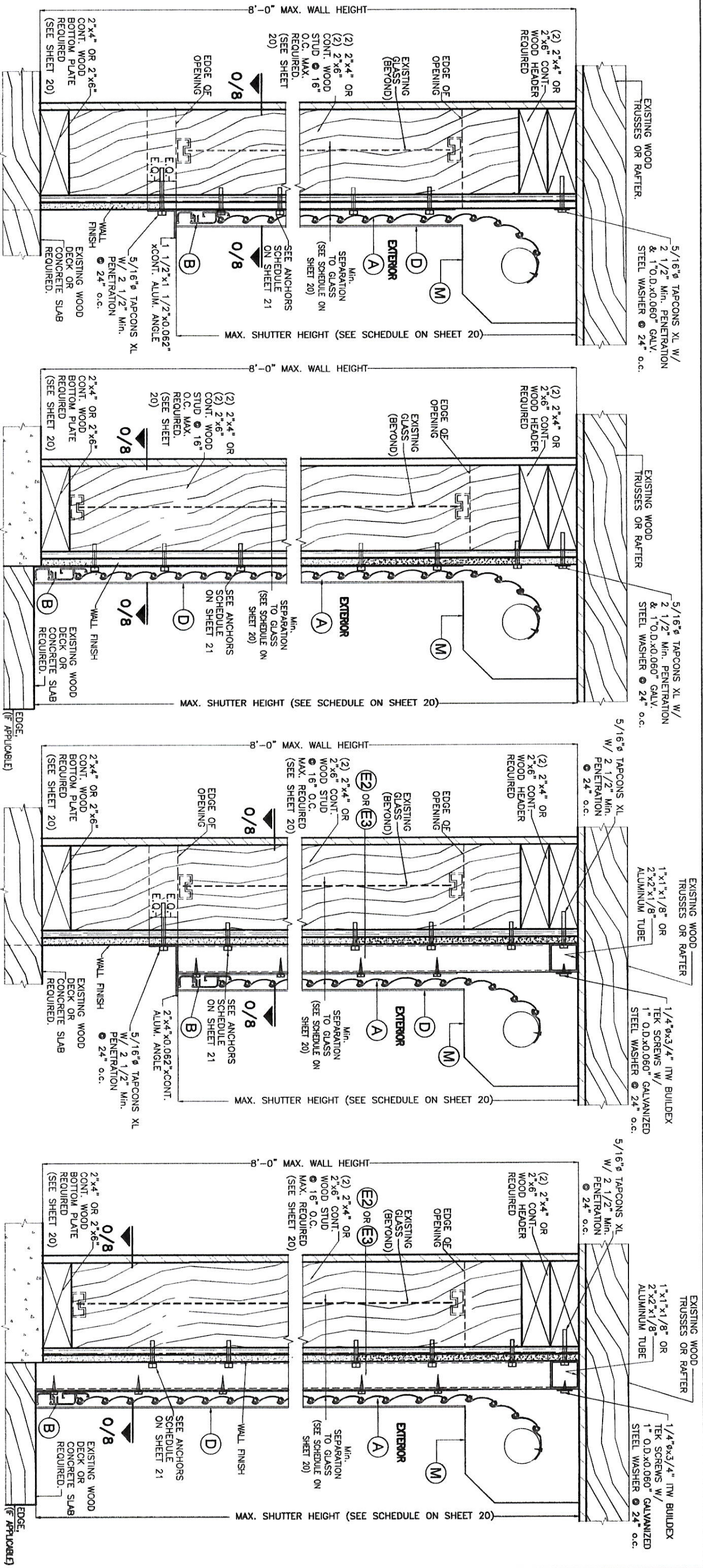
SCALE: 3/16" = 1"



TILTECO inc.
© 2017 TILTECO INC.
TILLIT TESTING & ENGINEERING COMPANY
6335 N.W. 36th St., Suite 205, Virginia Gardens, FL 33166
Phone: (305) 971-1530, Fax: (305) 971-1531
e-mail: tilteco@tdi.com
FB-0006719
WALTER A. TILLIT JR., P.E.
FLORIDA Lic. # 44167

Nautilus
Rolling Shutter System
EXPERT SHUTTER SERVICES INC.
1626 S.W. BILTMORE STREET
PORT ST. LUCIE, FL 34984
PHONE: (888) 749-9056, FAX: (772) 871-0990
17-244
DRAWING No
SHEET 6 OF 26

FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)



SECTIONS Y-Y

INSTALLATION DETAILS ON EXISTING WOOD BUILDINGS

STATE OF FLORIDA
PROFESSIONAL ENGINEER
WALTER A. TILIT JR.
N.T.S.
LICENSE

NO. 44167

P.E. SEAL/SIGNATURE/DATE

TILTECO inc.

TILIT TESTING & ENGINEERING COMPANY
6355 N.W. 36th St., Ste. 305, VIRGINIA GARDENS, FL 33166
Phone : (305) 971-1530 , Fax : (305) 971-1531
e-mail: tiliteco@aol.com
FB-0006719
WALTER A. TILIT JR., P.E.
FLORIDA Lic. # 44167

FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)

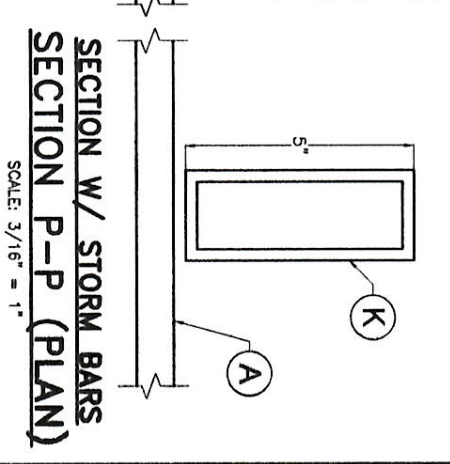
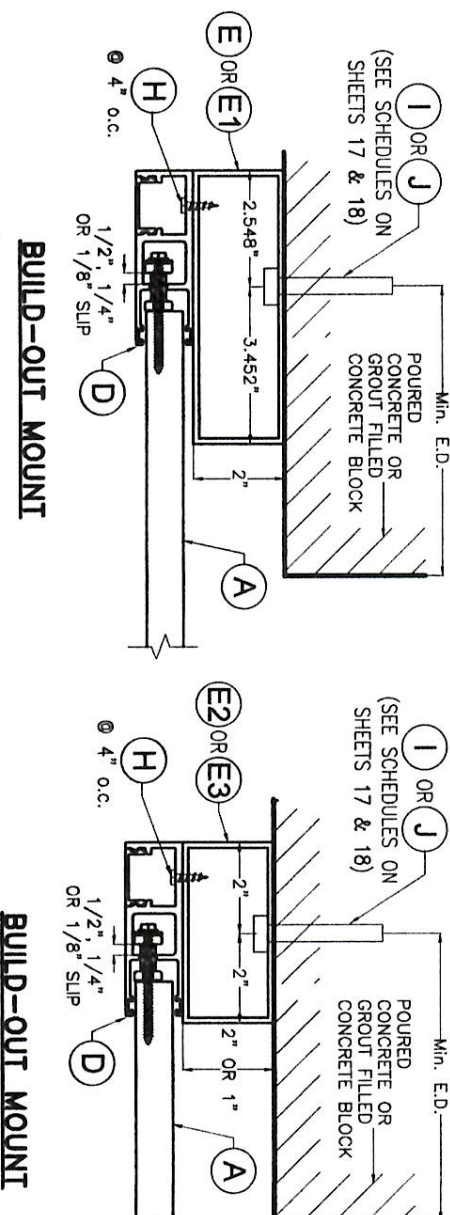
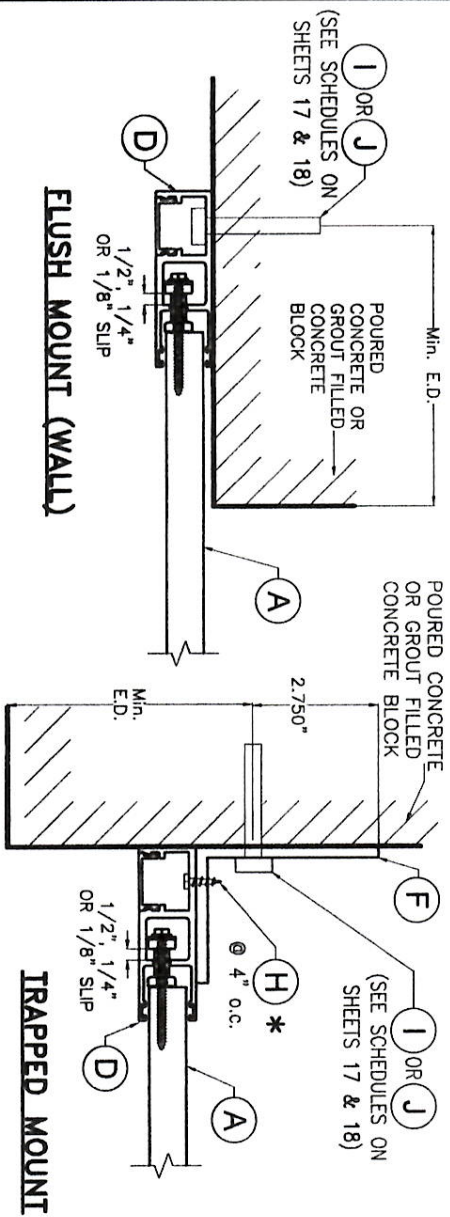
Nautilus
Rolling Shutter System

EXPERT SHUTTER SERVICES INC.
1626 S.W. BILTMORE STREET
PORT ST. LUCIE, FL. 34984
PHONE: (800) 749-9056 , FAX: (772) 871-0990

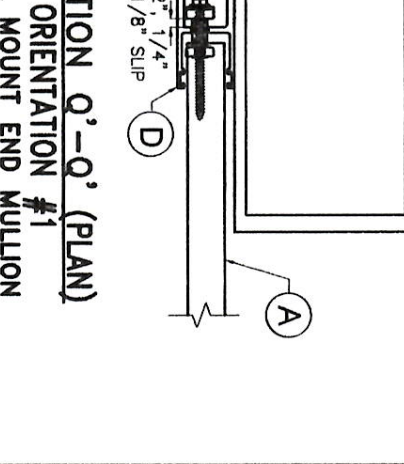
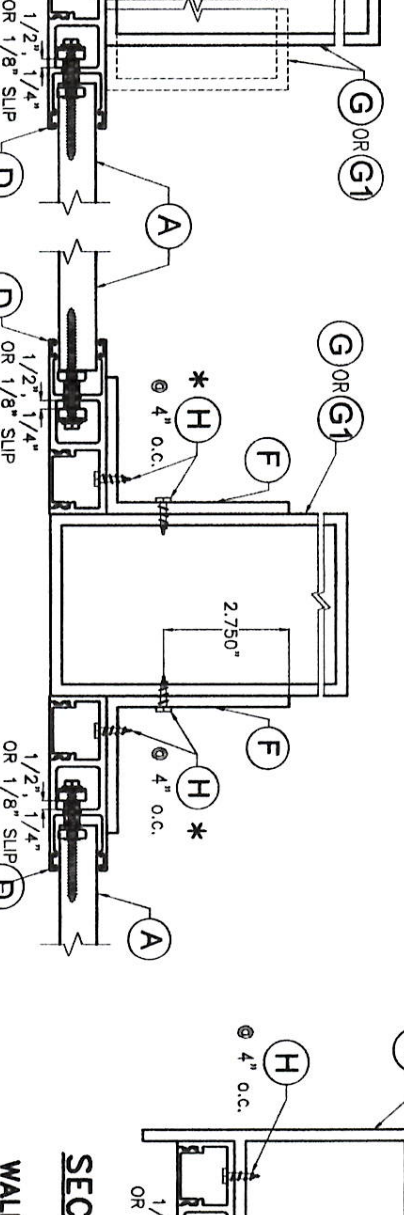
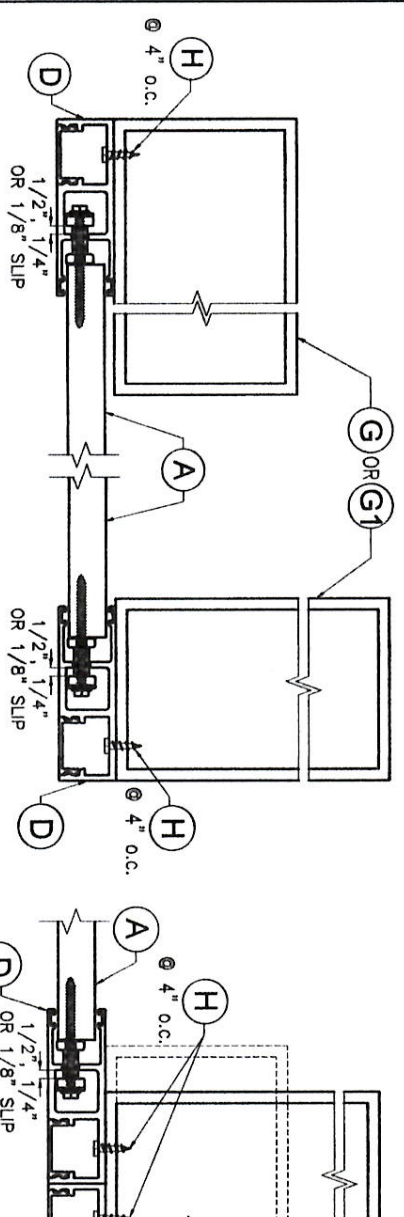
DRAWN BY: L.C.
DATE: 08/24/17

17-244
DRAWING No

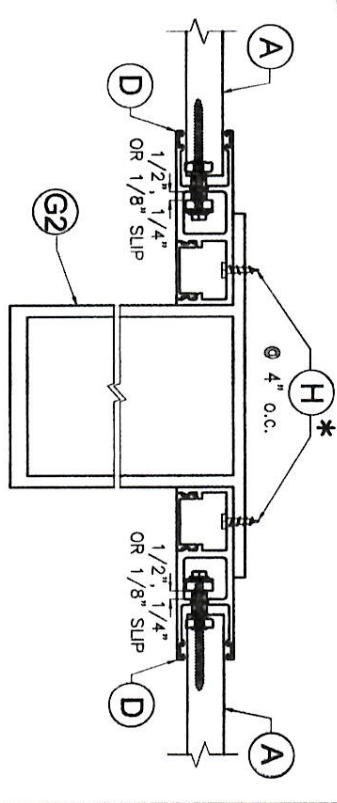
SHEET 7 OF 26



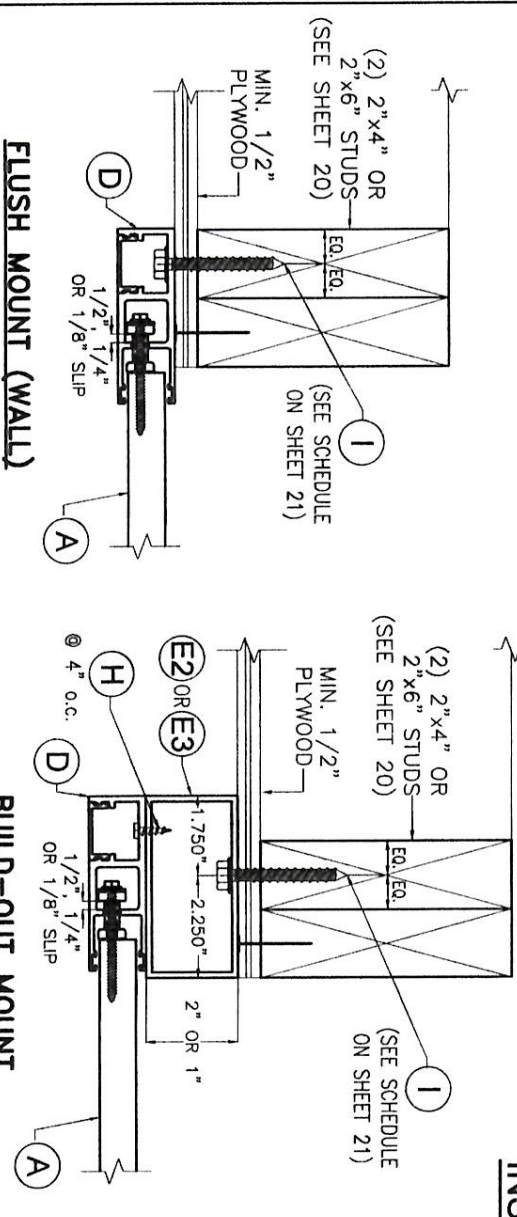
INSTALLATION DETAILS INTO EXISTING POURED CONCRETE OR GROUT FILLED CONCRETE BLOCK BUILDINGS



INSTALLATION DETAILS INTO MULLIONS G, G1, G2



* ALTERNATIVELY TO (H), A 1/4\"/>

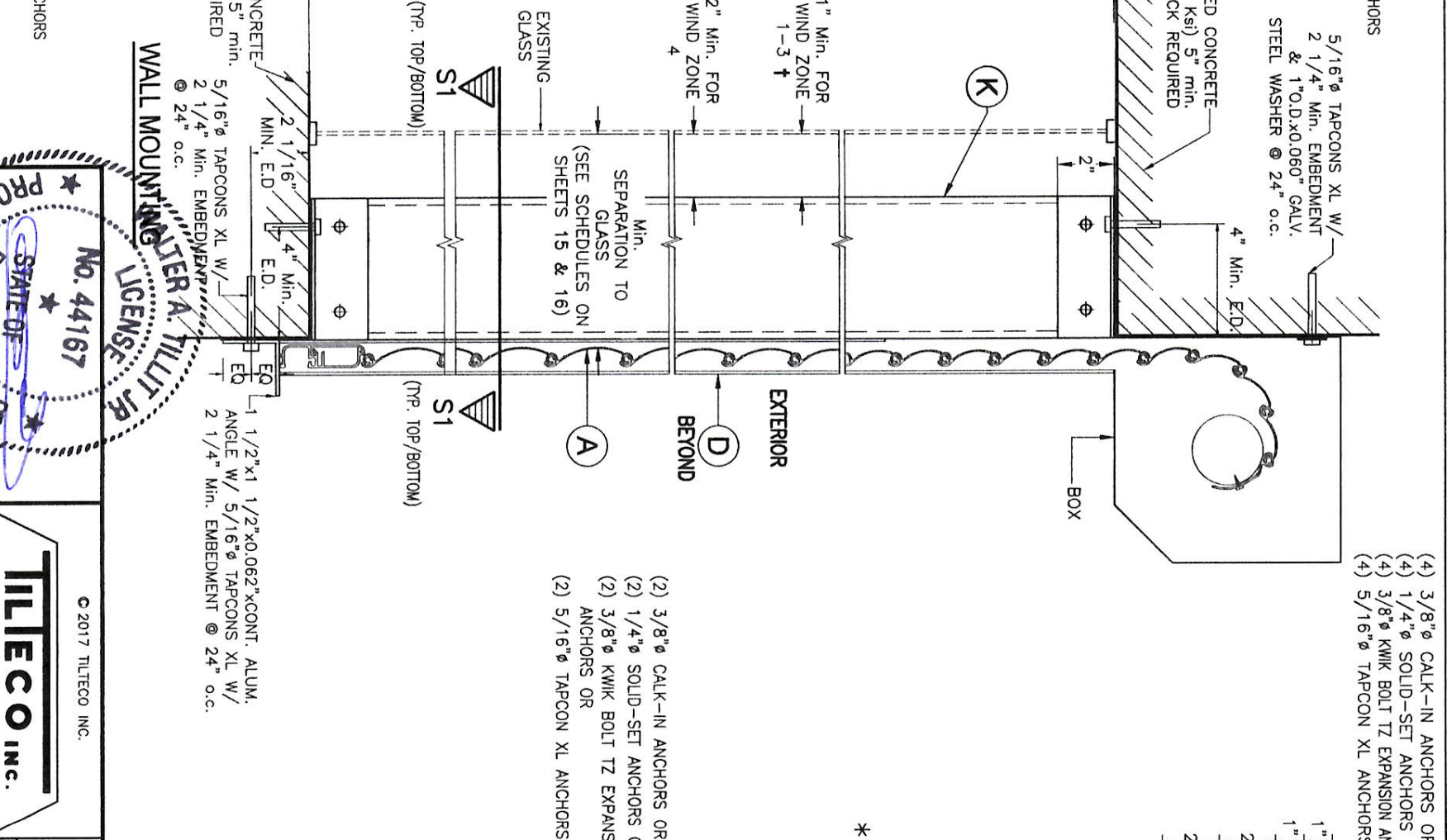
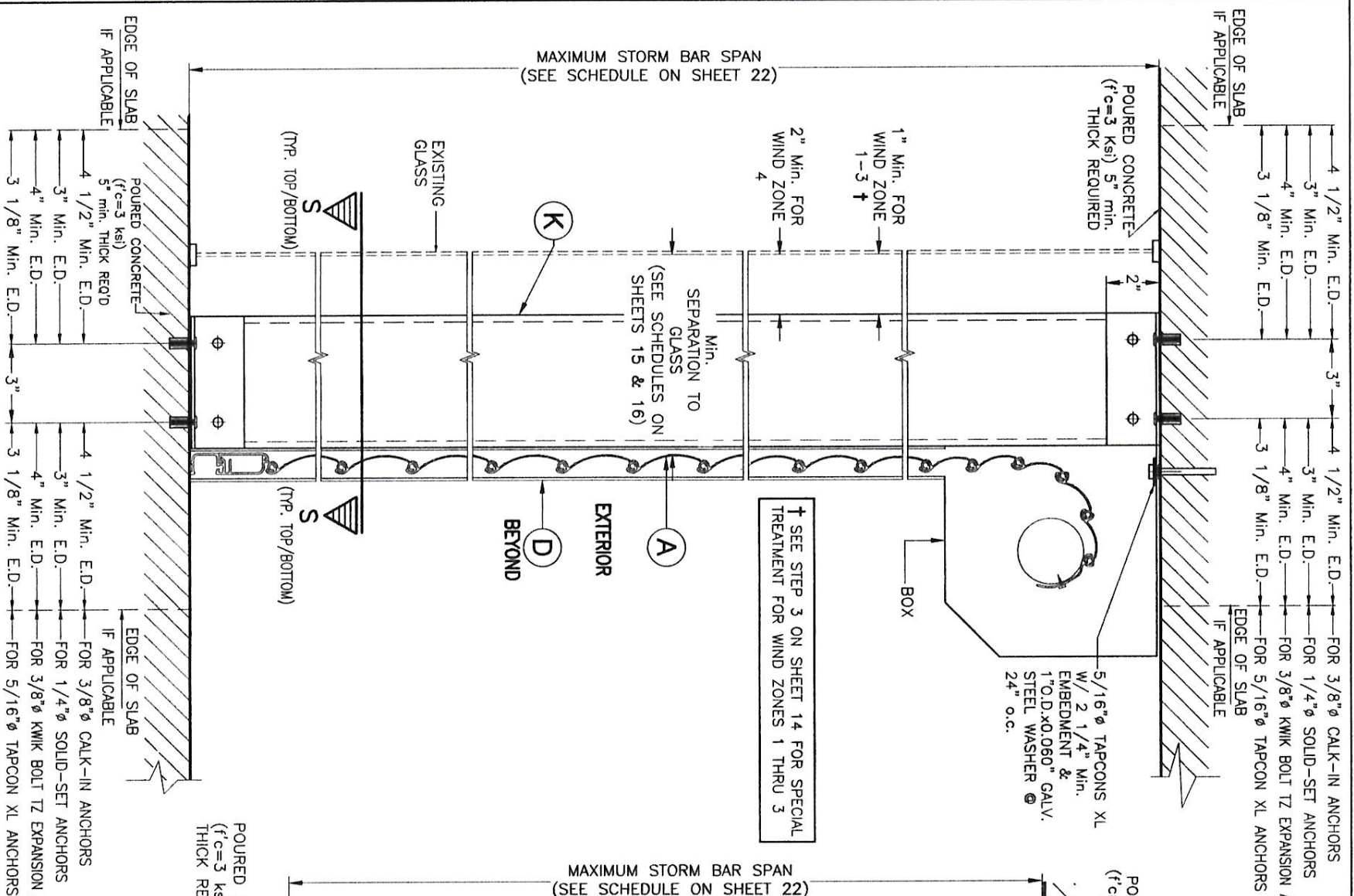


INSTALLATION DETAILS INTO EXISTING WOOD BUILDINGS

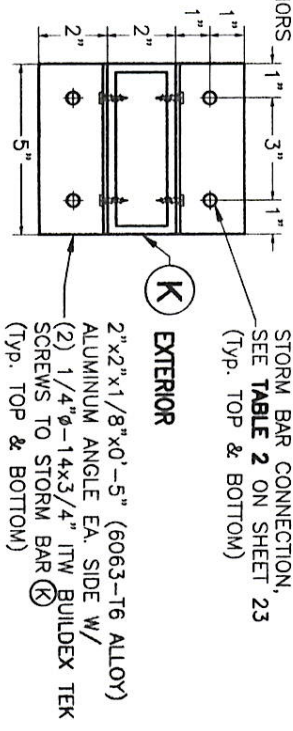
WALTER A. TILLIT JR.
 LICENSE
 NO. 44167
 STATE OF FLORIDA
 PROFESSIONAL ENGINEER
 P.E. SEAL/SIGNATURE/DATE

TILECO inc.
 TILE TESTING & ENGINEERING COMPANY
 6355 N.W. 36th St., Ste. 205, VIRGINIA GARDENS, FL 33166
 Phone : (305)971-1530, Fax : (305)971-1531
 e-mail: tileco@aol.com
 FB-0006719
 WALTER A. TILLIT JR., P.E.
 FLORIDA Lic. # 44167

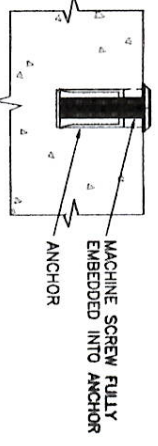
FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)		Nautilus Rolling Shutter System		DRAWN BY: L.C.	
EXPERT SHUTTER SERVICES INC.		1626 S.W. BILTMORE STREET PORT ST. LUCIE, FL. 34984		DATE 08/24/17	
PHONE: (800) 749-9055, FAX: (772) 871-0990		DRAWING No 17-244		SHEET 8 OF 26	
REV. NO	DESCRIPTION	DATE	REV. NO	DESCRIPTION	DATE
1			4		
2			5		



- (4) 3/8" CALK-IN ANCHORS OR
- (4) 1/4" SOLID-SET ANCHORS OR
- (4) 3/8" KWIK BOLT TZ EXPANSION ANCHORS OR
- (4) 5/16" TAPCON XL ANCHORS
- (4) ANCHORS* PER STORM BAR CONNECTION, SEE TABLE 2 ON SHEET 23 (TYP. TOP & BOTTOM)

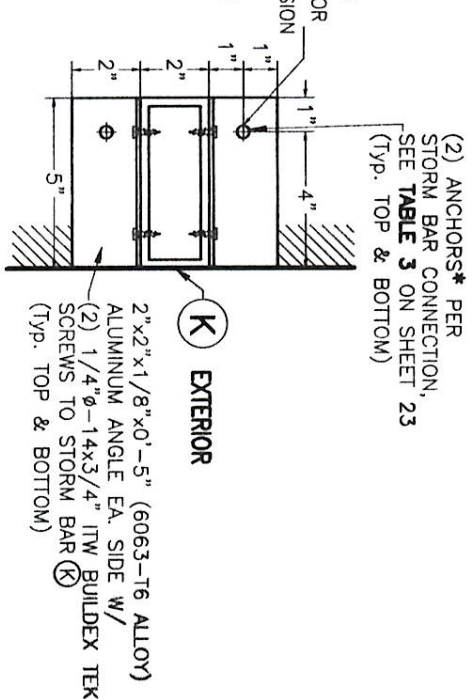


SECTION S - S



DETAIL A

* 1/4" Ø-20 OR 3/8" Ø-16 MACHINE SCREWS USED JOINTLY W/ 1/4" Ø x 3/4" SOLID-SET OR 3/8" Ø x 1 1/4" CALK-IN ANCHORS RESPECTIVELY SHALL BE LEFT TOGETHER W/ ANCHORS AT THE TIME STORM BARS ARE REMOVED. (SEE DET. A).



SECTION S1 - S1

FLOOR TO CEILING / TRAPPED AND WALL MOUNTING: STORM BAR (K)

SECTIONS V

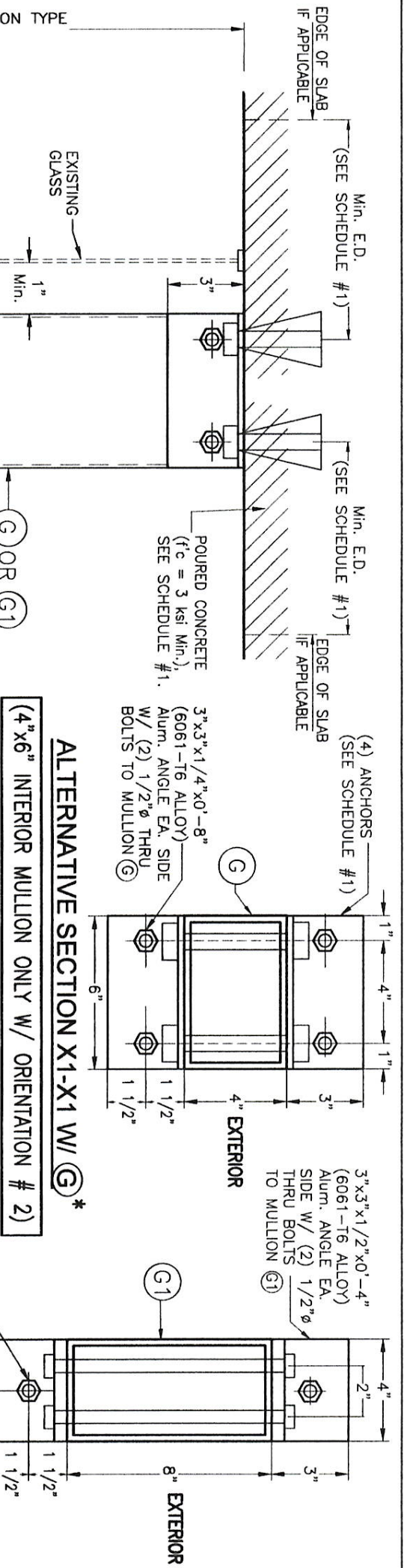
SCALE: 3/16" = 1"

PROFESSIONAL ENGINEER
 No. 44167
 STATE OF FLORIDA
 WALTER A. TILLIT JR.
 P.E. SEAL/SIGNATURE/DATE

TILTECO inc.
 c 2017 TILTECO INC.
 TILIT TESTING & ENGINEERING COMPANY
 6355 N.W. 36th St., Suite 205, Virginia Gardens, FL 33166
 Phone: (305)971-1530, Fax: (305)971-1531
 e-mail: tilteco@aol.com
 FB-0006719
 WALTER A. TILLIT JR., P.E.
 FLORIDA Lic. # 44167

Nautilus
 Rolling Shutter System
EXPERT SHUTTER SERVICES INC.
 1626 S.W. BILTMORE STREET
 PORT ST. LUCIE, FL. 34984
 PHONE: (800) 749-9058, FAX: (772) 871-0990
 REV. NO. 1, DESCRIPTION, DATE, REV. NO. 4, DESCRIPTION, DATE, SHEET 9 OF 26

FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)

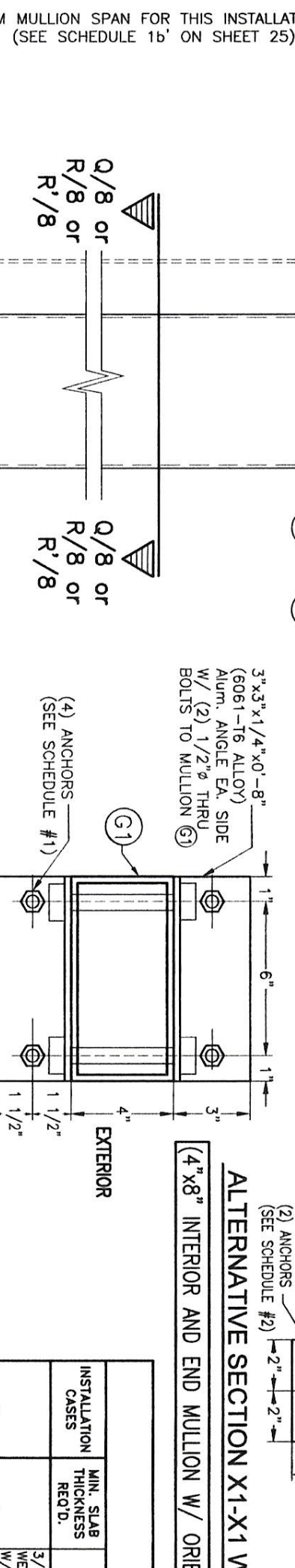


◇ SEE MAXIMUM (C) (INTERIOR) & (C1) (END & INTERIOR) TRAPPED MOUNTED MULLIONS SPAN COVERED BY SCHEDULE 1b' FOR INSTALLATION CASES I, Ia & II ON SHEET 25. (LIMITED LOAD, MULLION SPACING AND SPAN INSTALLATION):

INSTALLATION CASE I - RESIDENTIAL AND COMMERCIAL APPLICATIONS WITH ±60.8 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING, 12'-0" MAXIMUM MULLION SPACING. SEE SCHEDULES #1 & #2 FOR ADDITIONAL SPECS.

INSTALLATION CASE Ia - RESIDENTIAL AND COMMERCIAL APPLICATION W/ ±60.8 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING, 8'-0" MAXIMUM MULLION SPACING. SEE SCHEDULES #1 & #2 FOR ADDITIONAL SPECS.

INSTALLATION CASE II - COMMERCIAL APPLICATION FOR ±100.0 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING, 8'-0" MAXIMUM MULLION SPACING. SEE SCHEDULES #1 & #2 FOR ADDITIONAL SPECS.

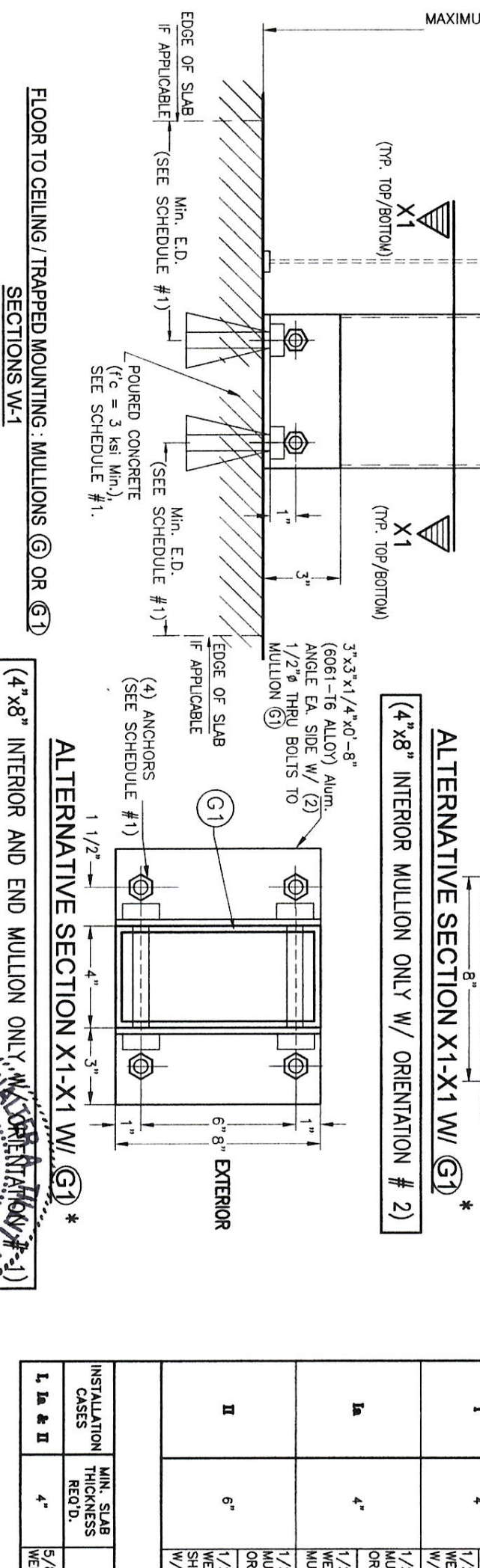


◇ SEE MAXIMUM (C) (INTERIOR) & (C1) (END & INTERIOR) TRAPPED MOUNTED MULLIONS SPAN COVERED BY SCHEDULE 1b' FOR INSTALLATION CASES I, Ia & II ON SHEET 25. (LIMITED LOAD, MULLION SPACING AND SPAN INSTALLATION):

INSTALLATION CASE I - RESIDENTIAL AND COMMERCIAL APPLICATIONS WITH ±60.8 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING, 12'-0" MAXIMUM MULLION SPACING. SEE SCHEDULES #1 & #2 FOR ADDITIONAL SPECS.

INSTALLATION CASE Ia - RESIDENTIAL AND COMMERCIAL APPLICATION W/ ±60.8 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING, 8'-0" MAXIMUM MULLION SPACING. SEE SCHEDULES #1 & #2 FOR ADDITIONAL SPECS.

INSTALLATION CASE II - COMMERCIAL APPLICATION FOR ±100.0 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING, 8'-0" MAXIMUM MULLION SPACING. SEE SCHEDULES #1 & #2 FOR ADDITIONAL SPECS.



◇ SEE MAXIMUM (C) (INTERIOR) & (C1) (END & INTERIOR) TRAPPED MOUNTED MULLIONS SPAN COVERED BY SCHEDULE 1b' FOR INSTALLATION CASES I, Ia & II ON SHEET 25. (LIMITED LOAD, MULLION SPACING AND SPAN INSTALLATION):

INSTALLATION CASE I - RESIDENTIAL AND COMMERCIAL APPLICATIONS WITH ±60.8 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING, 12'-0" MAXIMUM MULLION SPACING. SEE SCHEDULES #1 & #2 FOR ADDITIONAL SPECS.

INSTALLATION CASE Ia - RESIDENTIAL AND COMMERCIAL APPLICATION W/ ±60.8 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING, 8'-0" MAXIMUM MULLION SPACING. SEE SCHEDULES #1 & #2 FOR ADDITIONAL SPECS.

INSTALLATION CASE II - COMMERCIAL APPLICATION FOR ±100.0 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING, 8'-0" MAXIMUM MULLION SPACING. SEE SCHEDULES #1 & #2 FOR ADDITIONAL SPECS.

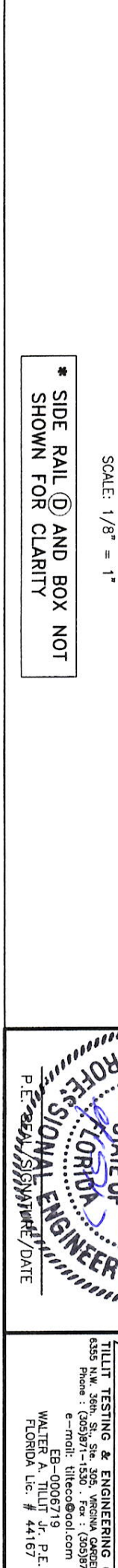


◇ SEE MAXIMUM (C) (INTERIOR) & (C1) (END & INTERIOR) TRAPPED MOUNTED MULLIONS SPAN COVERED BY SCHEDULE 1b' FOR INSTALLATION CASES I, Ia & II ON SHEET 25. (LIMITED LOAD, MULLION SPACING AND SPAN INSTALLATION):

INSTALLATION CASE I - RESIDENTIAL AND COMMERCIAL APPLICATIONS WITH ±60.8 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING, 12'-0" MAXIMUM MULLION SPACING. SEE SCHEDULES #1 & #2 FOR ADDITIONAL SPECS.

INSTALLATION CASE Ia - RESIDENTIAL AND COMMERCIAL APPLICATION W/ ±60.8 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING, 8'-0" MAXIMUM MULLION SPACING. SEE SCHEDULES #1 & #2 FOR ADDITIONAL SPECS.

INSTALLATION CASE II - COMMERCIAL APPLICATION FOR ±100.0 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING, 8'-0" MAXIMUM MULLION SPACING. SEE SCHEDULES #1 & #2 FOR ADDITIONAL SPECS.



◇ SEE MAXIMUM (C) (INTERIOR) & (C1) (END & INTERIOR) TRAPPED MOUNTED MULLIONS SPAN COVERED BY SCHEDULE 1b' FOR INSTALLATION CASES I, Ia & II ON SHEET 25. (LIMITED LOAD, MULLION SPACING AND SPAN INSTALLATION):

INSTALLATION CASE I - RESIDENTIAL AND COMMERCIAL APPLICATIONS WITH ±60.8 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING, 12'-0" MAXIMUM MULLION SPACING. SEE SCHEDULES #1 & #2 FOR ADDITIONAL SPECS.

INSTALLATION CASE Ia - RESIDENTIAL AND COMMERCIAL APPLICATION W/ ±60.8 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING, 8'-0" MAXIMUM MULLION SPACING. SEE SCHEDULES #1 & #2 FOR ADDITIONAL SPECS.

INSTALLATION CASE II - COMMERCIAL APPLICATION FOR ±100.0 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING, 8'-0" MAXIMUM MULLION SPACING. SEE SCHEDULES #1 & #2 FOR ADDITIONAL SPECS.

SCHEDULE #1

INSTALLATION CASES	MIN. SLAB THICKNESS REQ'D.	ANCHOR TYPE & SIZE (TYP. TOP & BOTTOM)	MIN. ANCHOR EMBEDMENT	MIN. EDGE DISTANCE FOR ANCHOR
I	4"	3/8" HILTI INC HUS-H SCREW & 3/8" POWER FASTENER WEDGE-BOLT ANCHOR FOR (C) & (C1) (INTERIOR) MULLIONS W/ ORIENTATION #2.	2 1/2"	5 1/2"
		1/2" HILTI INC HUS-H SCREW & 1/2" POWER FASTENER WEDGE-BOLT ANCHOR FOR (C) (END & INTERIOR) MULLION W/ ORIENTATION #1.	3"	6"
Ia	4"	1/2" HILTI INC KWIK BOLT TZ ONLY FOR (C) & (C1) INTERIOR MULLIONS W/ ORIENTATION #2) & (C1) (END MULLION W/ ORIENTATION #1).	2 1/2"	5 1/2"
		1/2" HILTI INC HUS-H SCREW & 1/2" POWER FASTENER WEDGE-BOLT ANCHOR FOR (C) & (C1) (END OR INTERIOR MULLION) W/ ORIENTATIONS #1 OR #2.	3"	6"
II	6"	1/2" HILTI INC KWIK BOLT TZ ONLY FOR (C) & (C1) INTERIOR MULLIONS W/ ORIENTATION #2) & (C1) (END MULLION W/ ORIENTATION #1).	3 1/4"	7 1/2"
		1/2" HILTI INC HUS-H SCREW OR 1/2" POWER FASTENER WEDGE-BOLT ANCHOR SEE * NOTE ON SCHEDULE 1b' ON SHEET 25. VALID FOR END & INTERIOR MULLIONS (C) & (C1) W/ ORIENTATIONS #1 OR #2.	3"	6"

SCHEDULE #2

INSTALLATION CASES	MIN. SLAB THICKNESS REQ'D.	ANCHOR TYPE & SIZE (TYP. TOP & BOTTOM)	MIN. ANCHOR EMBEDMENT	MIN. EDGE DISTANCE FOR ANCHOR
Ia & II	4"	5/8" HILTI INC HUS-H SCREW & 5/8" POWER FASTENER WEDGE-BOLT ANCHOR.	2 1/2"	7 1/2"

◇ **END & INTERIOR TRAPPED MOUNTED MULLION INSTALLATION *** APPLICABLE TO A LIMITED LOAD, MULLION SPAN AND MULLION SPACING INSTALLATIONS

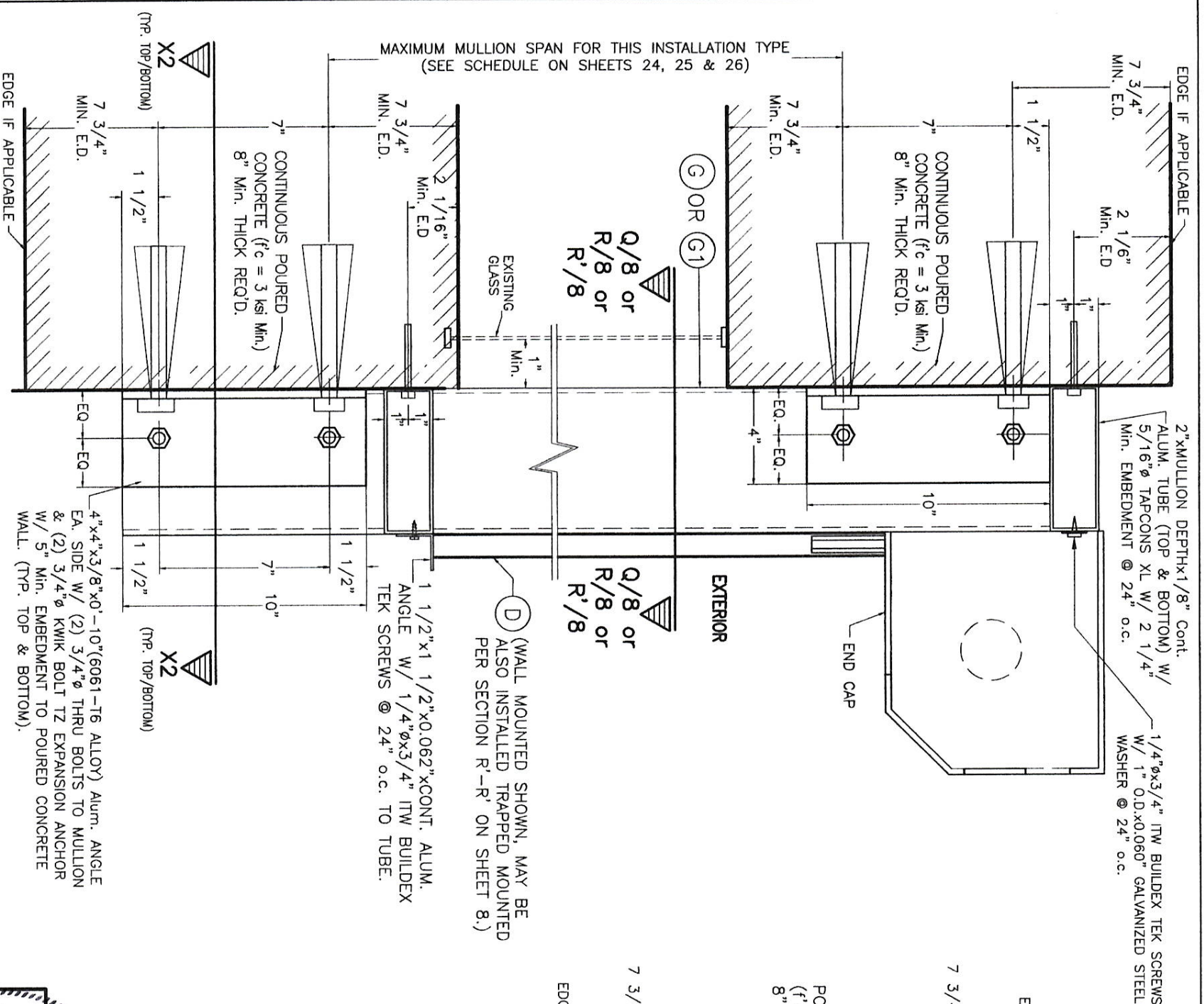
SCALE: 1/8" = 1"

* SIDE RAIL (D) AND BOX NOT SHOWN FOR CLARITY



TILTECO inc.
 TILTECO TESTING & ENGINEERING COMPANY
 6335 N.W. 36th St., Suite 205, Virginia Gardens, FL 33166
 Phone: (305) 971-1530, Fax: (305) 971-1531
 e-mail: tilteco@aol.com
 EB-0006719
 WALTER A. TULL JR. P.E.
 FLORIDA Lic. # 44167

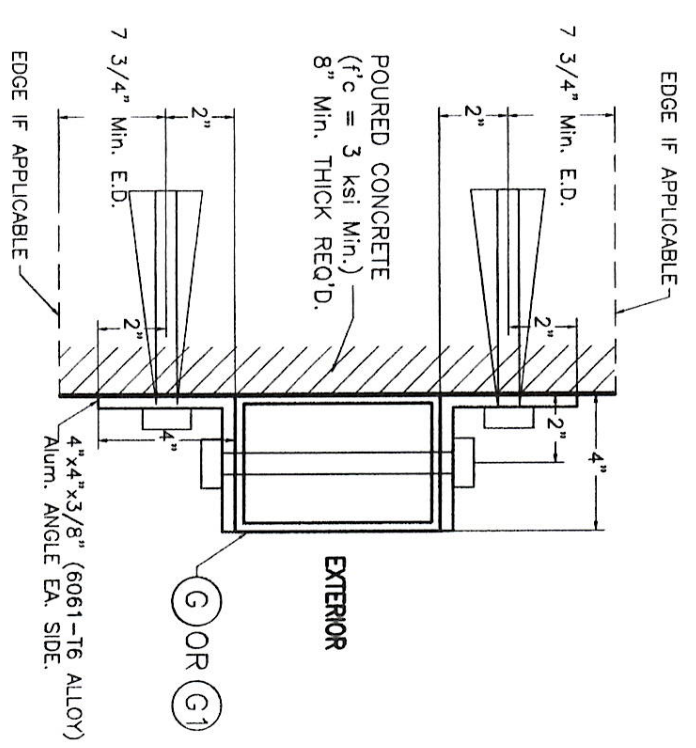
Nautilus
 Rolling Shutter System
EXPERT SHUTTER SERVICES INC.
 1626 S.W. BILTMORE STREET
 FORT ST. LUCIE, FL 34984
 PHONE: (800) 748-9055, FAX: (772) 871-0990
 REV. NO. 1, QTD 15-071, DATE 08/24/17, REV. NO. 4, DESCRIPTION, DATE, SHEET 10A OF 26



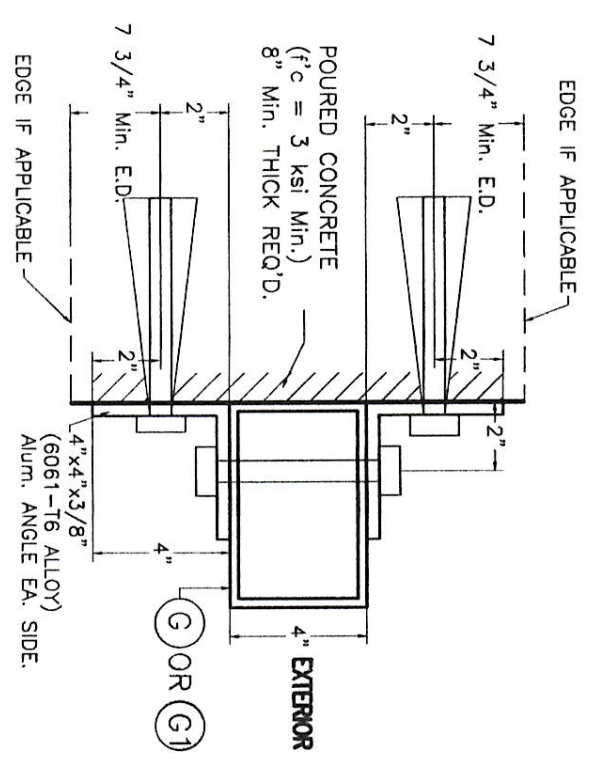
WALL MOUNTING: MULLIONS (G) OR (G1)
POURED CONCRETE WALL
SECTION W-2

END & INTERIOR WALL MOUNTED MULLION INSTALLATION

SCALE: 1/8" = 1"

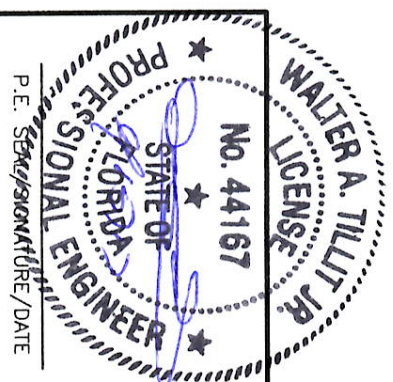


SECTION X2-X2 W/ (G) OR (G1)*
(END & INTERIOR MULLION)
(W/ ORIENTATION # 1)
(6" x 4" OR 8" x 4")



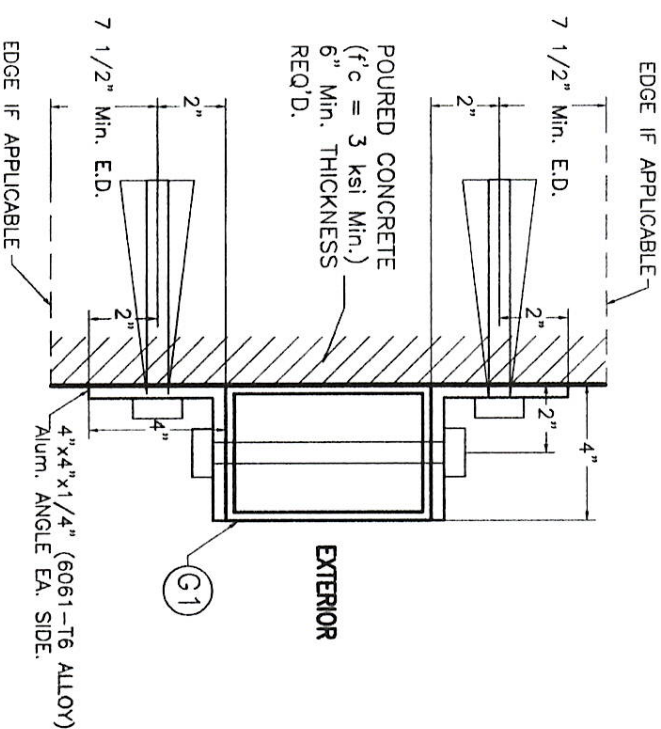
ALTERNATIVE SECTION X2-X2 W/ (G) OR (G1)*
(END & INTERIOR MULLION)
(W/ ORIENTATION # 2)
(4" x 6" OR 4" x 8")

* SIDE RAIL (D) NOT SHOWN FOR CLARITY



TILTECO inc.
© 2017 TILTECO INC.
TILIT TESTING & ENGINEERING COMPANY
6335 N.W. 36th St., Ste. 305, VERONA, FL 33466
Phone: (360)971-1530, Fax: (360)971-1531
e-mail: tiliteco@aol.com
FB-0006719
WALTER A. TILIT Jr., P.E.
FLORIDA Lic. # 44167

					DRAWN BY: L.C.	
<i>Nautilus</i>					08/24/17	
<i>Rolling Shutter System</i>					DATE	
EXPERT SHUTTER SERVICES INC.						
1626 S.W. BILTMORE STREET						
PORT ST. LUCIE, FL. 34984						
PHONE: (888) 748-0956, FAX: (772) 871-0990						
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE	
1	OLD 13-071	08/24/17	5			
2						
SHEET 11 OF 26						



ALTERNATIVE SECTION X2-X2 W/ G1 *

(W/ ORIENTATION # 1)
(8"x4")

(WALL MOUNTED SHOWN, MAY BE ALSO INSTALLED TRAPPED MOUNTED PER SECTION R'-R' ON SHEET 8.)

INSTALLATION CASE 1' – RESIDENTIAL AND COMMERCIAL

ANCHORS.

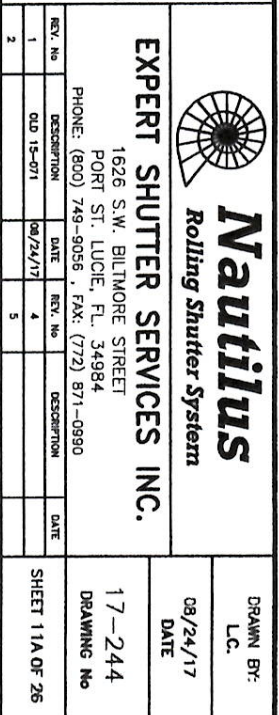
CONCRETE W/ HILTI INC KWIK BOLT TZ ANCHORS.

* SIDE RAIL **D** NOT SHOWN FOR CLARITY

SECTION W-2

APPLICABLE TO A LIMITED LOAD, MILLION SPAN AND MILLION SPACING INSTALLATIONS

DATE _____



FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)



Nautilus
Rolling Shutter System

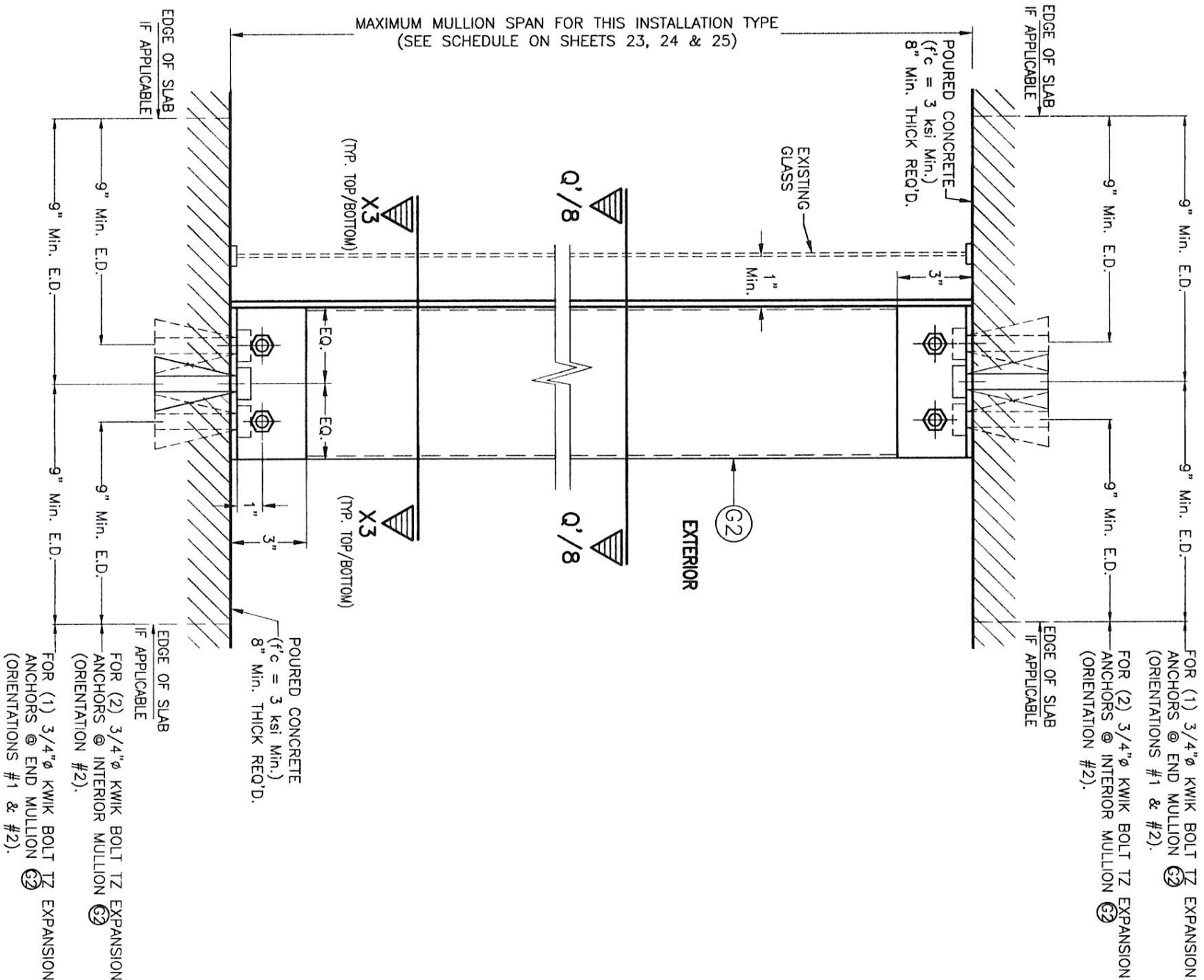
EXPERT SHUTTER SERVICES INC.

1626 S.W. BILTMORE STREET
PORT ST. LUCIE, FL. 34984
PHONE: (800) 749-9056 FAX: (772) 871-0990

17-244
DRAWING NO

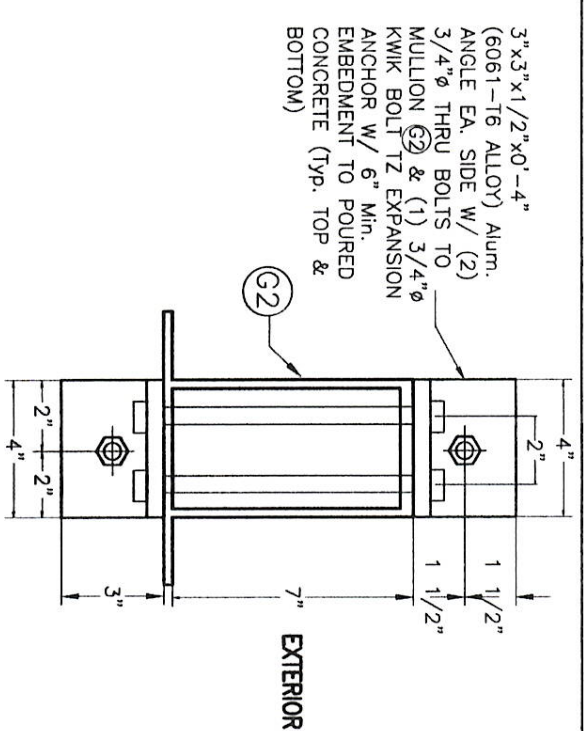
REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 15-071	08/24/17	4		

SHEET 11A OF 20

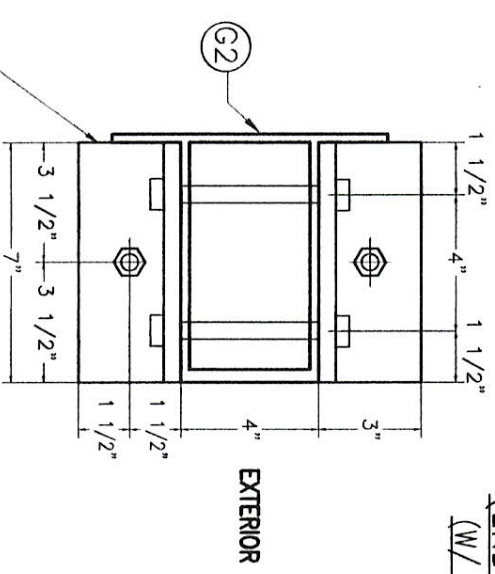


FLOOR TO CEILING / TRAPPED MOUNTING : MULLION (G2)
SECTION W-3
END & INTERIOR TRAPPED MOUNTED MULLION INSTALLATION *

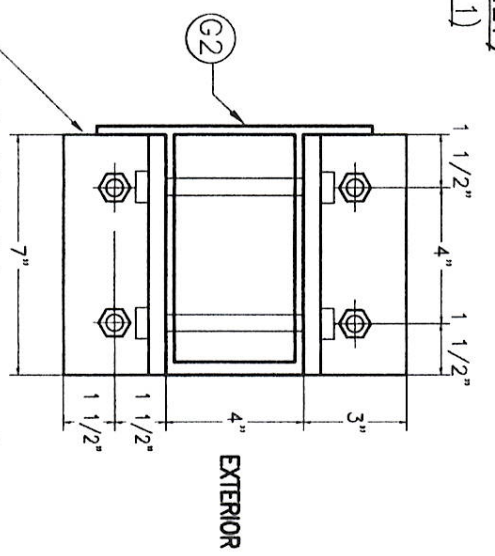
SCALE: 1/8" = 1"



SECTION X3-X3 W/ (G2) *
(END MULLION ONLY)
(W/ ORIENTATION # 1)
(7" x 4")



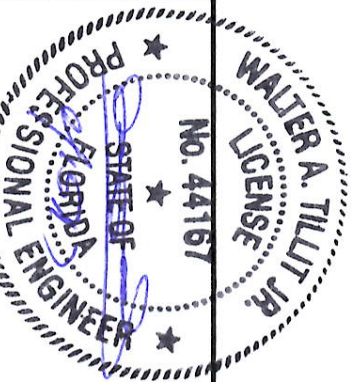
SECTION X3-X3 W/ (G2) *
(END MULLION ONLY)
(W/ ORIENTATION # 2)
(4" x 7")



SECTION X3-X3 W/ (G2) *
(INTERIOR MULLION ONLY)

ALTERNATIVE SECTIONS X3-X3 W/ (G2) *
(W/ ORIENTATION # 2)
(4" x 7")

* SIDE RAIL (D) AND BOX NOT SHOWN FOR CLARITY.

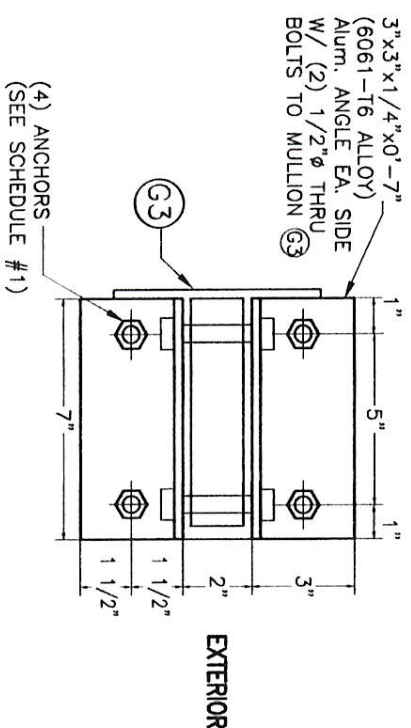
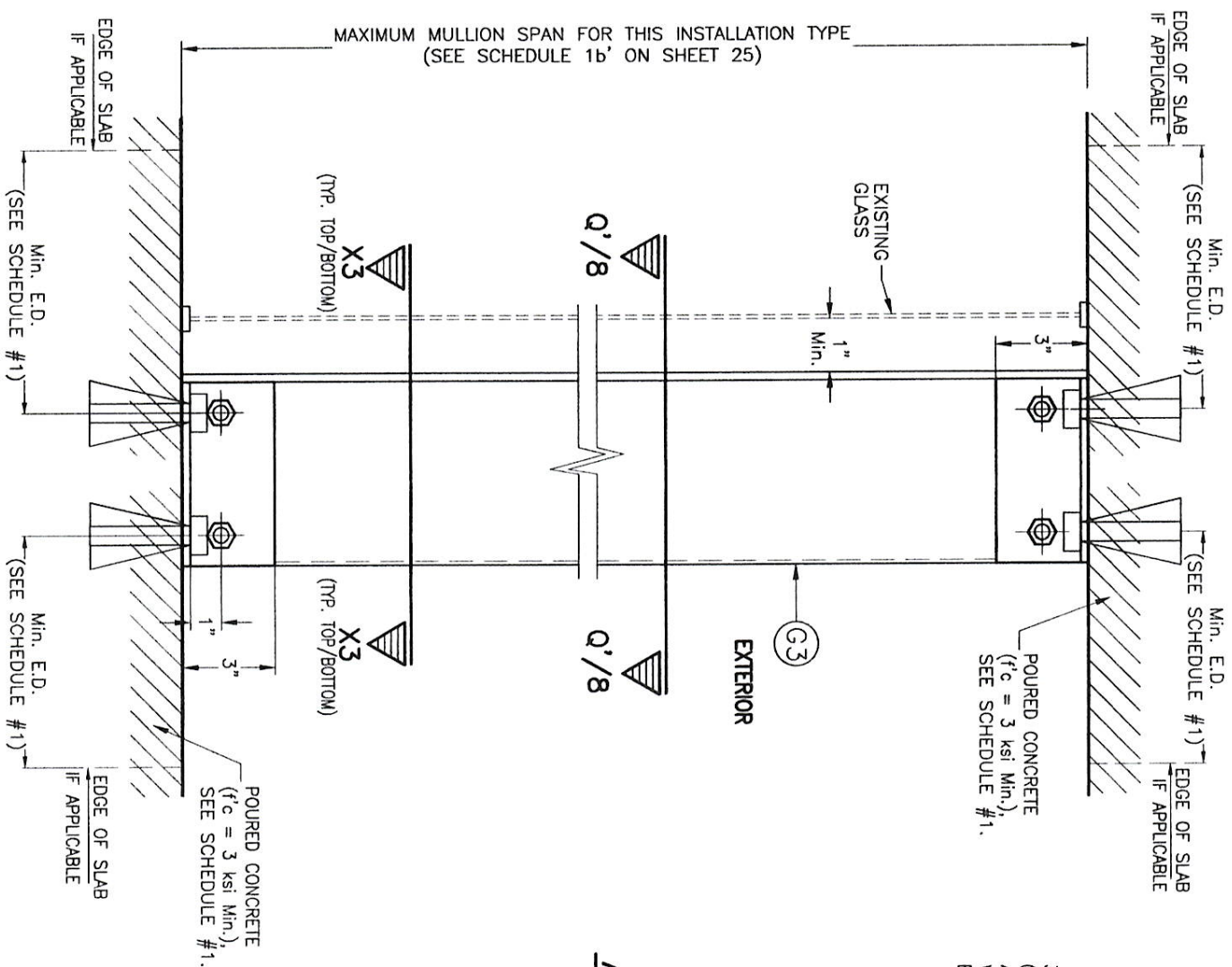


P.E. SEAL/SIGNATURE/DATE

TILTECO inc.
 © 2017 TILTECO INC.
 TILTIT TESTING & ENGINEERING COMPANY
 6355 N.W. 36th St., Ste. 205, VERONA PARK, FL 33166
 Phone : (305)971-1530 , Fax : (305)971-1531
 e-mail: tiltiteco@aol.com
 FB-0006719
 WALTER A. TILTIT JR., P.E.
 FLORIDA Lic. # 44167

Nautilus
 Rolling Shutter System
EXPERT SHUTTER SERVICES INC.
 1626 S.W. BILTMORE STREET
 PORT ST. LUCIE, FL 34984
 PHONE: (800) 748-9056 , FAX: (772) 871-0990
 REV. No. 1
 DESCRIPTION
 QAD 15-071
 DATE 08/24/17
 REV. No. 4
 DESCRIPTION
 DATE
 SHEET 12 OF 26

DRAWN BY: L.C.
 DATE: 08/24/17
 17-244
 DRAWING No



ALTERNATIVE SECTION X3-X3 W/ (G3) *
(W/ ORIENTATION # 2)
(2" x 7" INTERIOR MULLION ONLY)

* SIDE RAIL (D) AND BOX NOT SHOWN FOR CLARITY.

SCHEDULE #1				
INSTALLATION CASES	MIN. SLAB THICKNESS REQ'D.	ANCHOR TYPE & SIZE (TYP. TOP & BOTTOM)	MIN. ANCHOR EMBEDMENT	MIN. EDGE DISTANCE FOR ANCHOR
I	4"	3/8" HILTI INC HUS-H SCREW, 3/8" POWER FASTENER WEDGE- BOLT ANCHOR	2 1/2"	5 1/2"
Ia	4"	1/2" HILTI INC KWIK BOLT TZ	2 1/2"	5 1/2"
II	6"	1/2" HILTI INC KWIK BOLT TZ	3 1/4"	7 1/2"

FLOOR TO CEILING / TRAPPED MOUNTING : MULLIONS (G3) SECTION W-3

◇ INTERIOR TRAPPED MOUNTED MULLION INSTALLATION *

◇ APPLICABLE TO A LIMITED LOAD, MULLION SPAN AND MULLION SPACING INSTALLATIONS

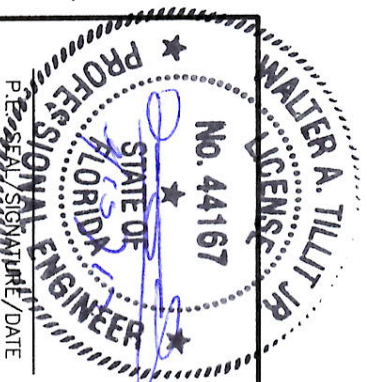
SCALE: 1/8" = 1"

◇ SEE MAXIMUM (G3) (INTERIOR) TRAPPED MOUNTED MULLIONS SPAN COVERED BY SCHEDULE 1b' FOR INSTALLATION CASES **I, Ia & II** ON SHEET 25.
(LIMITED LOAD, MULLION SPACING AND SPAN INSTALLATION):

INSTALLATION CASE I - RESIDENTIAL AND COMMERCIAL APPLICATIONS WITH $\pm 60.8 \text{ p.s.f.}$ MAXIMUM A.S.D. DESIGN PRESSURE RATING, 12'-0" MAXIMUM MULLION SPACING.
SEE SCHEDULE #1 FOR ADDITIONAL SPECS.

INSTALLATION CASE Ia - RESIDENTIAL AND COMMERCIAL APPLICATION W/ $\pm 60.8 \text{ p.s.f.}$ MAXIMUM A.S.D. DESIGN PRESSURE RATING, 8'-0" MAXIMUM MULLION SPACING.
SEE SCHEDULE #1 FOR ADDITIONAL SPECS.

INSTALLATION CASE II - COMMERCIAL APPLICATION FOR $\pm 100.0 \text{ p.s.f.}$ MAXIMUM A.S.D. DESIGN PRESSURE RATING, 8'-0" MAXIMUM MULLION SPACING. SEE SCHEDULE #1 FOR ADDITIONAL SPECS.



© 2017 TILTECO INC.

TILTECO inc.

TILIT TESTING & ENGINEERING COMPANY
6335 NW 36th St, Suite 305, Vero Beach, FL 33166
Phone: (888) 971-1530, Fax: (888) 971-1531
e-mail: tiliteco@aol.com

WALTER A. TILIT Jr., P.E.
FLORIDA Lic. # 44167

FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)

Nautilus
Rolling Shutter System

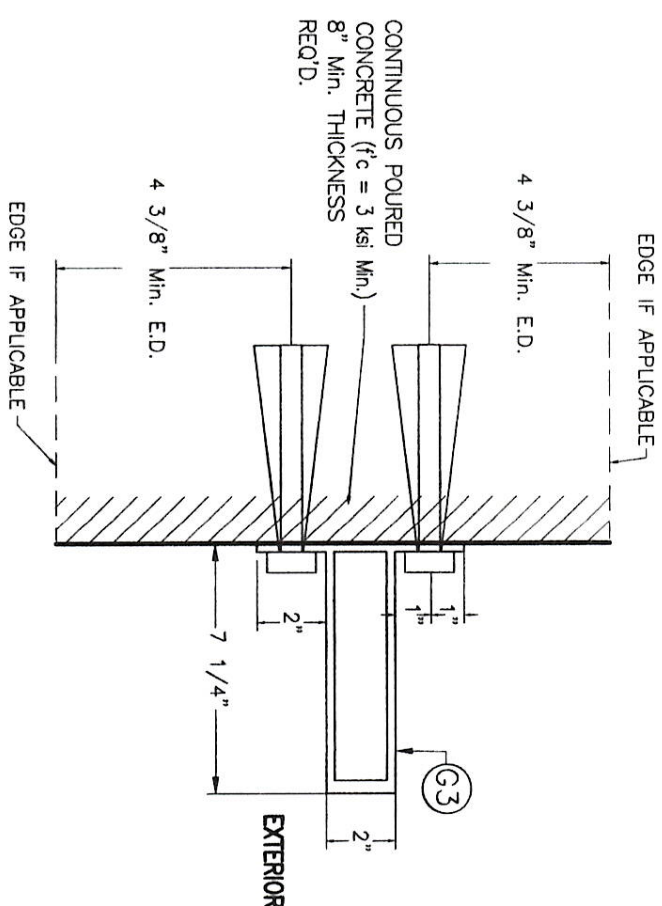
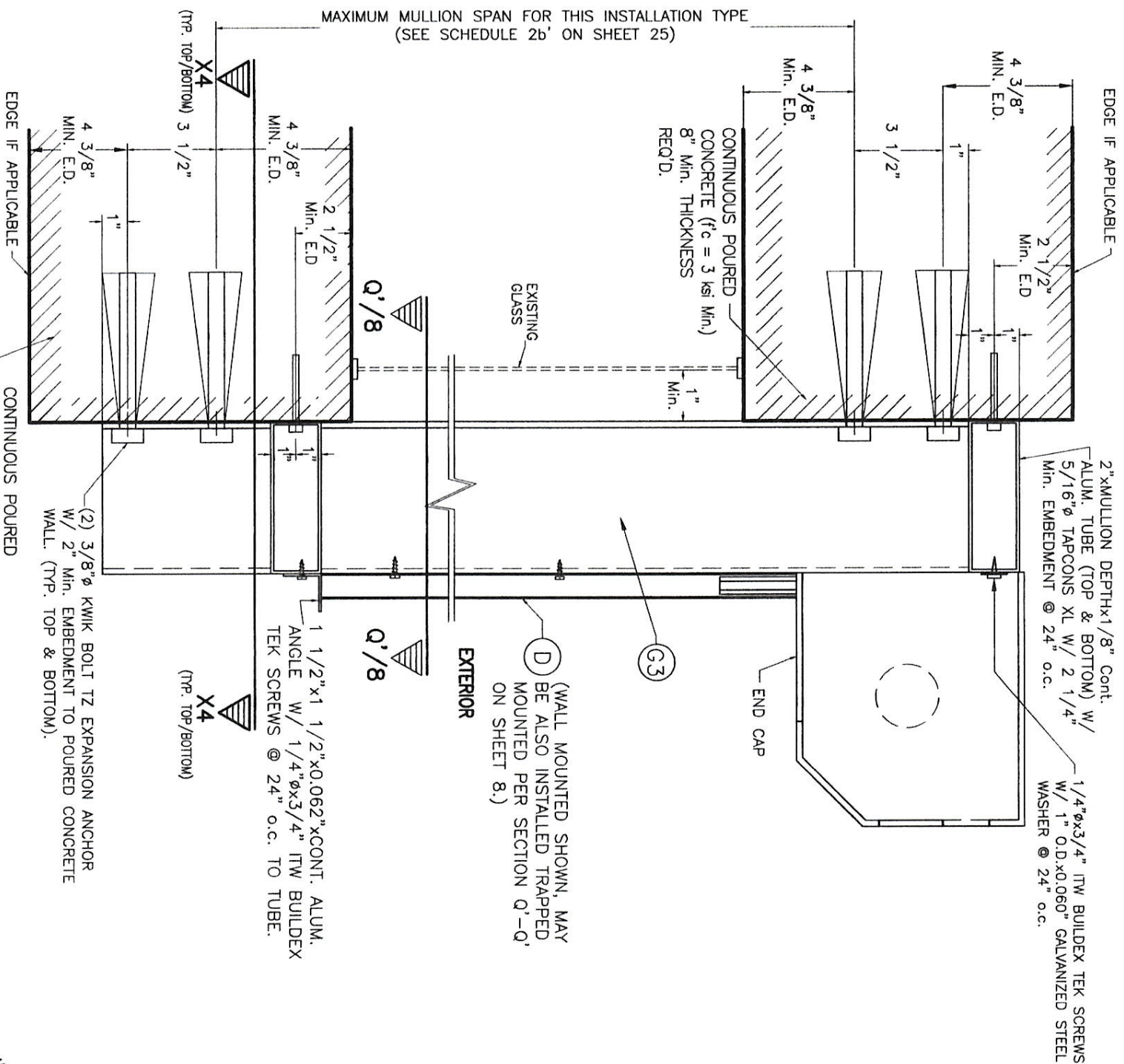
EXPERT SHUTTER SERVICES INC.
1626 S.W. BILTMORE STREET
PORT ST. LUCIE, FL 34984
PHONE: (888) 749-5056, FAX: (772) 871-0990

17-244
DRAWING No

08/24/17
DATE

12A OF 26
SHEET

REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	QID 15-01	08/24/17	4		
2			5		



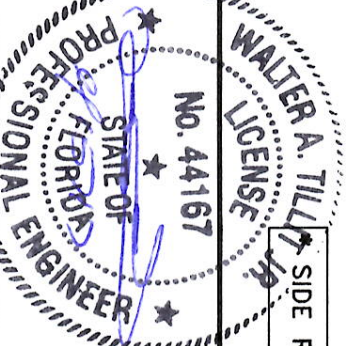
SECTION X4-X4 W/ (G3) *
(INTERIOR MULLION)
(W/ ORIENTATION # 2)
(2"x7")

◇ SEE MAXIMUM (G3) (INTERIOR) WALL MOUNTED MULLION SPAN COVERED BY SCHEDULE 2b' FOR INSTALLATION CASES I' & II' ON SHEET 25 (LIMITED LOAD, MULLION SPACING AND SPAN INSTALLATION):

INSTALLATION CASE I' - RESIDENTIAL AND COMMERCIAL
APPLICATIONS WITH ±60.8 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING. 12'-0" MAXIMUM MULLION SPACING. VALID FOR CONNECTION TO CONCRETE W/ HILTI INC HUS-H OR POWER FASTENERS WEDGE-BOLT ANCHORS.

INSTALLATION CASE II' - COMMERCIAL APPLICATION FOR ±100.0 p.s.f. MAXIMUM A.S.D. DESIGN PRESSURE RATING. 8'-0" MAXIMUM MULLION SPACING. VALID FOR CONNECTION TO CONCRETE W/ HILTI INC KWIK BOLT TZ ANCHORS.

◇ SIDE RAIL (D) NOT SHOWN FOR CLARITY



TILTECO INC.
© 2017 TILTECO INC.
TILTI TESTING & ENGINEERING COMPANY
6555 NW 56th Ave., Suite 1530, Fort Lauderdale, FL 33309
Phone: (954) 350-1530, Fax: (954) 350-1531
e-mail: tilteco@aol.com
WALTER A. TILTI JR., P.E.
FLORIDA Lic. # 44167

Nautilus
Rolling Shutter System
EXPERT SHUTTER SERVICES INC.
1626 S.W. BILTMORE STREET
PORT ST. LUCIE, FL. 34984
PHONE: (888) 749-9056, FAX: (772) 871-0990

DRAWN BY: L.C.
DATE: 08/24/17
DRAWING No: 17-244
SHEET 13A OF 25

◇ **INTERIOR WALL MOUNTED MULLION INSTALLATION ***

APPLICABLE TO A LIMITED LOAD, MULLION SPAN AND MULLION SPACING INSTALLATIONS

SCALE: 1/8" = 1"

TYPICAL MANDATORY PROCEDURE FOR VERIFYING PRODUCT CODE COMPLIANCE RELATED TO ITS INSTALLATION INTO EXISTING POURED CONCRETE OR GROUT FILLED CELL CONCRETE BLOCK STRUCTURES (*)

STEP 1: OBTAIN JOB SITES A.S.D. DESIGN PRESSURE RATING (p.s.f.) FOR THE OPENING AND DESIRED SLAT SPAN "L" (ft) TO PROTECT IT (SEE GENERAL NOTE #2, SHEET 1).

STEP 2: ENTER TO CHARTS (1a, 1b & 1b') THRU 1c ON SHEET 15 TO DETERMINE, BASED ON AN 1/2" SLAT SLIP (in), ANCHOR TYPE AT SIDE RAILS; A.S.D. DESIGN PRESSURE RATING (p.s.f.); THE REQUIRED MAX SLAT SPAN "L" ft.

THE FOLLOWING INFORMATION IS PROVIDED AT CHARTS 1 THRU 1c TO PROCEED WITH PRODUCT INSTALLATION VERIFICATION:

- ENTER A.S.D. DESIGN PRESSURE RATING: SEE STEP (1) ABOVE.
- FOR A SPECIFIC PRODUCT MOUNTING INSTALLATION TYPE, INCLUDING ANCHOR TYPE, THE FOLLOWING DEFINITION FOR SLAT SPAN SHALL BE CONSIDERED:

L_{MAX}: THIS IS THE MAXIMUM ALLOWABLE SLAT SPAN FOR WHICH A GIVEN 1/2" SLAT SLIP MAY BE USED, FOR A GIVEN A.S.D. DESIGN PRESSURE RATING.

- MINIMUM REQUIRED SEPARATION TO GLASS IS PROVIDED ON CHART 1c; PROVIDES SEPARATION TO GLASS FOR PRODUCTS W/O OR W/ STORM BARS (SEE STEP 4).

STEP 3: OBTAIN INFORMATION ON PRODUCTS SIDE RAIL ANCHOR SPACING REQUIREMENTS FOR CONNECTION TO EXISTING STRUCTURE FROM ANCHOR SCHEDULES Va, Vb & Vb' ON SHEETS 16 THRU 18. ENTER SCHEDULES WITH FINALLY DETERMINED ANCHOR TYPE, SUBSTRATE, MOUNTING TYPE, A.S.D. DESIGN PRESSURE RATING & SLAT SPAN AND OBTAIN MAXIMUM ANCHOR SPACING (INCHES ON CENTERS). SEE GENERAL NOTE 7 ON SHEET 1 FOR ANCHOR SPECS.

STEP 4: IF PRODUCT INSTALLATION INCLUDES STORM BARS, MULLIONS OR STORM BARS & MULLIONS, THE FOLLOWING MANDATORY ADDITIONAL PROCEDURES ARE APPLICABLE.

PROCEDURE 4a: IF STORM BARS ARE USED

1. MINIMUM SEPARATION TO GLASS FOR SLATS IF STORM BARS ARE USED SHALL BE BASED ON CHART 1c, ON SHEET 15, IT SHALL BE MEASURED FROM BACK OF SLATS TO GLASS.
2. ENTER TABLE 1 ON SHEET 22 W/ A.S.D DESIGN LOAD ; STORM BAR SPACING AND DETERMINE MAXIMUM ALLOWABLE STORM BAR SPAN (HEIGHT).
3. ENTER TABLES 2 OR 3 ON SHEET 23, WITH A.S.D. DESIGN PRESSURE RATING AND STORM BAR SPACING AND DETERMINE APPLICABLE OPTIONS FOR STORM BAR CONNECTION TO CONCRETE TOP & BOTTOM; OPTIONS PROVIDE ANCHOR SPECS AT ANCHORS TYPE LEGEND FOR VARIOUS ANCHOR TYPES COVERING PERMANENT (ANCHORS A & D) OR REMOVABLE (ANCHORS B & C) INSTALLATIONS & A CHOICE OF 2 OR 4 ANCHORS PER CONNECTION DEPENDING ON LOAD AND STORM BAR SPACING.

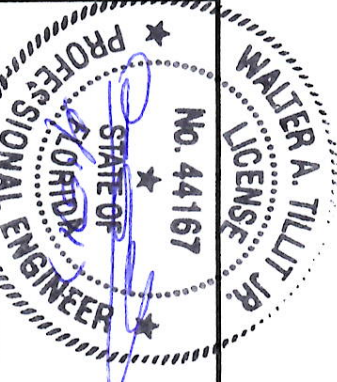
PROCEDURE 4b: IF MULLIONS ARE USED BUT W/O STORM BARS

1. MINIMUM SEPARATION TO GLASS FOR SLATS IF MULLIONS ARE USED BUT W/O STORM BARS SHALL BE BASED ON CHART 1c ON SHEET 15. IT SHALL BE MEASURED FROM BACK OF SLATS TO GLASS.
2. ENTER SCHEDULES 1a THRU 2c ON SHEETS 24, 25 & 26 W/ A.S.D. DESIGN LOAD ; MAXIMUM MULLION SPACING (MAX., 12', 8' OR 7'), AND DETERMINE MAXIMUM MULLION SPAN (HEIGHT) W/ ALLOWABLE INTERPOLATION IN BETWEEN SPACINGS FOR A GIVEN (G), (G1), (G2 & G3), MULLION TYPE & MULLION ORIENTATION.
3. SEE SHEETS 10, 10A, 11, 11A, 12, 12A, 13 & 13A FOR REQUIRED MULLION CONNECTION DETAILS AT TOP & BOTTOM FOR FLOOR TO CEILING (TRAPPED) OR WALL MOUNTINGS OF MULLIONS INTO CONCRETE FOR A GIVEN MULLION TYPE (G), (G1), (G2 & G3).

PROCEDURE 4c: IF BOTH STORM BARS & MULLIONS ARE USED

1. MINIMUM SEPARATION TO GLASS FOR SLATS IF BOTH STORM BARS AND MULLIONS ARE USED SHALL BE BASED ON CHART 1c, ON SHEET 15, IT SHALL BE MEASURED FROM BACK OF SLATS TO GLASS.
2. ENTER TABLE 1 ON SHEET 22 W/ A.S.D. DESIGN LOAD AND STORM BAR SPACING AND DETERMINE MAXIMUM STORM BAR SPAN (HEIGHT).
3. ENTER TABLES 2 OR 3 ON SHEET 23, WITH A.S.D. DESIGN PRESSURE RATING AND STORM BAR SPACING AND DETERMINE APPLICABLE OPTIONS FOR STORM BAR CONNECTION TO CONCRETE TOP & BOTTOM; OPTIONS PROVIDE ANCHOR SPECS AT ANCHORS TYPE LEGEND FOR VARIOUS ANCHOR TYPES COVERING PERMANENT (ANCHORS A & D) OR REMOVABLE (ANCHORS B & C) INSTALLATIONS & A CHOICE OF 2 OR 4 ANCHORS PER CONNECTION DEPENDING ON LOAD AND STORM BAR SPACING.
4. ENTER SCHEDULES 1a THRU 2c ON SHEETS 24, 25 & 26 W/ A.S.D. DESIGN PRESSURE RATING ; MAXIMUM MULLION SPACING (MAX., 12', 8' OR 7'), AND DETERMINE MAXIMUM MULLION SPAN (HEIGHT) W/ ALLOWABLE INTERPOLATION IN BETWEEN SPACINGS FOR A GIVEN (G), (G1), (G2 & G3), MULLION TYPE & MULLION ORIENTATION.
5. SEE SHEETS 10, 10A, 11, 11A, 12, 12A, 13 & 13A FOR MULLION CONNECTION DETAILS AT TOP & BOTTOM FOR FLOOR TO CEILING (TRAPPED) OR WALL MOUNTINGS OF MULLIONS INTO CONCRETE FOR A GIVEN MULLION TYPE (G), (G1), (G2 & G3).

* PROCEDURE PER STEPS 1 THRU 3 IS SIMILAR FOR INSTALLATIONS INTO WOOD FRAME STRUCTURES. SEE SHEETS 20 & 21 FOR LIMITATIONS APPLICABLE TO INSTALLATIONS INTO WOOD FRAME STRUCTURES.

						DRAWN BY: L.C.	
P.E. SIGNATURE/DATE		c 2017 TILTECO INC. TILTECO INC. & ENGINEERING COMPANY 6555 N.W. 36th St., Suite 150, Virginia Gardens, FL 33166 Phone : (609) 971-1531 Fax : (609) 971-1531 e-mail: tilteco@tilteco.com WALTER A. TILIUT JR., P.E. FLORIDA Lic. # 44167		EXPERT SHUTTER SERVICES INC. 1626 S.W. BILTMORE STREET PORT ST. LUCIE, FL. 34984 PHONE: (800) 749-9056 . FAX: (772) 871-0990		08/24/17 DATE	
						17-244 DRAWING No	
						SHEET 14 OF 26	

SLAT PERFORMANCE CHARTS Ia, Ib, Ib' & Ic: (ONLY VALID FOR 1/2" SLIP)

FOR A GIVEN A.S.D. DESIGN PRESSURE RATING (p.s.f.), PRODUCT MOUNT CONDITION INCLUDING ANCHOR TYPE AND FOR INSTALLATIONS W/ OR W/O STORM BARS

CHART Ia				CHART Ib				CHART Ib'				CHART Ic			
USE MAXIMUM VALUE BETWEEN POSITIVE AND NEGATIVE A.S.D. LOAD								USE MAXIMUM POSITIVE A.S.D. LOAD VALUE							
3/8"Ø KWIK BOLT 3 ANCHOR POURED CONCRETE				5/16"Ø TAPCON XL ANCHOR TO POURED CONCRETE				5/16"Ø TAPCON XL ANCHOR TO GROUT FILLED CELL CONCRETE BLOCK				REQUIRED MIN. SEPARATION TO GLASS MEASURED TO BACK OF SLAT (in)			
MAX. A.S.D. DESIGN PRESSURE RATING (psf)	MAX. SLAT SPAN "L _{MAX.} " (FT)			MAX. SLAT SPAN "L _{MAX.} " (FT)			MAX. SLAT SPAN "L _{MAX.} " (FT)			W/O STORM BARS			W/ STORM BARS		
	WALL MOUNT	TRAPPED MOUNT	BUILD-OUT MOUNT W/ (E) & (E2)	WALL MOUNT	TRAPPED MOUNT	BUILD-OUT MOUNT W/ (E) & (E2)	WALL MOUNT	TRAPPED MOUNT	BUILD-OUT MOUNT W/ (E) & (E2)	W/O STORM BARS	W/ STORM BARS	W/O STORM BARS	W/ STORM BARS		
	SEE NOTES *	SEE NOTES *	SEE NOTES *	SEE NOTES *	SEE NOTES *	SEE NOTES *	SEE NOTES *	SEE NOTES *	SEE NOTES *	WIND ZONES 1-3	WIND ZONES 4	WIND ZONES 1-3	WIND ZONES 4		
30.0	20'-0"	15'-4"	20'-0"	20'-0"	15'-4"	20'-0"	20'-0"	15'-4"	18'-0"	15'-6"	1"	14 1/2"	6"	7"	
35.0	20'-0"	15'-3"	20'-0"	20'-0"	15'-0"	16'-3"	20'-0"	15'-0"	16'-3"	14'-0"	1"	14 1/2"	6"	7"	
40.0	20'-0"	15'-2"	16'-6"	20'-0"	14'-5"	14'-10"	18'-11"	14'-5"	14'-10"	12'-9"	1"	14 1/2"	6"	7"	
45.0	20'-0"	15'-0"	18'-0"	20'-0"	14'-2"	13'-9"	17'-4"	14'-2"	13'-9"	12'-0"	1"	14 1/2"	6"	7"	
50.0	20'-0"	14'-10"	14'-2"	19'-1"	13'-1"	12'-10"	16'-2"	13'-1"	12'-9"	11'-0"	1"	14 1/2"	6"	7"	
55.0	20'-0"	14'-8"	13'-4"	17'-9"	12'-4"	12'-1"	15'-0"	12'-4"	12'-0"	10'-6"	1"	14 1/2"	6"	7"	
60.0	19'-5"	13'-9"	12'-7"	16'-9"	11'-8"	11'-5"	14'-2"	11'-8"	11'-4"	10'-0"	1"	14 1/2"	6"	7"	
65.0	18'-4"	12'-11"	11'-11"	15'-9"	11'-0"	10'-11"	13'-4"	11'-0"	10'-10"	9'-6"	1"	14"	6"	7"	
70.0	17'-4"	12'-1"	11'-4"	15'-0"	10'-6"	10'-4"	12'-9"	11'-0"	10'-4"	9'-0"	1"	13 1/2"	6"	7"	
75.0	16'-6"	11'-7"	10'-10"	14'-3"	10'-0"	9'-11"	12'-0"	10'-0"	9'-10"	8'-10"	1"	13 1/2"	6"	7"	
80.0	15'-9"	11'-0"	10'-5"	13'-7"	9'-5"	9'-7"	11'-7"	9'-5"	9'-3"	8'-6"	1"	13"	6"	7"	
85.0	15'-0"	10'-6"	10'-0"	13'-0"	9'-3"	9'-3"	11'-2"	9'-3"	9'-0"	8'-3"	1"	13"	6"	7"	
90.0	14'-2"	10'-1"	9'-8"	12'-6"	8'-10"	8'-11"	10'-9"	8'-10"	8'-10"	8'-0"	1"	12 1/2"	6"	7"	
95.0	13'-5"	9'-8"	9'-4"	12'-0"	8'-5"	8'-7"	10'-4"	8'-5"	8'-6"	7'-9"	1"	12 1/2"	6"	7"	
100.0	12'-9"	9'-4"	9'-1"	11'-8"	8'-4"	8'-4"	10'-0"	8'-4"	8'-3"	7'-6"	1"	12"	6"	7"	
105.0	12'-2"	9'-0"	8'-9"	11'-3"	8'-0"	8'-2"	9'-8"	8'-0"	8'-0"	7'-4"	1"	11 1/2"	6"	7"	
110.0	11'-7"	8'-8"	8'-6"	10'-11"	7'-10"	7'-11"	9'-3"	7'-10"	7'-9"	7'-2"	1"	11 1/2"	6"	7"	
115.0	11'-1"	8'-5"	8'-4"	10'-7"	7'-8"	7'-8"	9'-0"	7'-8"	7'-8"	7'-0"	1"	11 1/2"	6"	7"	
120.0	10'-8"	8'-1"	8'-2"	10'-3"	7'-5"	7'-6"	8'-11"	7'-5"	7'-5"	6'-10"	1"	11"	6"	7"	
125.0	10'-2"	7'-9"	7'-11"	10'-0"	7'-2"	7'-4"	8'-8"	7'-2"	7'-3"	6'-8"	1"	11"	6"	7"	
130.0	9'-10"	7'-6"	7'-9"	9'-9"	7'-0"	7'-2"	8'-5"	7'-0"	7'-2"	6'-6"	1"	10 1/2"	6"	7"	
135.0	9'-5"	7'-2"	7'-7"	9'-6"	6'-10"	7'-1"	8'-2"	6'-10"	7'-0"	6'-5"	1"	10 1/2"	6"	7"	
140.0	9'-1"	6'-11"	7'-5"	9'-1"	7'-8"	6'-11"	8'-0"	6'-11"	6'-10"	6'-4"	1"	10 1/2"	6"	7"	
145.0	8'-10"	6'-10"	7'-3"	8'-10"	7'-6"	7'-10"	7'-9"	7'-10"	7'-9"	6'-4"	1"	10"	6"	7"	
150.0	8'-6"	6'-10"	7'-2"	8'-6"	7'-4"	7'-9"	7'-7"	7'-9"	7'-7"	6'-4"	1"	10"	6"	7"	
155.0	8'-3"	6'-10"	7'-0"	8'-3"	7'-2"	7'-7"	7'-5"	7'-7"	7'-5"	6'-4"	1"	10"	6"	7"	
160.0	8'-0"	6'-10"	6'-10"	8'-0"	7'-1"	7'-1"	7'-5"	7'-5"	7'-3"	6'-4"	1"	10"	6"	7"	

* NOTES:

1. ABOVE INDICATED MAX. SLAT SPANS MAY BE USED AS LONG AS ANCHOR SPACING SCHEDULES ON SHEETS 17 & 18 INDICATE THAT AN ANCHOR SPACING IS AVAILABLE FOR THE CORRESPONDING SLAT SPAN AND A.S.D. DESIGN PRESSURE RATING.
2. REQUIRES SIDE RAILS FASTENED TO EXISTING STRUCTURE WITH 3/8"Ø KWIK BOLT 3 ANCHOR OR 5/16"Ø TAPCON XL ANCHOR, INTO POURED CONCRETE OR GROUT FILLED CELL CONCRETE BLOCK, OR WITH 1/4"Ø TEK SCREWS AT MULLIONS CONNECTION. VALID FOR WALL MOUNTED, TRAPPED MOUNTED, AND BUILD-OUT MOUNTED.
3. MAXIMUM SLAT SPANS FOR INTERMEDIATE LOADS MAY BE DETERMINED BY LINEAR INTERPOLATION BETWEEN END VALUES.

WALTER A. TILLITT JR.
P.E. SIGNATURE/DATE

© 2017 TILTECO INC.

TILTECO INC.

TILTIT TESTING & ENGINEERING COMPANY
6555 NW 38th Ave., Suite 150, Westlake, FL 33516
Phone: (800) 749-9056, (772) 871-1531
E-mail: tiltco@tilteco.com
TILTIT, Inc. is an Equal Opportunity Employer

FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)

Nautilus
Rolling Shutter System

EXPERT SHUTTER SERVICES INC.

1626 S.W. BILTMORE STREET
PORT ST. LUCIE, FL 34984
PHONE: (888) 749-9056, FAX: (772) 871-0990

17-244
DRAWING No

SHEET 15 OF 26

MAX. ANCHOR'S SPACING SCHEDULE **Vb**
FOR A GIVEN SHUTTER MOUNTING TYPE, W/ 5/16"Ø TAPCON XL ANCHORS TO POURED CONCRETE WALL
A.S.D. DESIGN LOAD & SLAT SPAN RANGE †

WALL MOUNT

MAXIMUM A.S.D. DESIGN PRESSURE RATING RANGE(psf)	SLAT SPAN RANGE							
	0'-4' †	> 4'-5' †	> 5'-6' †	> 6'-7' †	> 7'-9' †	> 9'-12' †	> 12'-16' †	> 16'-20' †
≤ 30.0	8"	8"	8"	8"	8"	8"	7 1/2"	5 1/2"
>31-40	8"	8"	8"	8"	8"	8"	6"	4"
>41-60	8"	8"	8"	8"	8"	6"	4"	3 3/4"
>61-80	8"	8"	8"	8"	7"	4 1/2"	3 3/4"	—
>81-105	8"	8"	8"	8"	5"	3 3/4"	3 3/4"	—
>106-120	8"	8"	8"	8"	5 1/2"	3 3/4"	—	—
>121-140	8"	7 1/2"	6"	4 1/2"	4"	3 3/4"	—	—
>141-160	8"	6"	5"	4"	4"	—	—	—



SLAT SPAN DEFINITION

† NOTE:
MAX. SLAT SPAN FOR A
GIVEN A.S.D. DESIGN LOAD
SHALL **NEVER** EXCEED MAX.
SLAT SPAN INDICATED ON
SLAT PERFORMANCE CHART
ON SHEET 15.

TRAPPED MOUNT

MAXIMUM A.S.D. DESIGN PRESSURE RATING RANGE(psf)	SLAT SPAN RANGE							
	0'-4' †	> 4'-5' †	> 5'-6' †	> 6'-7' †	> 7'-9' †	> 9'-12' †	> 12'-16' †	> 16'-20' †
≤ 30.0	6"	6"	6"	6"	6"	6"	6"	5 1/2"
>31-40	6"	6"	6"	6"	6"	6"	5 1/2"	4 1/2"
>41-60	6"	6"	6"	6"	6"	5 1/2"	4"	4"
>61-80	6"	6"	6"	6"	6"	4"	4"	—
>81-105	6"	6"	6"	6"	4 3/4"	3 3/4"	3 3/4"	—
>106-120	6"	6"	6"	5"	4"	3 3/4"	—	—
>121-140	6"	6"	5 3/4"	4"	3 3/4"	3 3/4"	—	—
>141-160	6"	6"	5"	3 3/4"	3 3/4"	—	—	—

BUILD-OUT MOUNT

MAXIMUM A.S.D. DESIGN PRESSURE RATING RANGE(psf)	0'-4' †			> 4'-5' †			SLAT SPAN RANGE			> 7'-9' †			> 9'-12' †			> 12'-16' †			> 16'-20' †		
	(E1)	(E2)	(E3)	(E1)	(E2)	(E3)	(E1)	(E2)	(E3)	(E1)	(E2)	(E3)	(E1)	(E2)	(E3)	(E1)	(E2)	(E3)	(E1)	(E2)	(E3)
≤ 30.0	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	5 1/2"	5 1/2"	4 1/2"	4"	4"	3 3/4"
>31-40	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	5"	4"	4"	3 3/4"	3 3/4"	3 3/4"	3 3/4"
>41-60	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	4"	3 3/4"	3 3/4"	3 3/4"	3 3/4"	3 3/4"	—	—	—
>61-80	6"	6"	6"	6"	6"	6"	6"	6"	5 1/2"	4"	3 3/4"	3 3/4"	3 3/4"	3 3/4"	—	—	—	—	—	—	—
>81-105	6"	6"	6"	6"	6"	6"	6"	5 3/4"	4 1/2"	4 1/2"	3 3/4"	3 3/4"	3 3/4"	3 3/4"	—	—	—	—	—	—	—
>106-120	6"	6"	6"	6"	6"	5 1/2"	5 3/4"	4 1/2"	4 1/2"	4 1/2"	3 3/4"	3 3/4"	3 3/4"	—	—	—	—	—	—	—	—
>121-140	6"	6"	6"	5"	5"	4"	4 3/4"	4 3/4"	3 3/4"	3 3/4"	3 3/4"	3 3/4"	—	—	—	—	—	—	—	—	—
>141-160	6"	6"	5"	4 1/2"	4 1/2"	3 3/4"	4"	4"	—	—	—	—	—	—	—	—	—	—	—	—	—

FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)



TILTECO INC.
© 2017 TILTECO INC.
TILIT TESTING & ENGINEERING COMPANY
6535 NW 36th Street, Suite 1350, Fort Lauderdale, FL 33366
Phone: (954) 971-1350, Fax: (954) 971-1531
e-mail: tilteco@aol.com
FB-0006719
WALTER A. TILLIT JR., P.E.
FLORIDA Lic. # 44167

Nautilus
Rolling Shutter System
EXPERT SHUTTER SERVICES INC.
1626 S.W. BILTMORE STREET
PORT ST. LUCIE, FL 34984
PHONE: (800) 749-9056, FAX: (772) 871-0990
DRAWING No 17-244
SHEET 17 OF 26

REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1			4		
2			5		

MAX. ANCHOR'S SPACING SCHEDULE Vb

FOR A GIVEN PRODUCT MOUNTING TYPE, W/ 5/16"Ø TAPCON XL ANCHORS TO

GROUT FILLED CELL CONCRETE BLOCK WALL, A.S.D. DESIGN PRESSURE RATING & SLAT SPAN RANGE †

WALL MOUNT

MAX. A.S.D. DESIGN PRESSURE RATING (p.s.f.)	SLAT SPAN RANGE							
	0'-4' †	> 4'-5' †	> 5'-6' †	> 6'-7' †	> 7'-9' †	> 9'-12' †	> 12'-16' †	> 16'-20' †
≤ 30.0	8"	8"	8"	8"	8"	8"	6"	4 1/2"
>31-40	8"	8"	8"	8"	8"	7"	4 1/2"	-
>41-60	8"	8"	8"	8"	8"	4 1/2"	-	-
>61-80	8"	8"	7 1/2"	7"	5 1/2"	-	-	-
>81-105	8"	8"	7 1/2"	5"	4"	-	-	-
>106-120	8"	7 1/2"	6"	4"	-	-	-	-
>121-140	8"	6"	5"	-	-	-	-	-
>141-160	7"	5"	4"	-	-	-	-	-



SLAT SPAN DEFINITION

† NOTE:
MAX. SLAT SPAN FOR A GIVEN A.S.D. DESIGN PRESSURE RATING SHALL NEVER EXCEED MAX. SLAT SPAN INDICATED ON SLAT PERFORMANCE CHART ON SHEET 15.

TRAPPED MOUNT

MAX. A.S.D. DESIGN PRESSURE RATING (p.s.f.)	SLAT SPAN RANGE							
	0'-4' †	> 4'-5' †	> 5'-6' †	> 6'-7' †	> 7'-9' †	> 9'-12' †	> 12'-16' †	> 16'-20' †
≤ 30.0	6"	6"	6"	6"	6"	6"	6"	-
>31-40	6"	6"	6"	6"	6"	6"	4 1/2"	-
>41-60	6"	6"	6"	6"	6"	4 1/2"	-	-
>61-80	6"	6"	6"	6"	5"	4 1/2"	-	-
>81-105	6"	6"	6"	4 1/2"	4 1/2"	-	-	-
>106-120	6"	6"	5 1/2"	4"	4 1/2"	-	-	-
>121-140	6"	5"	4 1/2"	3 3/4"	-	-	-	-
>141-160	6"	5"	4"	-	-	-	-	-

BUILD-OUT MOUNT

MAX. A.S.D. DESIGN PRESSURE RATING (p.s.f.)	0'-4' †			> 4'-5' †			> 5'-6' †			> 6'-7' †			> 7'-9' †			> 9'-12' †			> 12'-16' †			> 16'-20' †		
	E1	E2	E3	E1	E2	E3	E1	E2	E3	E1	E2	E3	E1	E2	E3	E1	E2	E3	E1	E2	E3	E1	E2	E3
≤ 30.0	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	5 1/2"	4"	4 1/2"	4"	4 1/2"	-	-	-
>31-40	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	5"	4"	-	4"	-	-	-	-
>41-60	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	6"	5 1/2"	4"	-	3 3/4"	-	-	-	-
>61-80	6"	6"	6"	6"	6"	6"	6"	5 1/2"	5 1/2"	5 1/2"	5 1/2"	5"	4"	4"	4"	-	-	-	3 3/4"	-	-	-	-	-
>81-105	6"	6"	6"	6"	6"	6"	6"	5 1/2"	5 1/2"	5 1/2"	4 1/2"	4"	-	-	-	-	-	-	-	-	-	-	-	-
>106-120	6"	6"	6"	5 1/2"	5 1/2"	5 1/2"	4 1/2"	4 1/2"	4 1/2"	3 3/4"	3 3/4"	-	-	-	-	-	-	-	-	-	-	-	-	-
>121-140	6"	6"	5 1/2"	4"	4"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
>141-160	5"	5"	4"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)



EXPERT SHUTTER SERVICES INC.

1626 S.W. BILTMORE STREET
PORT ST. LUCIE, FL. 34984

PHONE: (800) 749-9056 . FAX: (772) 871-0990

17-244
DRAWING No

© 2017 TILTECO INC.

TILTECO INC.

TILIT TESTING & ENGINEERING COMPANY
6555 N.W. 36th Ave., Suite 1330, Fort Lauderdale, FL 33316
Phone : (954) 927-1330 Fax: (954) 927-1331
e-mail: tiliteco@aol.com

WALTER A. TILIT JR., P.E.
FLORIDA Lic. # 44167



DRAWN BY:
L.C.

08/24/17
DATE

17-244
DRAWING No

SHEET 18 OF 26

(USE MAXIMUM VALUE BETWEEN POSITIVE AND NEGATIVE A.S.D. LOAD)



Diagram illustrating the dimension of a slat, labeled "SLAT" and "SPAN".

* NOTE:
IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR OR PERMIT HOLDER TO VERIFY THAT EXISTING STRUCTURE IS DESIGNED TO SUPPORT V_x AND V_y FORCES IN POUNDS PER UNIT FOOT OF SHUTTER HEIGHT AT BOTH JAMBS. SEE THIS SHEET FOR V_x & V_y VALUES.

The diagram shows a cross-section of a shutter assembly. A rectangular block is labeled "SIDE RAIL" with an arrow pointing to its top surface. Below the block, there are two vertical lines representing the shutter leaves. A horizontal arrow labeled V_x points to the right, indicating a force applied to the shutter leaves. A vertical arrow labeled V_y points upwards, indicating a force applied to the shutter leaves. The diagram is oriented horizontally on the page.



Nautilus
Rolling Shutter Systems

SLAT PERFORMANCE CHART Ib1 & Ic1: (ONLY VALID FOR 1/2" SLIP)

FOR A GIVEN MAXIMUM A.S.D. DESIGN PRESSURE RATING (p.s.f.) AND SHUTTER MOUNT CONDITION FOR INSTALLATIONS W/O STORM BARS PER DETAIL 2 BELOW

CHART Ib1		USE W/ Ib1	CHART Ic1	
USE MAXIMUM VALUE BETWEEN POSITIVE AND NEGATIVE A.S.D. LOAD			USE MAXIMUM POSITIVE A.S.D. LOAD VALUE	
5/16"Ø TAPCON XL ANCHOR				
MAX. SLAT SPAN "LMAX." (ft)	MIN. SLAT SPAN "LMIN." (ft)		REQUIRED MIN. SEPARATION TO GLASS MEASURED TO BACK OF SLAT (in)	
MAXIMUM A.S.D. DESIGN PRESSURE RATING (psf)	WALL MOUNT	BUILD-OUT MOUNT W/ (SEE NOTES A)	W/O STORM BARS	WIND ZONE
30.0 *	10'-0"	10'-0"	1"	8 1/2"
35.0 **	10'-0"	10'-0"	1"	8 1/2"
40.0 **	10'-0"	10'-0"	1"	8 1/2"
45.0 ***	10'-0"	10'-0"	1"	8 1/2"
50.0 ***	10'-0"	10'-0"	1"	8 1/2"
55.0 ***	10'-0"	10'-0"	1"	8 1/2"
60.0 ***	10'-0"	10'-0"	1"	8 1/2"

SLAT PERFORMANCE CHART III: (ONLY VALID FOR 1/8" SLIP)

FOR A GIVEN MAXIMUM A.S.D. DESIGN PRESSURE RATING (p.s.f.) AND SHUTTER MOUNT CONDITION FOR INSTALLATIONS W/O STORM BARS PER DETAIL 2 BELOW

CHART IIb1		USE W/ IIb1	CHART IIIc1	
USE MAXIMUM VALUE BETWEEN POSITIVE AND NEGATIVE A.S.D. LOAD			USE MAXIMUM POSITIVE A.S.D. LOAD VALUE	
5/16"Ø TAPCON XL ANCHOR				
MAX. SLAT SPAN "LMAX." (ft)	MIN. SLAT SPAN "LMIN." (ft)		REQUIRED MIN. SEPARATION TO GLASS MEASURED TO BACK OF SLAT (in)	
MAXIMUM A.S.D. DESIGN PRESSURE RATING (psf)	WALL MOUNT	BUILD-OUT MOUNT W/ (SEE NOTES A)	W/O STORM BARS	WIND ZONE
30.0 *	7'-6"	7'-6"	1"	8 1/8"
35.0 **	7'-2"	7'-2"	1"	8 1/8"
40.0 **	6'-9"	6'-9"	1"	8 1/8"
45.0 ***	6'-8"	6'-8"	1"	8 1/8"
50.0 ***	6'-5"	6'-5"	1"	8 1/8"
55.0 ***	6'-3"	6'-3"	1"	8 1/8"
60.0 ***	6'-1"	6'-1"	1"	8 1/8"

SLAT PERFORMANCE CHART IIb1 & IIc1: (ONLY VALID FOR 1/4" SLIP)

FOR A GIVEN MAXIMUM A.S.D. DESIGN PRESSURE RATING (p.s.f.) AND SHUTTER MOUNT CONDITION FOR INSTALLATIONS W/O STORM BARS PER DETAIL 2 BELOW

CHART IIb1		USE W/ IIb1	CHART IIc1	
USE MAXIMUM VALUE BETWEEN POSITIVE AND NEGATIVE A.S.D. LOAD			USE MAXIMUM POSITIVE A.S.D. LOAD VALUE	
5/16"Ø TAPCON XL ANCHOR				
REQUIRED MAX. SLAT SPAN "LMAX." (ft)	MIN. SLAT SPAN "LMIN." (ft)		REQUIRED MIN. SEPARATION TO GLASS MEASURED TO BACK OF SLAT (in)	
MAXIMUM A.S.D. DESIGN PRESSURE RATING (psf)	WALL MOUNT	BUILD-OUT MOUNT W/ (SEE NOTES A)	W/O STORM BARS	WIND ZONE
30.0 *	8'-3"	8'-3"	1"	8 1/8"
35.0 **	7'-9"	7'-9"	1"	8 1/8"
40.0 **	7'-7"	7'-7"	1"	8 1/8"
45.0 ***	7'-4"	7'-4"	1"	8 1/8"
50.0 ***	7'-3"	7'-3"	1"	8 1/8"
55.0 ***	7'-3"	7'-3"	1"	8 1/8"
60.0 ***	7'-3"	7'-3"	1"	8 1/8"

SLAT PERFORMANCE CHART IV: (LESS THAN 1/8" SLIP)

FOR A GIVEN A.S.D. DESIGN LOAD (p.s.f.), SHUTTER MOUNT CONDITION INCLUDING ANCHOR TYPE AND FOR INSTALLATIONS W/O STORM BARS PER DETAIL 2 BELOW

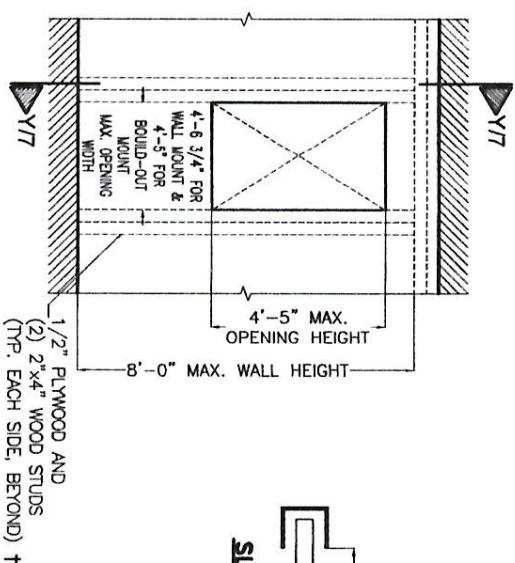
5/16"Ø TAPCON XL ANCHOR			
USE MAXIMUM VALUE BETWEEN POSITIVE AND NEGATIVE A.S.D. LOAD	USE MAXIMUM POSITIVE A.S.D. LOAD VALUE		
MAX. SLAT SPAN "LMAX." (ft)	MIN. SLAT SPAN "LMIN." (ft)	REQUIRED MIN. SEPARATION TO GLASS MEASURED TO BACK OF SLAT (in)	
DESIGN LOAD (psf)	WALL TRAPPED MOUNT W/ (SEE NOTES A)	W/O STORM BARS	WIND ZONE
30.0 *	6'-6"		
35.0 **	6'-3"		
40.0 **	6'-0"		
45.0 ***	5'-10"	0'-0"	1"
50.0 ***	5'-9"		5"
55.0 ***	5'-7"		
60.0 ***	5'-5"		

MAXIMUM A.S.D. DESIGN LOAD VS WOOD GRADE SCHEDULE:

- * VALID FOR DOUGLAS-FIR-SOUTH (G=0.46)
SOUTHERN PINE #2 (G=0.55)
SPRUCE PINE-FIR-SITH (G=0.36)
- ** VALID FOR DOUGLAS-FIR-SOUTH (G=0.46)
SOUTHERN PINE #2 (G=0.55)
- *** VALID FOR SOUTHERN PINE #2 (G=0.55)

MAXIMUM SLAT SPAN AND MINIMUM SEPARATION TO GLASS FOR A GIVEN WOOD GRADE, A.S.D. DESIGN LOAD (p.s.f.), SLAT SLIP 1/8" AND SHUTTER MOUNTING TYPE FOR WOOD FRAME WALLS W/ 2"x4" STUDS, AS PER LIMITATIONS ON DETAIL 1

USE MAXIMUM VALUE BETWEEN POSITIVE AND NEGATIVE A.S.D. LOAD					USE MAXIMUM POSITIVE A.S.D. LOAD VALUE	
WOOD GRADE	MAXIMUM A.S.D. DESIGN PRESSURE RATING (psf)	MAX. SLAT SPAN "L _{MAX.} " (ft)		MIN. SLAT SPAN "L _{MIN.} " (ft)	REQUIRED MIN. SEPARATION TO GLASS MEASURED TO BACK OF SLAT (in)	
		WALL MOUNT	BUILD-OUT MOUNT W/  BUILD-OUT		W/O STORM BARS	WIND ZONE
SOUTHERN PINE #2 (G=0.55)	60.	4'-5"	4'-5"			
DOUGLAS-FIR-SOUTH (G=0.46)	60	4'-5"	4'-5"	0'-0"	1"	5 1/2"
SPRUCE PINE-FIR-SITH (G=0.36)	60	4'-5"	4'-5"			



SLAT SPAN DEFINITION

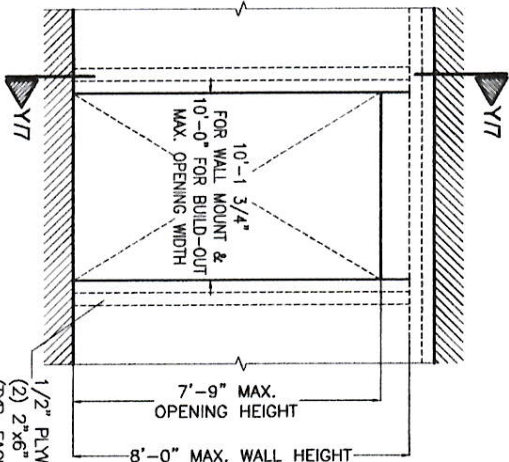
DETAIL 1 (ELEVATION)

Δ NOTES:

1. ABOVE INDICATED MAX. SLAT SPANS MAY BE USED AS LONG AS ANCHOR SPACING SCHEDULES ON SHEET 21 INDICATE THAT A SPACING IS AVAILABLE FOR THE CORRESPONDING SLAT SPAN AND A.S.D. DESIGN LOAD.

- †: WOOD FRAME WALL TO BE BUILT STRICTLY IN ACCORDANCE WITH SPECS GIVEN ON DETAIL AND PROVISIONS FROM CHAPTER 23 OF THE FLORIDA BUILDING CODE. MINIMUM LENGTH OF WALL AT EITHER SIDE OF OPENING SHALL BE 33".

INSTALLATION INTO WOOD FRAME STRUCTURES



SLAT SPAN DEFINITION

DETAIL 2 (ELEVATION)



TILTECO INC.
C 2017 TILTECO INC.
TILIT TESTING & ENGINEERING COMPANY
6335 N.W. 36th St., Suite 200, Fort Lauderdale, FL 33306
Phone: (954) 971-1530, Fax: (954) 971-1531
e-mail: tilteco@aol.com
FB-0006719
WALTER A. TILIT Jr., P.E.
FLORIDA Lic. # 44167

Nautilus
Rolling Shutter System
EXPERT SHUTTER SERVICES INC.
1626 S.W. BILTMORE STREET
PORT ST. LUCIE, FL 34984
PHONE: (888) 749-9056, FAX: (772) 871-0990
REV. No. 1
DESCRIPTION
DATE
SHEET 20 OF 26

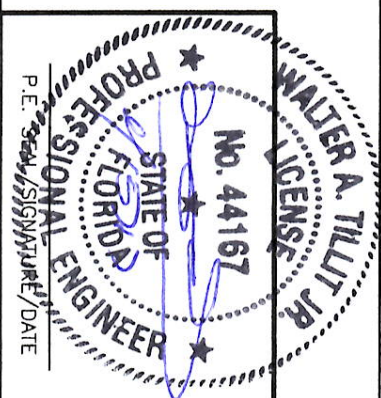
TABLE 1
MAX. ALLOWABLE STORM BAR SPAN (ft) FOR A GIVEN A.S.D. DESIGN
LOAD (p.s.f.), & A GIVEN STORM BAR SPACING (ft) **

MAXIMUM A.S.D. DESIGN PRESSURE RATING (psf)	STORM BAR SPACING (FT)									
	2'	2.667'	3'	3.5'	4'	4.5'	5'	5.5'	6'	6.667'
30.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
35.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
40.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
45.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
50.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
55.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
60.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
65.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
70.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
75.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
80.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
85.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
90.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
95.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
100.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
105.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
110.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
115.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
120.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
125.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
130.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
135.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
140.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
145.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
150.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
155.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"
160.0	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"	11'-0"

THIS REGION IS ONLY VALID FOR INSTALLATIONS
W/ 1 OR MORE STORM BARS PER SHUTTER.

*THIS REGION IS ONLY VALID FOR INSTALLATIONS
W/ 2 OR MORE STORM BARS PER SHUTTER.

** MEASURED IN BETWEEN CENTER LINES OF STORM BARS IN
FEET OR FROM TIP OF SIDE RAIL TO CENTER OF STORM BAR.



© 2017 TILTECO INC.
TILTECO INC.
 TILIT TESTING & ENGINEERING COMPANY
 6335 N.W. 36th Ave., Ste. 305, Virginia Gardens, FL 33166
 Phone : (305) 971-1531
 e-mail: tilteco@aol.com
 EB-0006719
 WALTER A. TILLIT JR., P.E.
 FLORIDA Lic. # 44167

Nautilus
Rolling Shutter System

EXPERT SHUTTER SERVICES INC.
 1626 S.W. BALMORE STREET
 PORT ST. LUCIE, FL 34984
 PHONE: (800) 749-9056 • FAX: (772) 871-0990

DRAWN BY:
L.C.
DATE
08/24/17

17-244
DRAWING No

SHEET 22 OF 26

REV. No	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	QAD 15-071	08/24/17	4		
2			5		

TABLE 2

REQUIREMENTS FOR STORM BAR CONNECTION TO CONCRETE TOP AND BOTTOM PER SECTION S-S (SHEET 9) FOR A GIVEN A.S.D. DESIGN LOAD (p.s.f.), & STORM BAR SPACING (ft)

MAXIMUM A.S.D. DESIGN PRESSURE RATING (psf)	STORM BAR SPACING "a" (ft)									
	2'	2.667'	3'	3.5'	4'	4.5'	5'	5.5'	6'	6.667'
30.0	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D
35.0	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D
40.0	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D
45.0	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C
50.0	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C
55.0	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C	AB,C
60.0	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C	AB,C	AB,C
65.0	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C	AB,C	AB,C	AB
70.0	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C	AB,C	AB,C	AB	A
75.0	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C	AB,C	AB	A	A
80.0	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C	AB,C	AB,C	A	A	A
85.0	AB,C,D	AB,C,D	AB,C,D	AB,C,D	AB,C	AB,C	AB	A	A	A
90.0	AB,C,D	AB,C,D	AB,C,D	AB,C	AB,C	AB,C	A	A	A	A
95.0	AB,C,D	AB,C,D	AB,C,D	AB,C	AB,C	AB	A	A	A	A
100.0	AB,C,D	AB,C,D	AB,C,D	AB,C	AB,C	A	A	A	A	A
105.0	AB,C,D	AB,C,D	AB,C	AB,C	AB	A	A	A	A	A
110.0	AB,C,D	AB,C,D	AB,C	AB,C	A	A	A	A	A	A
115.0	AB,C,D	AB,C,D	AB,C	AB,C	A	A	A	A	A	A
120.0	AB,C,D	AB,C	AB,C	AB	A	A	A	A	A	A
125.0	AB,C,D	AB,C	AB,C	A	A	A	A	A	A	A
130.0	AB,C,D	AB,C	AB,C	A	A	A	A	A	A	A
135.0	AB,C,D	AB,C	AB,C	A	A	A	A	A	A	-
140.0	AB,C,D	AB,C	AB	A	A	A	A	A	A	-
145.0	AB,C,D	AB,C	AB	A	A	A	A	A	A	-
150.0	AB,C,D	AB,C	A	A	A	A	A	A	-	-
155.0	AB,C	AB	A	A	A	A	A	A	-	-
160.0	AB,C	AB	A	A	A	A	A	-	-	-

ANCHORS TYPE LEGEND

- A** 3/8" Ø CARBON STEEL KWIK BOLT TZ
EXPANSION ANCHOR W/ 2 1/2" Min.
EMBEDMENT* & 5" Min. THICK POURED
CONCRETE (f'c = 3000 psi)
- B** 3/8" Ø x 1 1/4" POWERS CALK-IN ANCHORS
W/ 1 1/4" Min. EMBEDMENT* TO POURED
CONCRETE (f'c = 3000 psi) & 3/8" Ø-16
MACHINE SCREWS
- C** 1/4" Ø x 3/4" ALL POINTS SOLID-SET
ANCHORS W/ 7/8" Min. EMBEDMENT* TO
POURED CONCRETE (f'c = 3000 psi) &
1/4" Ø-20, 18-8 STAINLESS STEEL MACHINE
SCREWS
- D** 5/16" Ø ITW/BUILDEX TAPCON ANCHORS W/
2 1/4" Min. EMBEDMENT* TO POURED
CONCRETE (f'c = 2899 psi)

* EMBEDMENT IS BEYOND ANY FLOOR / CEILING FINISH

TABLE 3

REQUIREMENTS FOR STORM BAR CONNECTION TO CONCRETE TOP AND BOTTOM PER SECTION S1-S1 (SHEET 9) FOR A GIVEN A.S.D. DESIGN LOAD (p.s.f.), & STORM BAR SPACING (ft)

MAXIMUM A.S.D. DESIGN PRESSURE RATING (psf)	STORM BAR SPACING "a" (FT)									
	2'	2.667'	3'	3.5'	4'	4.5'	5'	5.5'	6'	6.667'
30.0	A,B,C,D	A,B,C,D	A,B,C,D	A,B,C,D	A,B,C,D	A,B,C,D	A,B,C,D	A,B,C	A,B,C	A,B,C
35.0	A,B,C,D	A,B,C,D	A,B,C,D	A,B,C,D	A,B,C,D	A,B,C	A,B,C	A,B,C	A,B	A
40.0	A,B,C,D	A,B,C,D	A,B,C,D	A,B,C,D	A,B,C	A,B,C	A,B,C	A	A	A
45.0	A,B,C,D	A,B,C,D	A,B,C,D	A,B,C	A,B,C	A,B,C	A	A	A	A
50.0	A,B,C,D	A,B,C,D	A,B,C,D	A,B,C	A,B,C	A	A	A	A	A
55.0	A,B,C,D	A,B,C,D	A,B,C	A,B,C	A,B,C	A	A	A	A	A
60.0	A,B,C,D	A,B,C	A,B,C	A,B	A	A	A	A	A	A
65.0	A,B,C,D	A,B,C	A,B,C	A	A	A	A	A	A	A
70.0	A,B,C,D	A,B,C	A,B	A	A	A	A	A	A	-
75.0	A,B,C,D	A,B,C	A	A	A	A	A	A	-	-
80.0	A,B,C	A,B	A	A	A	A	A	-	-	-
85.0	A,B,C	A	A	A	A	A	A	-	-	-
90.0	A,B,C	A	A	A	A	A	-	-	-	-
95.0	A,B,C	A	A	A	A	A	-	-	-	-
100.0	A,B,C	A	A	A	A	-	-	-	-	-
105.0	A,B	A	A	A	A	-	-	-	-	-
110.0	A	A	A	A	A	-	-	-	-	-
115.0	A	A	A	A	-	-	-	-	-	-
120.0	A	A	A	A	-	-	-	-	-	-
125.0	A	A	A	-	-	-	-	-	-	-
130.0	A	A	A	-	-	-	-	-	-	-
135.0	A	A	A	-	-	-	-	-	-	-
140.0	A	A	A	-	-	-	-	-	-	-
145.0	A	A	A	-	-	-	-	-	-	-
150.0	A	A	-	-	-	-	-	-	-	-
155.0	A	A	-	-	-	-	-	-	-	-
160.0	A	A	-	-	-	-	-	-	-	-

WALTER A. TILLIT JR.
P.E. SEAL/SIGNATURE/DATE

NO. 44167
STATE OF FLORIDA
PROFESSIONAL ENGINEER

TILTECO INC.
TILTECO TESTING & ENGINEERING COMPANY
6355 N.W. 36th St., Ste. 300, Virginia Gardens, FL 33166
Phone: (305) 271-1350, Fax: (305) 271-1331
e-mail: tilteco@tdi.com
EB-0006719
WALTER A. TILLIT JR., P.E.
FLORIDA Lic. # 44167

Rolling Shutter System
Nautilus
EXPERT SHUTTER SERVICES INC.
1626 S.W. BILTMORE STREET
PORT ST. LUCIE, FL 34984
PHONE: (800) 749-9056, FAX: (772) 871-0990

REV. NO. 1
DESCRIPTION QAD 15-071
DATE 09/24/17

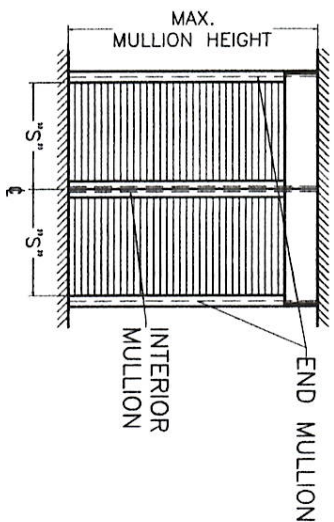
DRAWN BY: L.C.
DATE 08/24/17
17-244
DRAWING No
SHEET 23 OF 26

SCHEDULE 1a
FLOOR TO CEILING (TRAPPED) MOUNTING
MAX. SPAN (ft) FOR END AND INTERIOR MULLIONS FOR A GIVEN
A.S.D. DESIGN PRESSURE RATING (p.s.f.), & A MAX. MULLION
SPACING (ft) *

MAX. A.S.D. DESIGN PRESSURE RATING (p.s.f.)	MAXIMUM MULLION SPACING (ft) *	MAXIMUM MULLION SPAN (ft)					
		ⓐ 4"x6"x1/4" MULLION		ⓑ 4"x8"x1/4" MULLION		ⓒ 4"x7"x1/4" THICK (3/8" FLANGE) MULLION	
		ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †
30.0	20'-0"	7'-10"	9'-8"	7'-3"	12'-0"	9'-4"	10'-7"
35.0	20'-0"	7'-4"	9'-3"	6'-9"	11'-5"	8'-8"	10'-0"
40.0	20'-0"	6'-10"	8'-10"	6'-4"	10'-11"	8'-1"	9'-7"
45.0	20'-0"	6'-6"	8'-6"	6'-0"	10'-6"	7'-8"	9'-3"
50.0	20'-0"	6'-2"	8'-2"	5'-9"	9'-11"	7'-4"	8'-11"
55.0	20'-0"	5'-11"	7'-11"	5'-9"	9'-0"	6'-8"	8'-7"
60.0	19'-5"	5'-9"	7'-9"	5'-6"	8'-6"	6'-4"	8'-6"
65.0	18'-4"	5'-9"	7'-9"	5'-4"	8'-4"	6'-4"	8'-4"
70.0	17'-4"	5'-9"	7'-8"	5'-4"	8'-2"	6'-3"	8'-2"
75.0	16'-6"	5'-9"	7'-7"	5'-4"	8'-0"	6'-3"	8'-0"
80.0	15'-9"	5'-9"	7'-7"	5'-4"	7'-10"	6'-3"	7'-10"
85.0	15'-0"	5'-9"	7'-7"	5'-4"	7'-9"	6'-3"	7'-9"
90.0	14'-2"	5'-10"	7'-7"	5'-5"	7'-9"	6'-3"	7'-9"
95.0	13'-5"	5'-10"	7'-7"	5'-6"	7'-9"	6'-4"	7'-9"
100.0	12'-9"	5'-11"	7'-7"	5'-7"	7'-9"	6'-4"	7'-9"
105.0	12'-2"	6'-0"	7'-7"	5'-7"	7'-9"	6'-5"	7'-9"
110.0	11'-7"	6'-0"	7'-7"	5'-8"	7'-9"	6'-6"	7'-9"
115.0	11'-1"	6'-1"	7'-7"	5'-9"	7'-9"	6'-7"	7'-9"
120.0	10'-8"	6'-1"	7'-6"	5'-9"	7'-9"	6'-7"	7'-9"
125.0	10'-2"	6'-2"	7'-7"	5'-10"	7'-10"	6'-9"	7'-10"
130.0	9'-10"	6'-3"	7'-7"	5'-10"	7'-10"	6'-9"	7'-10"
135.0	9'-5"	6'-4"	7'-7"	5'-11"	7'-10"	6'-10"	7'-10"
140.0	9'-1"	6'-4"	7'-7"	6'-0"	7'-10"	6'-11"	7'-10"
145.0	8'-10"	6'-5"	7'-6"	6'-0"	7'-9"	6'-11"	7'-9"
150.0	8'-6"	6'-6"	7'-7"	6'-1"	7'-9"	7'-0"	7'-9"
155.0	8'-3"	6'-6"	7'-7"	6'-2"	7'-9"	7'-1"	7'-9"
160.0	8'-0"	6'-7"	7'-6"	6'-2"	7'-9"	7'-2"	7'-9"

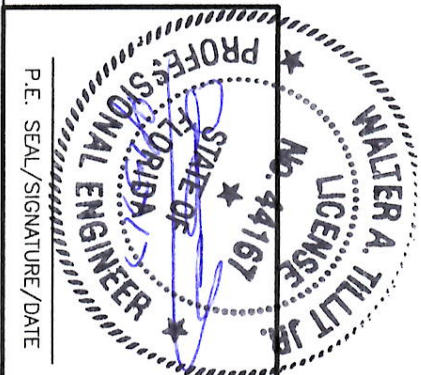
SCHEDULE 2a
WALL MOUNTING
MAX. SPAN (ft) FOR END AND INTERIOR MULLIONS FOR A GIVEN A.S.D.
DESIGN PRESSURE RATING (p.s.f.), & A MAX. MULLION SPACING (ft) *

MAX. A.S.D. DESIGN PRESSURE RATING (p.s.f.)	MAXIMUM MULLION SPACING (ft) *	MAXIMUM MULLION SPAN (ft)					
		ⓐ 4"x6"x1/4" MULLION		ⓑ 4"x8"x1/4" MULLION		ⓒ 4"x7"x1/4" THICK (3/8" FLANGE) MULLION	
		ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †
30.0	20'-0"	7'-10"	9'-8"	7'-3"	12'-0"	9'-4"	10'-7"
35.0	20'-0"	7'-4"	9'-3"	6'-9"	11'-5"	8'-8"	10'-0"
40.0	20'-0"	6'-10"	8'-10"	6'-4"	10'-11"	8'-1"	9'-7"
45.0	20'-0"	6'-6"	8'-6"	6'-0"	10'-6"	7'-8"	9'-3"
50.0	20'-0"	6'-2"	8'-2"	5'-9"	9'-11"	7'-4"	8'-11"
55.0	20'-0"	5'-11"	7'-11"	5'-9"	9'-0"	6'-8"	8'-7"
60.0	19'-5"	5'-9"	7'-9"	5'-6"	8'-6"	6'-4"	8'-6"
65.0	18'-4"	5'-9"	7'-9"	5'-4"	8'-4"	6'-4"	8'-4"
70.0	17'-4"	5'-9"	7'-8"	5'-4"	8'-2"	6'-3"	8'-2"
75.0	16'-6"	5'-9"	7'-7"	5'-4"	8'-0"	6'-3"	8'-0"
80.0	15'-9"	5'-9"	7'-7"	5'-4"	7'-10"	6'-3"	7'-10"
85.0	15'-0"	5'-9"	7'-7"	5'-4"	7'-9"	6'-3"	7'-9"
90.0	14'-2"	5'-10"	7'-7"	5'-5"	7'-9"	6'-3"	7'-9"
95.0	13'-5"	5'-10"	7'-7"	5'-6"	7'-9"	6'-4"	7'-9"
100.0	12'-9"	5'-11"	7'-7"	5'-7"	7'-9"	6'-4"	7'-9"
105.0	12'-2"	6'-0"	7'-7"	5'-7"	7'-9"	6'-5"	7'-9"
110.0	11'-7"	6'-0"	7'-7"	5'-8"	7'-9"	6'-6"	7'-9"
115.0	11'-1"	6'-1"	7'-7"	5'-9"	7'-9"	6'-7"	7'-9"
120.0	10'-8"	6'-1"	7'-6"	5'-9"	7'-9"	6'-7"	7'-9"
125.0	10'-2"	6'-2"	7'-7"	5'-10"	7'-10"	6'-9"	7'-10"
130.0	9'-10"	6'-3"	7'-7"	5'-10"	7'-10"	6'-9"	7'-10"
135.0	9'-5"	6'-4"	7'-7"	5'-11"	7'-10"	6'-10"	7'-10"
140.0	9'-1"	6'-4"	7'-7"	6'-0"	7'-10"	6'-11"	7'-10"
145.0	8'-10"	6'-5"	7'-6"	6'-0"	7'-9"	6'-11"	7'-9"
150.0	8'-6"	6'-6"	7'-7"	6'-1"	7'-9"	7'-0"	7'-9"
155.0	8'-3"	6'-6"	7'-7"	6'-2"	7'-9"	7'-1"	7'-9"
160.0	8'-0"	6'-7"	7'-6"	6'-2"	7'-9"	7'-2"	7'-9"



MULLION SPACING: "S"

* MAXIMUM MULLION SPACING SHALL BE SUCH THAT MAX. ALLOWABLE SLAT SPAN FOR THAT A.S.D. DESIGN PRESSURE RATING SHALL NOT BE EXCEEDED.
 † MULLION ORIENTATION IS AS SEEN FROM THE OUTSIDE (EXTERIOR) OF PRODUCT.



© 2017 TILTECO INC.
TILTECO inc.
 TILIT TESTING & ENGINEERING COMPANY
 6535 NW 36th Ave., Suite 1300, Fort Lauderdale, FL 33316
 Phone : (954) 971-1300, Fax: (954) 971-1531
 e-mail: tilteco@aol.com
 TILTECO INC. 0006719
 WALTER A. TILIT JR., P.E.
 FLORIDA Lic. # 44167

FLORIDA BUILDING CODE (Non High Velocity Hurricane Zone)
Nautilus
 Rolling Shutter System
EXPERT SHUTTER SERVICES INC.
 1626 S.W. BILTMORE STREET
 PORT ST. LUCIE, FL. 34984
 PHONE: (800) 749-9056 , FAX: (772) 871-0990
 17-244
 DRAWING No
 SHEET 24 OF 26

SCHEDULE 1b
FLOOR TO CEILING (TRAPPED) MOUNTING MAX. SPAN (ft) FOR END AND INTERIOR MULLIONS FOR A GIVEN A.S.D. DESIGN PRESSURE RATING (p.s.f.) & A 12'-0" MAX. MULLION SPACING (ft).*

MAX. A.S.D. DESIGN PRESSURE RATING (p.s.f.)	MAXIMUM MULLION SPACING (ft) *	MAXIMUM MULLION SPAN (ft)											
		ⓐ 4"x6"x1/4" MULLION				ⓑ 4"x8"x1/4" MULLION				ⓒ 4"x7"x1/4" THICK (3/8" FLANGE) MULLION			
		ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †
		END	INTERIOR	END	INTERIOR	END	INTERIOR	END	INTERIOR	END	INTERIOR	END	INTERIOR
30.0	12'-0"	11'-7"	11'-6"	9'-9"	12'-6"	12'-6"	12'-6"	10'-7"	12'-6"	12'-6"	12'-6"	11'-3"	12'-6"
35.0	12'-0"	10'-7"	10'-11"	9'-2"	12'-6"	12'-6"	11'-11"	10'-0"	12'-6"	12'-6"	12'-6"	10'-4"	12'-6"
40.0	12'-0"	9'-10"	10'-5"	8'-9"	12'-6"	12'-6"	11'-8"	9'-6"	12'-6"	12'-6"	12'-6"	9'-7"	12'-6"
45.0	12'-0"	9'-3"	10'-1"	8'-4"	12'-5"	12'-5"	10'-11"	9'-1"	12'-6"	11'-2"	12'-6"	9'-0"	12'-6"
50.0	12'-0"	8'-9"	9'-8"	8'-1"	12'-4"	12'-4"	10'-7"	8'-9"	12'-6"	10'-7"	12'-6"	8'-6"	12'-6"
55.0	12'-0"	8'-4"	9'-5"	7'-10"	11'-8"	9'-10"	10'-3"	8'-6"	12'-6"	10'-1"	12'-6"	8'-1"	12'-6"
60.0	12'-0"	8'-0"	9'-2"	7'-6"	11'-4"	9'-5"	9'-11"	8'-3"	12'-6"	9'-7"	12'-6"	7'-9"	12'-6"
65.0	12'-0"	7'-8"	8'-1"	7'-2"	11'-0"	9'-1"	9'-8"	8'-0"	12'-6"	7'-5"	12'-6"	7'-5"	12'-6"
70.0	12'-0"	7'-4"	8'-8"	6'-11"	10'-9"	8'-9"	9'-5"	7'-10"	12'-6"	7'-2"	12'-6"	7'-2"	12'-6"
75.0	12'-0"	7'-1"	8'-6"	6'-8"	10'-6"	8'-5"	9'-3"	6'-11"	12'-6"	6'-8"	12'-6"	6'-8"	12'-6"
80.0	12'-0"	6'-11"	8'-4"	6'-5"	10'-3"	8'-2"	9'-0"	6'-8"	12'-6"	6'-4"	12'-6"	6'-4"	12'-6"
85.0	12'-0"	6'-8"	8'-2"	6'-3"	9'-9"	7'-11"	8'-10"	6'-6"	12'-6"	6'-1"	12'-6"	6'-2"	12'-6"
90.0	12'-0"	6'-6"	8'-0"	6'-1"	9'-2"	7'-8"	8'-8"	6'-4"	12'-6"	5'-11"	12'-6"	6'-2"	12'-6"
95.0	12'-0"	6'-4"	7'-10"	5'-11"	8'-8"	7'-5"	8'-6"	6'-10"	12'-6"	5'-9"	12'-6"	6'-0"	12'-6"
100.0	12'-0"	6'-2"	7'-8"	5'-9"	8'-3"	7'-0"	8'-3"	6'-8"	12'-6"	5'-10"	12'-6"	5'-10"	12'-6"
105.0	12'-0"	6'-0"	7'-7"	5'-8"	7'-10"	6'-8"	7'-10"	6'-6"	12'-6"	5'-10"	12'-6"	5'-10"	12'-6"

SCHEDULE 2b
WALL MOUNTING MAX. SPAN (ft) FOR END AND INTERIOR MULLIONS FOR A GIVEN A.S.D. DESIGN PRESSURE RATING (p.s.f.) & A 12'-0" MAX. MULLION SPACING (ft).*

MAX. A.S.D. DESIGN PRESSURE RATING (p.s.f.)	MAXIMUM MULLION SPACING (ft) *	MAXIMUM MULLION SPAN (ft)											
		ⓐ 4"x6"x1/4" MULLION				ⓑ 4"x8"x1/4" MULLION				ⓒ 4"x7"x1/4" THICK (3/8" FLANGE) MULLION			
		ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †
		END	INTERIOR	END	INTERIOR	END	INTERIOR	END	INTERIOR	END	INTERIOR	END	INTERIOR
30.0	12'-0"	9'-9"	11'-6"	9'-9"	12'-6"	12'-6"	12'-6"	10'-7"	12'-6"	11'-3"	12'-6"	11'-3"	12'-6"
35.0	12'-0"	9'-2"	10'-11"	9'-2"	12'-6"	12'-6"	11'-11"	10'-0"	12'-6"	10'-4"	12'-6"	10'-4"	12'-6"
40.0	12'-0"	8'-9"	10'-5"	8'-9"	12'-6"	12'-6"	11'-8"	9'-6"	12'-6"	9'-7"	12'-6"	9'-7"	12'-6"
45.0	12'-0"	8'-4"	10'-1"	8'-4"	12'-5"	12'-5"	10'-11"	9'-1"	12'-6"	9'-0"	12'-6"	9'-0"	12'-6"
50.0	12'-0"	8'-1"	9'-8"	8'-1"	12'-4"	12'-4"	10'-7"	8'-9"	12'-6"	8'-6"	12'-6"	8'-6"	12'-6"
55.0	12'-0"	7'-10"	9'-5"	7'-10"	11'-8"	9'-10"	10'-3"	8'-6"	12'-6"	8'-1"	12'-6"	8'-1"	12'-6"
60.0	12'-0"	7'-6"	9'-2"	7'-6"	11'-4"	9'-5"	9'-11"	8'-3"	12'-6"	7'-9"	12'-6"	7'-9"	12'-6"
65.0	12'-0"	7'-2"	8'-11"	7'-2"	11'-0"	9'-1"	9'-8"	8'-0"	12'-6"	7'-5"	12'-6"	7'-5"	12'-6"
70.0	12'-0"	6'-11"	8'-8"	6'-11"	10'-9"	8'-9"	9'-5"	7'-10"	12'-6"	7'-2"	12'-6"	7'-2"	12'-6"
75.0	12'-0"	6'-8"	8'-6"	6'-8"	10'-6"	8'-5"	9'-3"	6'-11"	12'-6"	6'-8"	12'-6"	6'-8"	12'-6"
80.0	12'-0"	6'-5"	8'-4"	6'-5"	10'-3"	8'-2"	9'-0"	6'-8"	12'-6"	6'-4"	12'-6"	6'-4"	12'-6"
85.0	12'-0"	6'-3"	8'-2"	6'-3"	10'-1"	7'-11"	8'-10"	6'-6"	12'-6"	6'-2"	12'-6"	6'-2"	12'-6"
90.0	12'-0"	6'-1"	8'-0"	6'-1"	9'-11"	7'-8"	8'-8"	6'-4"	12'-6"	6'-0"	12'-6"	6'-0"	12'-6"
95.0	12'-0"	5'-11"	7'-10"	5'-11"	9'-8"	7'-6"	8'-6"	6'-10"	12'-6"	5'-9"	12'-6"	5'-9"	12'-6"
100.0	12'-0"	5'-9"	7'-8"	5'-9"	9'-7"	7'-4"	8'-5"	5'-6"	12'-6"	5'-10"	12'-6"	5'-10"	12'-6"
105.0	12'-0"	5'-8"	7'-7"	5'-8"	9'-4"	7'-1"	8'-3"	5'-3"	12'-6"	5'-10"	12'-6"	5'-10"	12'-6"

SCHEDULE 1b' (LIMITED LOAD, MULLION SPACING & SPAN INSTALLATION)
FLOOR TO CEILING (TRAPPED) MOUNTED MAX. SPAN (ft) FOR END & INTERIOR MULLIONS FOR A GIVEN A.S.D. DESIGN PRESSURE (p.s.f.) AND FOR 12'-0" (CASE I) & 8'-0" (CASE II) MAX. MULLION SPACING (ft).*

MAX. A.S.D. DESIGN PRESSURE RATING (p.s.f.)	MAXIMUM MULLION SPACING (ft) *	MAXIMUM MULLION SPAN (ft)											
		ⓐ 4"x6"x1/4" THICK MULLION				ⓑ 4"x8"x1/4" THICK MULLION				ⓒ 2"x7"x1/4" THICK (3/8" FLANGE) MULLION			
		ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †	ORIENTATION #1 (≡) †	ORIENTATION #2 (≡) †
		END	INTERIOR	END	INTERIOR	END	INTERIOR	END	INTERIOR	END	INTERIOR	END	INTERIOR
30.0	12'-0"	-	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
35.0	12'-0"	-	12'-6"	12'-6"	11'-11"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
40.0	12'-0"	-	12'-6"	11'-8"	12'-6"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
45.0	12'-0"	-	12'-5"	10'-11"	12'-6"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
50.0	12'-0"	-	12'-0"	10'-4"	10'-7"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
55.0	12'-0"	-	11'-8"	9'-10"	10'-3"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
60.0	12'-0"	-	11'-4"	9'-5"	9'-11"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
60.8	12'-0"	-	11'-3"	9'-4"	9'-11"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
30.0	8'-0"	-	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
35.0	8'-0"	-	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
40.0	8'-0"	-	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
45.0	8'-0"	-	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
50.0	8'-0"	-	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
55.0	8'-0"	-	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
60.0	8'-0"	-	12'-2"	12'-2"	11'-4"	12'-2"	12'-2"	-	11'-0"	-	11'-0"	-	11'-0"
60.8	8'-0"	-	12'-0"	12'-0"	11'-4"	12'-0"	12'-0"	-	11'-0"	-	11'-0"	-	11'-0"
30.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
35.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
40.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
45.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
50.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
55.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
60.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
65.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
70.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
75.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
80.0	8'-0"	-	9'-0"	9'-0"	8'-9"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
85.0	8'-0"	-	9'-0"	8'-9"	8'-3"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
90.0	8'-0"	-	9'-0"	8'-2"	7'-9"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
95.0	8'-0"	-	9'-0"	7'-8"	7'-4"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
100.0	8'-0"	-	9'-0"	7'-3"	7'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"

SCHEDULE 2b' (LIMITED LOAD, MULLION SPACING & SPAN INSTALLATION)
WALL MOUNTED MAX. SPAN (ft) FOR END & INTERIOR MULLIONS FOR A GIVEN A.S.D. DESIGN PRESSURE RATING (p.s.f.) AND FOR 12'-0" (CASE I) & 8'-0" (CASE II) MAX. MULLION SPACING (ft).*

INSTRUTION CASES	MAX. A.S.D. DESIGN PRESSURE RATING (p.s.f.)	MAXIMUM MULLION SPACING (ft) *	MAXIMUM MULLION SPAN (ft)											
			Ⓒ 4"x6"x1/4" THICK MULLION				Ⓓ 4"x8"x1/4" THICK MULLION				Ⓔ 2"x7"x1/4" THICK (3/8" FLANGE) MULLION			
			ORIENTATION #1		ORIENTATION #2		ORIENTATION #1		ORIENTATION #2		ORIENTATION #1		ORIENTATION #2	
			(≡) †	(D) †	(≡) †	(D) †	(≡) †	(D) †	(≡) †	(D) †	(≡) †	(D) †	(≡) †	(D) †
		END	INTERIOR	END	INTERIOR	END	INTERIOR	END	INTERIOR	END	INTERIOR	END	INTERIOR	
CASE I	30.0	12'-0"	-	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
	35.0	12'-0"	-	12'-6"	12'-6"	11'-11"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
	40.0	12'-0"	-	12'-6"	11'-8"	11'-4"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
	45.0	12'-0"	-	12'-5"	10'-11"	10'-11"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
	50.0	12'-0"	-	12'-0"	10'-4"	10'-7"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
	55.0	12'-0"	-	11'-8"	9'-10"	10'-3"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
	60.0	12'-0"	-	11'-4"	9'-5"	9'-11"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
CASE II	60.8	12'-0"	-	11'-3"	9'-4"	9'-11"	12'-6"	12'-6"	-	11'-0"	-	11'-0"	-	11'-0"
	30.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
	35.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
	40.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
	45.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
	50.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
	55.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
CASE II	60.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
	65.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
	70.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
	75.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
	80.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
	85.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
	90.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
	95.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"
	100.0	8'-0"	-	9'-0"	9'-0"	9'-0"	9'-0"	9'-0"	-	9'-0"	-	9'-0"	-	9'-0"

FLOOR TO CEILING (TRAPPED) MOUNTING

MAX. SPAN (ft) FOR END AND INTERIOR MULLIONS FOR A GIVEN
A.S.D. DESIGN PRESSURE RATING (p.s.f.), & A 7'-0" MAX. MULLION
SPACING (ft) *

WALL MOUNTING

MAX. SPAN (FT) FOR END AND INTERIOR MULLIONS FOR A GIVEN A.S.D.
DESIGN PRESSURE RATING (P.S.F.), & AND 7'-0" MAX. MULLION SPACING
(FT) *

MAXIMUM MULLION SPAN (FT)													
MAX. DESIGN PRESSURE (p.s.f.)	MAXIMUM MULLION SPACING (ft) *	⊗ 4"x6"x1/4" MULLION						⊗ 4"x8"x1/4" MULLION					
		ORIENTATION #1 (↔) †		ORIENTATION #2 (⊥) †		ORIENTATION #1 (↔) †		ORIENTATION #2 (⊥) †		⊗ 4"x7"x1/4" THICK (3/8" FLANGE) MULLION			
		END	INTERIOR	END	INTERIOR	END	INTERIOR	END	INTERIOR	END	INTERIOR		
30.0	7'-0"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"		
35.0	7'-0"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"		
40.0	7'-0"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"		
45.0	7'-0"	12'-6"	12'-0"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"		
50.0	7'-0"	12'-6"	11'-7"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"	12'-6"		
55.0	7'-0"	12'-6"	11'-3"	12'-6"	12'-6"	12'-6"	12'-3"	12'-6"	12'-6"	12'-6"	12'-6"		
60.0	7'-0"	12'-6"	10'-11"	12'-6"	12'-6"	12'-6"	11'-11"	12'-6"	12'-6"	12'-6"	12'-6"		
65.0	7'-0"	12'-6"	10'-8"	12'-1"	12'-6"	12'-6"	11'-7"	12'-6"	12'-6"	12'-6"	12'-6"		
70.0	7'-0"	12'-6"	10'-5"	11'-6"	12'-6"	12'-6"	11'-3"	12'-6"	12'-6"	12'-6"	12'-6"		
75.0	7'-0"	12'-1"	10'-2"	10'-11"	12'-6"	12'-6"	11'-0"	11'-11"	12'-6"	12'-6"	12'-6"		
80.0	7'-0"	11'-6"	9'-11"	10'-6"	12'-4"	12'-6"	10'-10"	11'-5"	11'-11"	12'-6"	12'-6"		
85.0	7'-0"	11'-0"	9'-9"	10'-2"	12'-1"	12'-6"	10'-7"	11'-0"	12'-6"	11'-4"	12'-6"		
90.0	7'-0"	10'-7"	9'-7"	9'-10"	11'-10"	12'-5"	10'-5"	10'-8"	12'-6"	10'-10"	12'-6"		
95.0	7'-0"	10'-2"	9'-5"	9'-6"	11'-7"	11'-11"	10'-2"	10'-4"	12'-6"	10'-5"	12'-6"		
100.0	7'-0"	9'-10"	9'-3"	9'-3"	11'-5"	11'-6"	10'-0"	10'-1"	12'-6"	10'-1"	12'-6"		
105.0	7'-0"	9'-6"	9'-1"	9'-1"	11'-3"	11'-2"	9'-10"	9'-10"	12'-6"	9'-8"	12'-6"		
110.0	7'-0"	9'-3"	8'-11"	8'-10"	11'-1"	10'-10"	9'-9"	9'-7"	12'-6"	9'-5"	12'-6"		
115.0	7'-0"	8'-9"	8'-10"	8'-7"	10'-11"	10'-7"	9'-7"	9'-5"	12'-6"	9'-1"	12'-6"		
120.0	7'-0"	8'-9"	8'-8"	8'-5"	10'-9"	10'-3"	9'-5"	9'-3"	12'-6"	9'-10"	12'-6"		
125.0	7'-0"	8'-6"	8'-7"	8'-2"	10'-7"	10'-0"	9'-4"	9'-1"	12'-6"	8'-7"	12'-6"		
130.0	7'-0"	8'-4"	8'-5"	8'-0"	10'-6"	9'-9"	9'-2"	8'-11"	12'-6"	8'-5"	12'-6"		
135.0	7'-0"	8'-2"	8'-4"	7'-9"	10'-4"	9'-7"	9'-1"	8'-9"	12'-6"	8'-2"	12'-6"		
140.0	7'-0"	8'-0"	8'-3"	7'-7"	10'-3"	9'-4"	9'-0"	8'-7"	12'-6"	8'-0"	12'-6"		
145.0	7'-0"	7'-10"	8'-2"	7'-5"	10'-1"	9'-2"	8'-10"	8'-6"	12'-6"	7'-10"	12'-6"		
150.0	7'-0"	7'-8"	8'-1"	7'-4"	10'-0"	9'-0"	8'-9"	8'-4"	12'-6"	7'-8"	12'-6"		
155.0	7'-0"	7'-6"	8'-0"	7'-2"	9'-10"	8'-10"	8'-8"	8'-3"	12'-5"	7'-6"	12'-6"		
160.0	7'-0"	7'-4"	7'-11"	7'-0"	9'-9"	8'-8"	8'-7"	8'-1"	12'-2"	7'-5"	12'-6"		

MAX. MULLION HEIGHT

S_u

S_d

INTERIOR MULLION

END MULLION

MULLION SPACING: "S"

